IGS®

WAHLAP TECH

OVERTAKE THE ELITE CHALLENGE

OWNER'S MANUAL

Ver.1.00

⚠ WARNING

- For safety reasons, please read the manual first before plugging in machine.
- Please keep this manual properly for convenient reference as needed.

About This Manual

Thank you for purchasing this product.

The manual describes how to install, set up, use and maintain the product. The main purpose of the manual is to instruct how to operate the product correctly and safely. Please follow all the safety and warning instructions in the manual to avoid personal injury and product damage.

This product may only be maintained by a technician. A technician mainly refers to a person who has obtained a certificate of senior middle school related to mechanical engineering, electrical engineering or at a level equal to that of technical senior middle school graduates, and is engaged routinely in the maintenance, management, repair of amusement machine.

Please keep this manual properly for easy reference as needed. Moreover, if the operator entrust another party to operate, move, transport, install, maintain and repair the machine, please read relevant content and instruct concerned party to observe all the instructions and precautions in this manual regarding the particular action to be taken.

When transferring the ownership of this product, be sure to provide this manual with the machine.

For further information about the game and repair (including consumables), please contact our company.

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1. Safety Precautions

1.1 Warning Stickers

In order to avoid injury to related people and damage to property, please observe the followings:

PLEASE READ FIRST

■ The following marks can be used to indicate the magnitudes of risk and damage caused by ignorance or improper operation:

⚠ Warning	means “may result in serious injury or death”
⚠ Caution	means “may result in minor injury or property damage”

Serious Injury: refers to the situations in which hospital treatment or long-term treatment will be accepted because of losing sight, getting hurt, getting burnt, electric shock, fracture or intoxication.

Minor Injury: refers to the cases that there is no need to go to hospital or accept long-term treatment.

Property Damage: refers to the damage of house, facility, or hurt of livestock and pet

1.2 Placing Site

⚠ Warning

■ This machine is designed for indoor use only. Never install the machine outdoors. Meanwhile, please avoid the following locations indoor:

- Direct sunlight, water leakage, damp and high temperature places.
- Near Flammable, volatile, or/and dangerous substance.
- Slope, unstable places or locations subject to frequent vibration.
- Near emergency exit, fire extinguisher or similar equipment.

■ The rear part has the vent for heat emission from PC or screen. Don’t place anything nearby to avoid game failure.

■ Provide a space of minimum 30cm between the rear of the machine and the wall for good ventilation and heat emission

1.3 Safety Precautions

The owner shall pay attention to the followings when placing, checking and repairing machine to insure player's security and avoid damage:

⚠ Warning

- Make sure to plug the game into 110V or 220V main outlet to avoid fire and electric shock.
- Make sure to turn off the power when performing maintenance and service to avoid electric shock or short circuit.
- Do not unplug or plug the plug instantly.
- Don't touch the power plug with a wet hand to avoid electric shock.
- Don't expose the power cord/grounding line on the passageway. Failure to do this will damage the power cord, causing electric shock or short circuit.
- Don't lay anything near the power cord to avoid fire.
- Do not pull the power cord when unplugging, please hold the plug to avoid power cord damage, causing fire or electric shock.
- In case of power cord damage, please contact the local distributor for replacement
- Only use fuse and spare parts specified by our company
- Connect the connector firmly and tighten the screws.
- Do not dismount, replace or convert the product without our permission in order to avoid damage and human injury due to improper operation.
- Check and maintain the machine regularly.
- Keep "Warning stickers" clean and legible. Replace it immediately when the words are not legible or the dirt can't be removed.
- Please contact our service center when performing any work that is not described in this manual, and follow the instruction provided.

1.4 Precautions during Play

⚠ Caution

- In order to avoid injury and accident during play, the following people shall not play the game:
  - People who are injured or less mobile.
  - Person with poor health condition, such as hypertension or heart disease.
  - Person wearing high-heeled or slippery shoes.
  - Person who can't touch the pedal.
  - Pregnant woman, drunk people.
- When a player feels uncomfortable during play, remind the person to have a break, or stop playing.
- Make sure the player reads the warning labels and other indications, and plays in accordance with the instructions to avoid accidents such as electric shock and short circuit.
- Bystander shall not operate any button when the player is playing the game to avoid unnecessary trouble.

1.5 Transporting and Moving

⚠ Caution

Transporting

- When transporting the machine with an elevator, be sure to employ "Lift Point" to prevent accident and damage to the machine.
- To prevent movement when transporting the machine on a vehicle, please fix the casters and fully retract the adjusters. Failure to do this may cause damage to the machine.
- When carrying the machine with a forklift, be sure to insert the fork to fork position and lift stably. If not, it may cause accident and damage to the machine.
- The glass and LCD screen are fragile. Avoid violent vibration or shock when transporting.

Moving

- Before moving the machine, unplug the power plug to prevent accident. Don't damage the cord.
- Pay attention to the obstructions and uneven surface when moving the machine to prevent accident and damage to the machine.
- Fully retract all adjusters before moving to prevent accident and hazard.
- Make sure to use at least two persons to conduct the above work to avoid accident and injury
- Pay attention to the moving direction, see fig.

1.6 Installing and Placing

Pay attention to the following when placing the machine.

⚠ Caution

- Place the machine on the flat and slip resistant area.
- Use the adjusters to fix the machine (See diagram 1)

  1.Loosen the nuts for the adjusters (clockwise), tighten the bolts with a wrench (clockwise).

  2.Tighten the nut firmly(counter clockwise) and fix it well.

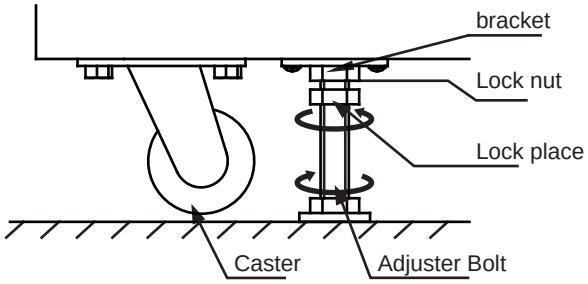


Diagram (1)

- Provide a space of minimum 30cm between the rear of the machine and the wall for good ventilation and heat emission (See diagram 2).

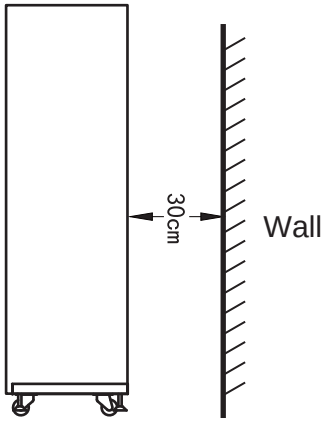
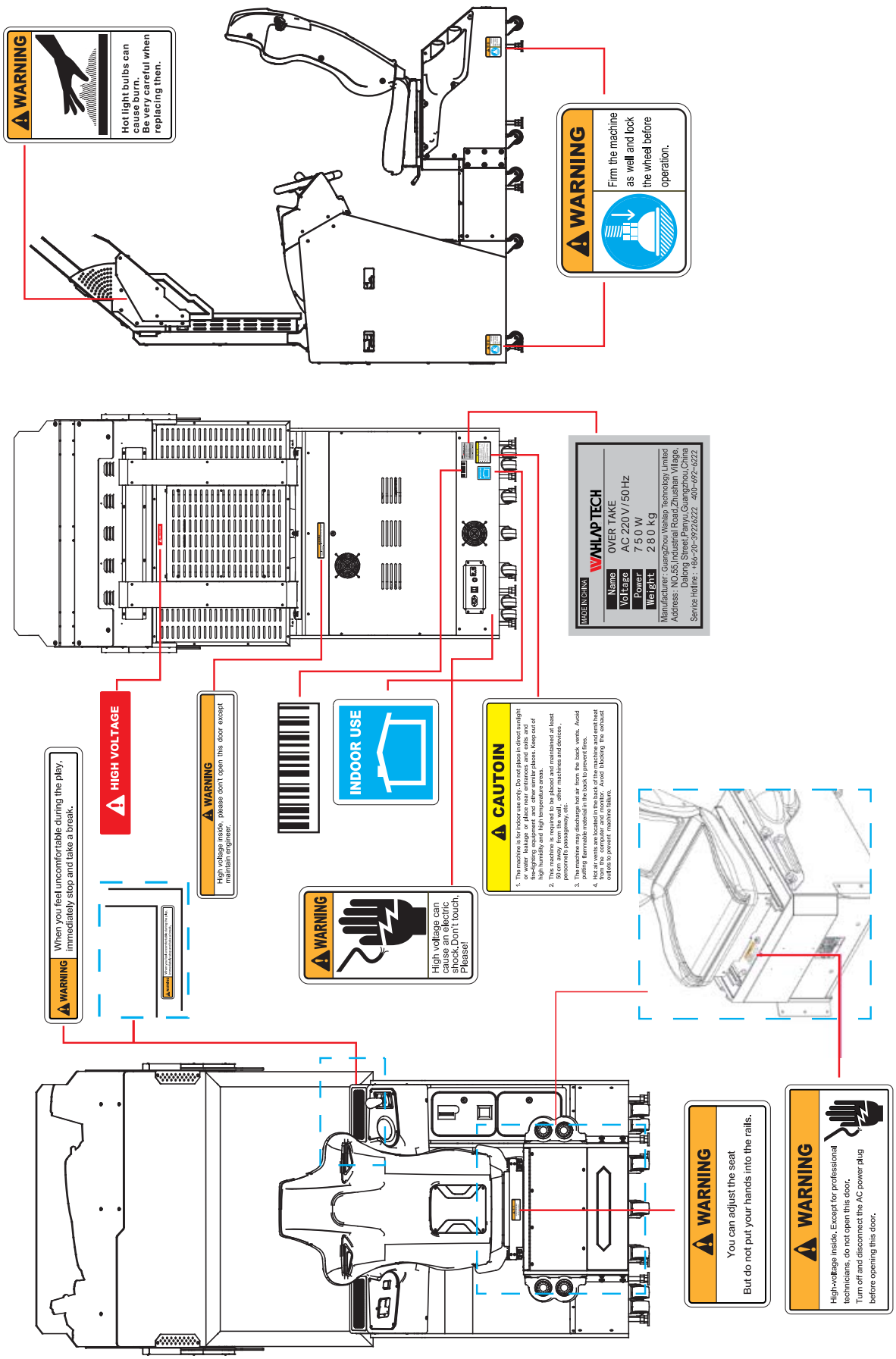


Diagram (2)

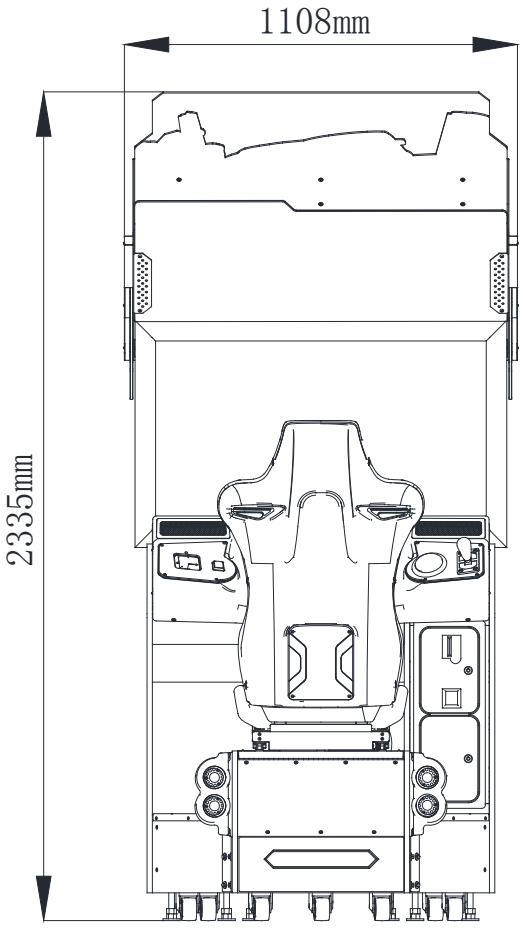
1.7 Caution & Warning Stickers



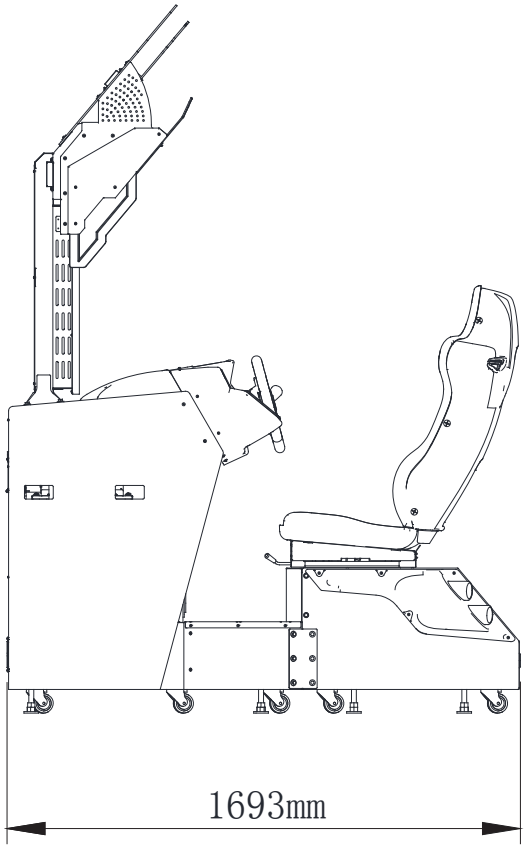
2. Product Description

2.1 Product Specification

■ Location	Indoor Only
■ Dimension	1108(W)×1693(D)×2335(H)
■ Rated Voltage	220V
■ Frequency	50Hz
■ Power Consumption	750W
■ Weight	280kg
■ Temperature Range	5~40 °C



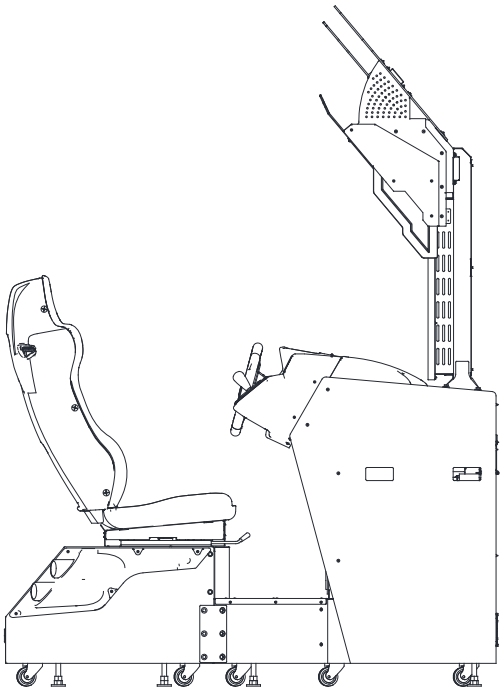
■ Front View



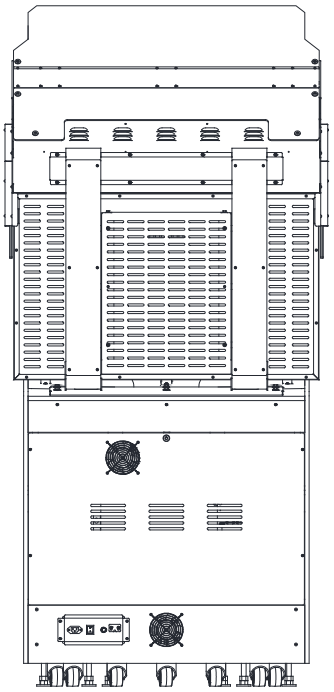
■ Side View

2.2 Overview

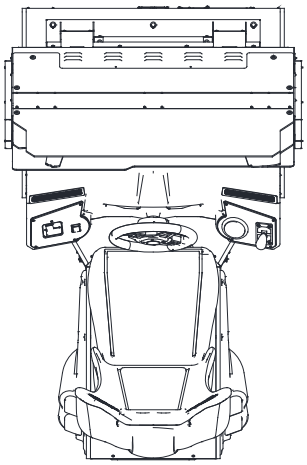
■ Side View



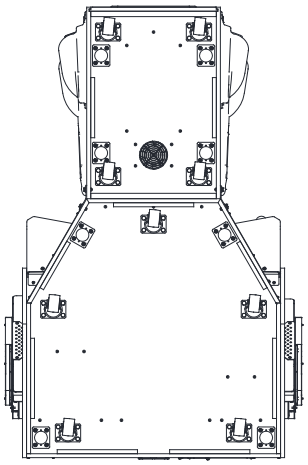
■ Rear View



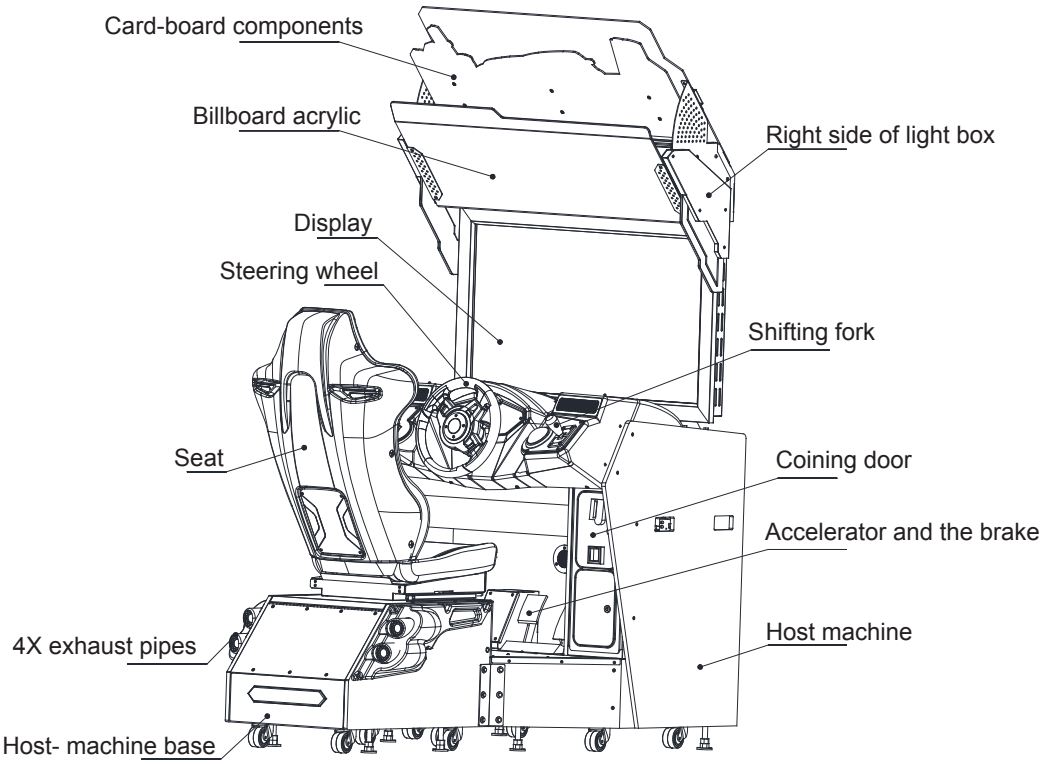
■ Top View

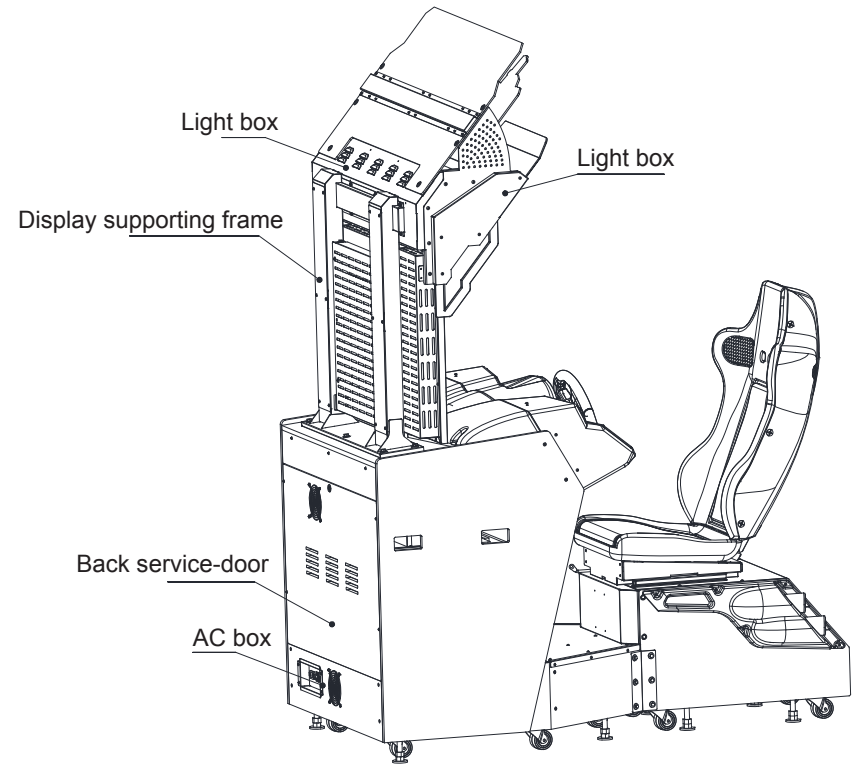


■ Bottom View



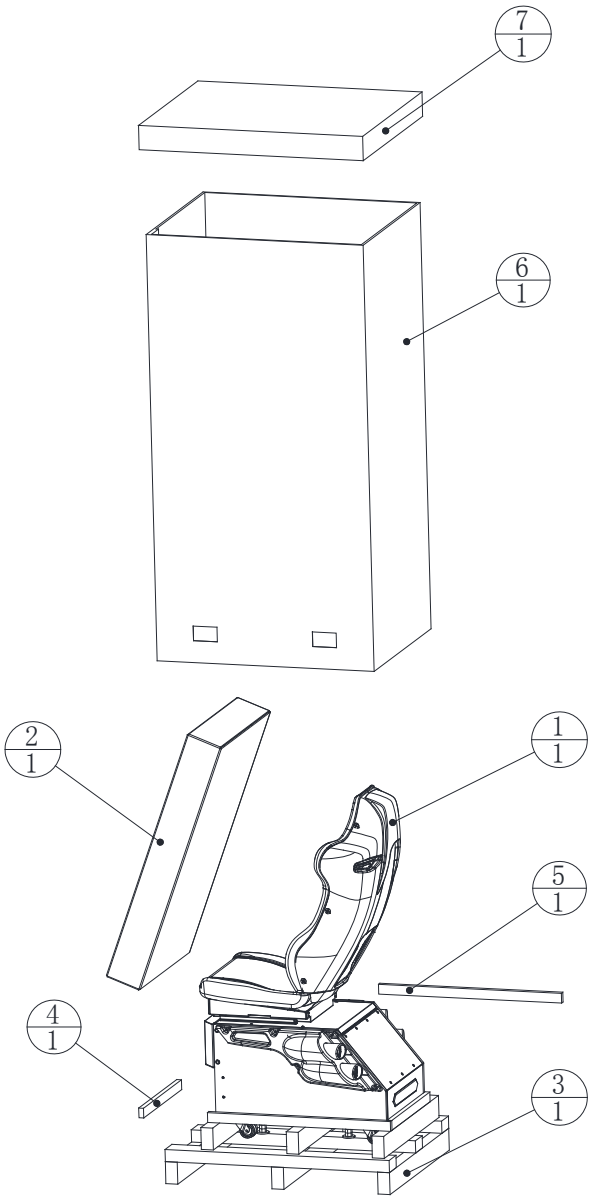
2.3 Spare Parts





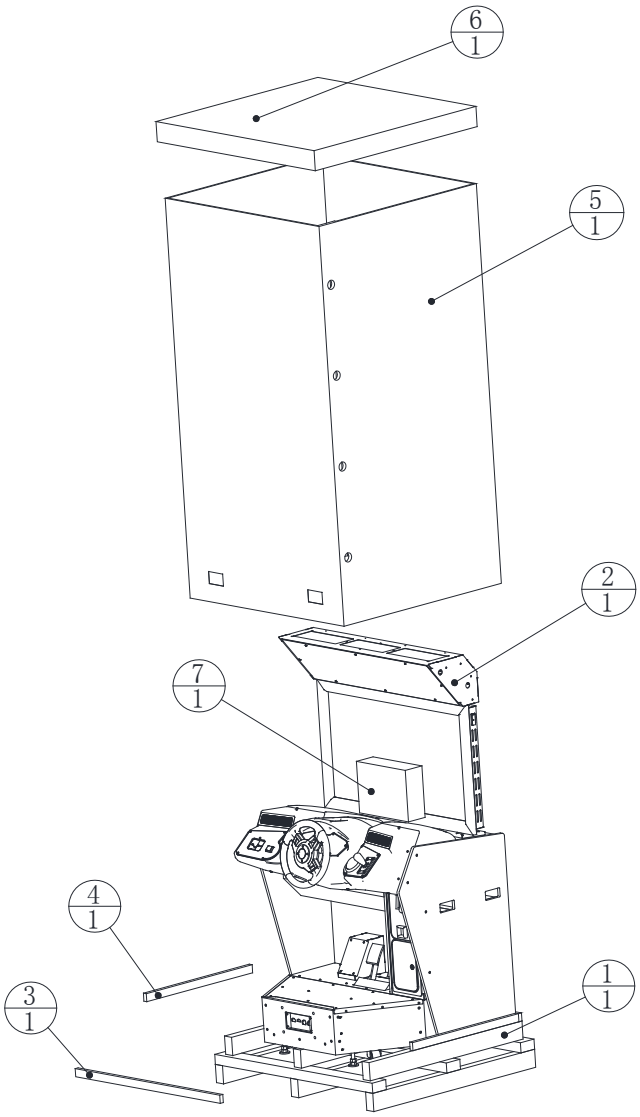
2.4 Shipment List

■ Packing Carton 1



7	HXK-9901E05	座椅天盖	耐水3C 1100g T-10	1	
6	HXK-9901E04	座椅围框	耐水3C 1100g T-10	1	
5	HXK-9901E03	座椅地台架限位木条二	实木40*20*767	1	
4	HXK-9901E02	座椅地台架限位木条一	实木40*20*500	1	
3	HXK-9901E01	座椅地台架		1	
2	HXK-9903000	灯箱左右侧及豪卡板包装		1	
1	HXK-0200000A	座椅组件		1	
序号	图 号	名 称	材料/规格	数量	备注

■ Packing Carton 2



7		附属品纸箱	345*255*110mm	1	
6	HXK-9902E05	机台主体天盖	耐水3C 1100g T-10	1	
5	HXK-9902E04	机台主体围框	耐水3C 1100g T-10	1	
4	HXK-9902E03	机台主体地台架限位木条二	实木40*20*700	1	
3	HXK-9902E02	机台主体地台架限位木条一	实木40*20*1020	1	
2	HXK-0100000A	机台主体组件		1	
1	HXK-9902E01	机台主体地台架		1	
序号	图 号	名 称	材料/规格	数量	备注

2.5 Packing List

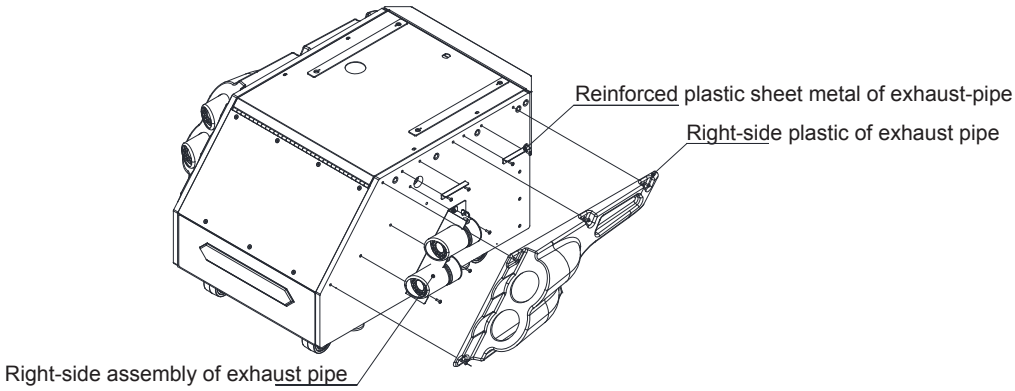
Please check the following items after purchasing our product. If any part missing or damaged, please contact our sales person!

Description	Specification	Quantity	Remarks
Same-size key	5555 keys	2	
Power line (3 pins at both ends)	3m（1.0m㎡）	1	
Flat gasket	φ6*φ20*2.0（chrome-plated）	6	
Flat gasket	φ5*φ12*1.0（black-plated）	10	
Large hexagon socket flat head screw	M5*12 (chrome-plated)	20	
Large cross-head flat screw	M4*12（(black-plated））	22	
Hexagonal screw	M8*50（black-plated）	4	
Flat gasket	φ8*φ22*2.0（black-plated）	4	
Spring washer	M8（black-plated）	4	
Hexagonal screw	M6*25（black-plated）	12	
Flat gasket	φ6*φ20*2.0（black-plated）	12	
Spring washer	M6（black-plated)	12	
Operating instructions	Coated paper	1	
Lateral junction plate of host machine	SPCC-3.0T	2	
Network cable	gigabit network cable 10M	1	

2.6 Install Direction

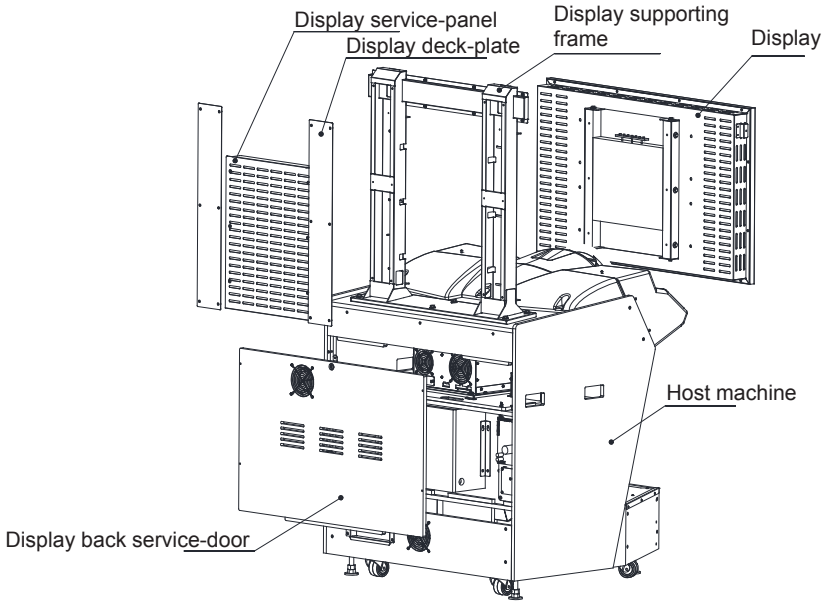
■ Step 1

1. First of all, the two pieces of reinforced-plastic sheet metals of exhaust-pipe are fixed to the base with the large cross-head flat screws (black-plated）.
2. After the right-side assembly of the exhaust pipe is fixed to the base with 3 large cross-head flat screws M4 * 12 (black-plated), then the wires on the exhaust pipe are connected properly.
3. The right-side plastic of the exhaust pipe is fixed to the base with 5 flat-head screws M4 x 25 (black-plated).



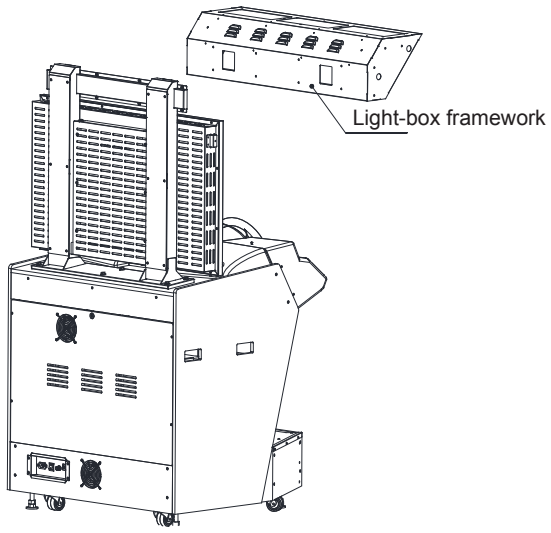
■ Step 2

1. After the display assembly is taken out of the packaging box, the display service panel and the display cover-plate are removed respectively, then the display is removed to have the display separated from the display supporting frame.
2. First of all, use the hexagonal screws M8 * 50 (black-plated), spring washers M8 (black-plated) and flat gaskets φ8*φ22*2.0 (black-plated) to install the display supporting frame to the host machine; Reuse the screws removed from the display to install the display to the display supporting frame.
3. After 4 screws on the back service-door are removed, use the same-size key to open the door in order to have the connecting wires connected properly.



■ Step 3

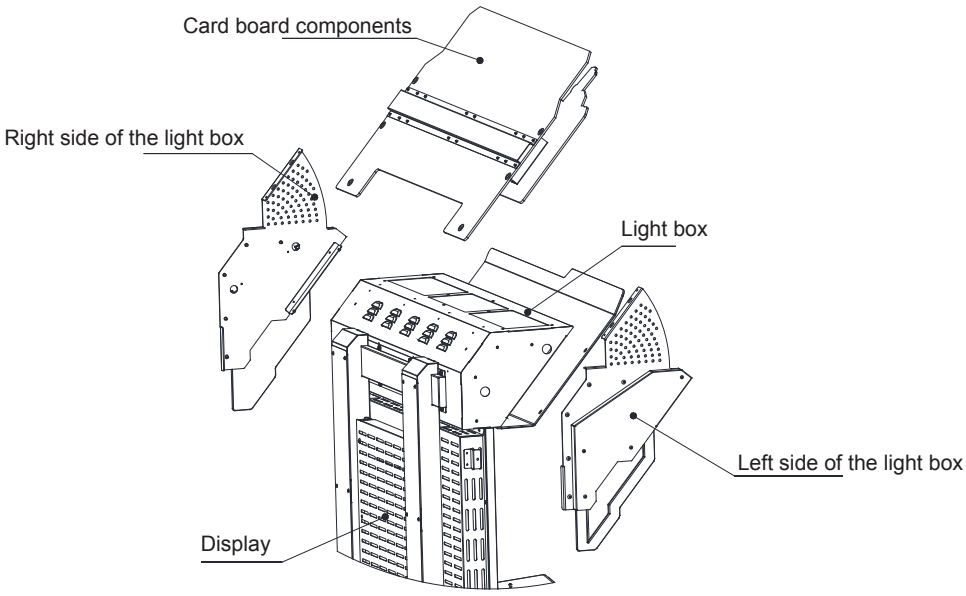
1. First of all, hang the light-box framework onto the supporting frame and connect the wires on the light-box framework properly, then use 8 cross-head round screws M5 * 16 (black-plated) to fix the light-box framework to the display supporting frame.
2. Reinstalled the display deck-plate, display service-panel and back service door to its places.



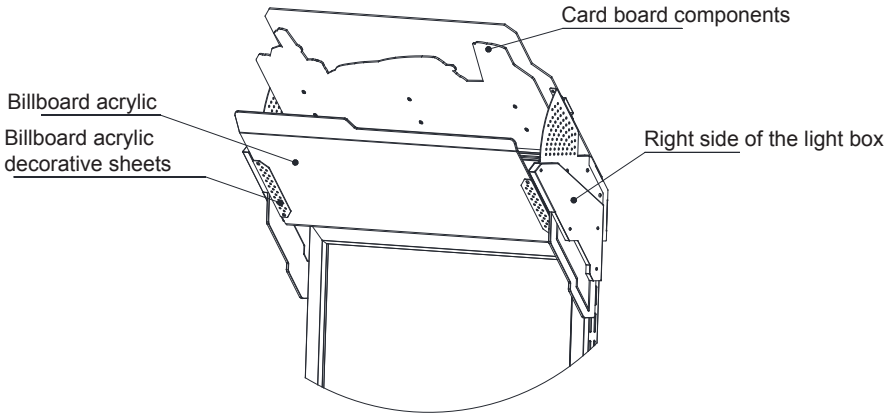
■ Step 4

1.When both sides of light box are installed, plug in the connectors at the left and right sides of light box and put the connectors into the light box , and then use M5 * 12 (chrome-plated) to fix the both sides to the light box.

2.After the left and right sides of the light box are fixed properly, put the card-board components onto the host-machine and align the screw-holes, and then use M5 * 12 (chrome-plated) hexagonal-socket flat head screws and flat gasketsφ6*φ20*2.0 to tighten.



3. Put the long holes on either side of billboard acrylic onto the studs on either side of the light box, and then use M5 * 12 (chrome-plated) hexagonal-socket flat head screws to fix billboard acrylic decorative sheets onto billboard acrylic.

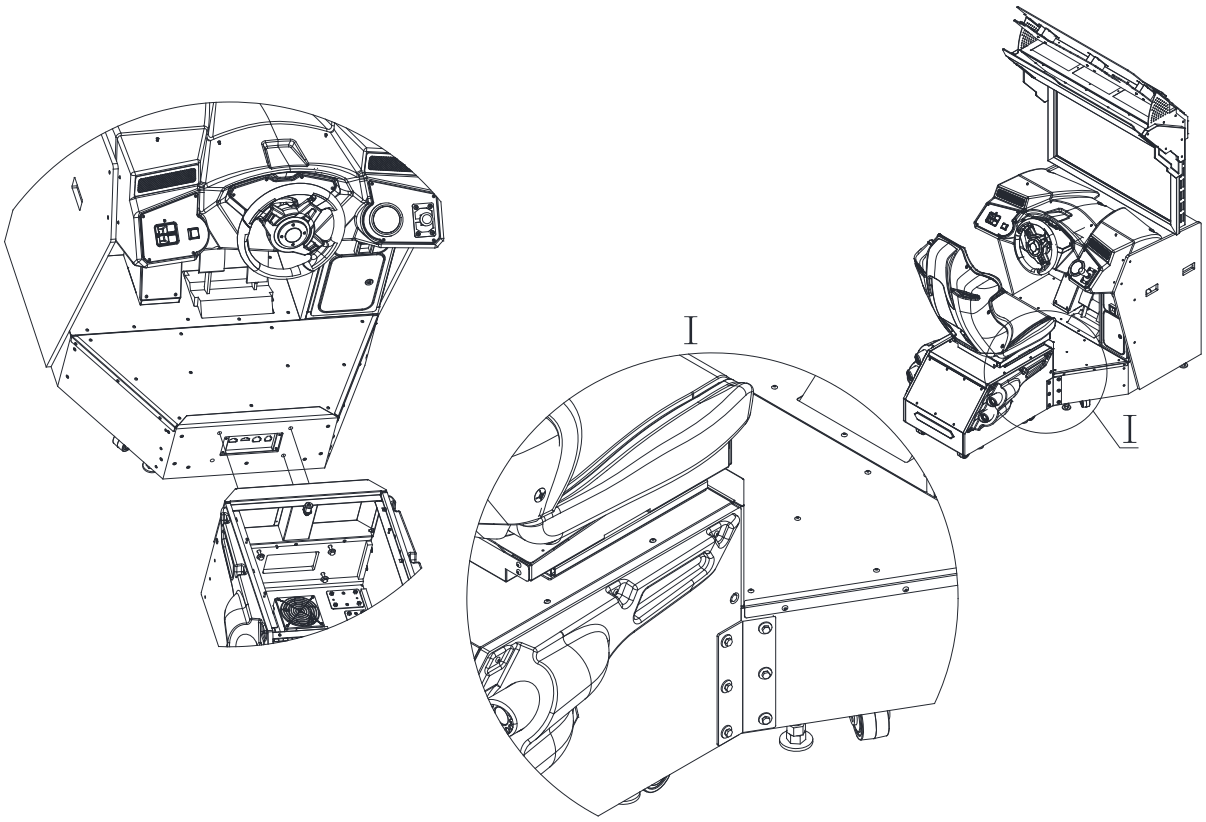


■ Step 5

1.First of all, connect the connecting wires between the host machines and seat properly and the host-machine shall be near to the seat.

2.Remove 4 M4*25 (black-plated) hexagonal-socket flat head screws, unlock the seat, then put the seat up, use the hexagonal flat head screws M8 * 50 (black-plated), flat gasket Φ8*φ22*2.0 (black-plated) and spring washer M8 (black-plated to connect the host-machine with the seat, lock the seat and retighten the 4 removed hexagonal flat head screws.

3.Use hex screws M6 * 25 (black-plated), flat gaskets φ6*φ20*2.0 (black-plated) and spring washers M6 (black-plated) to tighten the two pieces of junction plates at the outboard of the host machine.



2.7 Warranty

■ Scope

- Inquiry regarding product can be assisted for free.
- The warranty scope for consumables and durables may differ from product to product. Please contact our after-sales service center for detailed information. The right of final interpretation is reserved.

■ Exclusive

- Damage caused by force majeure such as god will.
- Failure caused by carelessness, such as water contact, falling down, toppling, knocking.
- Failure caused by disobeying the instructions in this manual.
- Failure caused by operating the machine on inappropriate site.
- Change the original design and configuration for the game without notice.
- Failure to perform regular service and clean.
- Failure to fix the product in line with the manual's requirement.
- Malfunction or part damage caused by electromagnetic interference other electronic equipments generated.

■ Non-warranty Consumables

- Light tube and bulb
- Button lamp and switch
- Fragile items
- Solenoid
- Other spare parts

3. Game Description

3.1 Appearance Design

The host-machine is used for racing game and its appearance design is very novel. Its main structure is yellow & black and provided with the racing decorative board. Its sides are decorated with the dynamic racing-car. Its side acrylic is provided with the blue eye-catching lamps. Its main structure is provided with a variety of lamps and equipped with a vibration device. When the car collides or use Turbo Jet, the obvious vibration shall be triggered in order to have the player feel the joyfulness and the excitement of the game.

3.2 Game introduction

Overtake is a brand new recreational racing game, in which six popular vehicles are provided. Each vehicle has distinctive features and various types of Turbo Jet. This game also offers diverse track combinations, scenes, and remodel their vehicles in a unique way. The vehicle frame is equipped with various types of lighting facilities and the vibration function, so when vehicles are hit or Turbo Jet is used, significant vibration will be brought about to enhance the speeding experience and better help players feel the intense atmosphere during the competition.

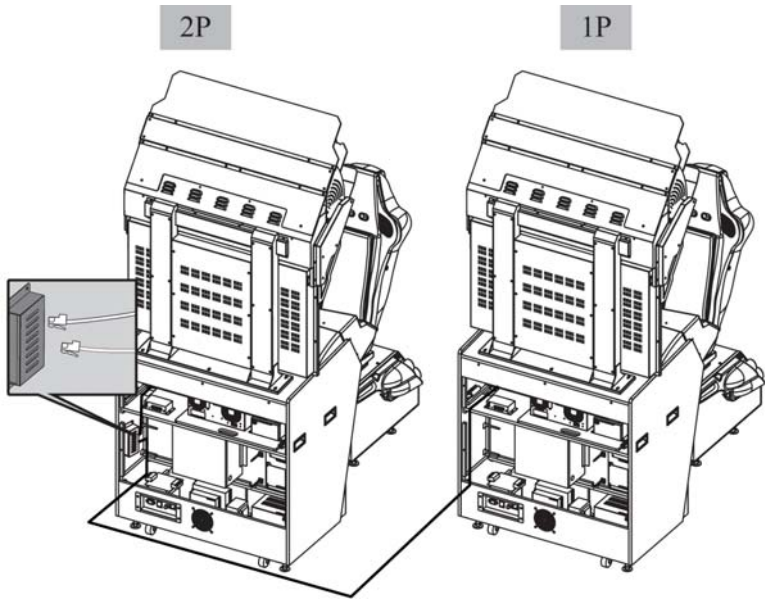
3.3 How to play

1. Use the traditional steering wheel + pedal operation mode and use the nitrogen and View keys at the same time.
2. After inserting the coin and choosing the mode, car and track-line, press START button and tread the accelerator to start the game. In the process of playing, use the same button to increase the effect of different games (switching the viewpoint, accelerating and evading). The left corner of picture is showing the current positions of the player & the rival and the track-line thumbnail. The upper picture is showing the elapsed time of the game and player's rank/number. The lower right corner of the picture is showing the connecting state, playing time, nitrogen / speed / tachometer /gear /level and coining information.

3.4 Connection and turning on the power

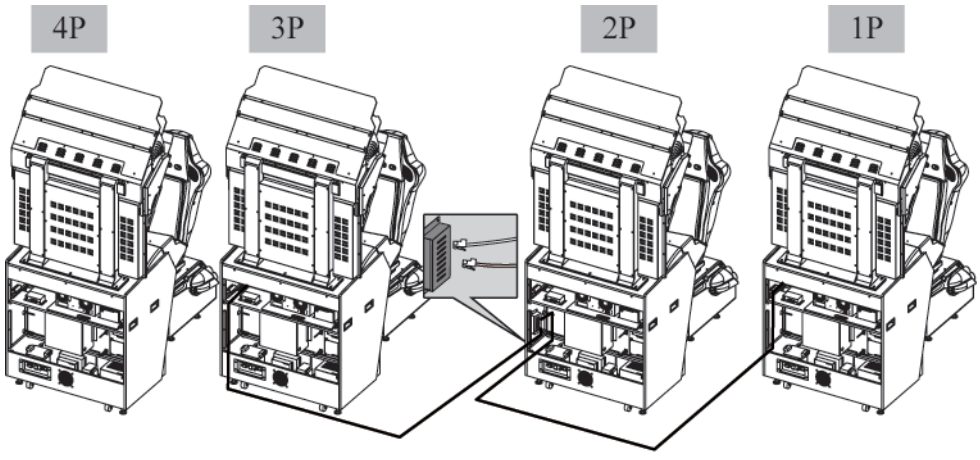
● Connecting 2 cabinets

1. Use the key to open the maintenance door located in the back of the cabinet.
2. Plug in one side of the included Internet wire to the cabinet and the other side to the router(HUB).
3. In order to secure connection, do not connect two cabinets without connecting the internet wire to the router(HUB).
4. To turn on the cabinet, plug in one side of the included AC cord to the socket labeled as (AC power socket) in the back of the cabinet and the other side to the fused socket.



● Connecting 4 cabinets

1. Use a key to open the maintenance door located in the back of the cabinet.
2. Plug in one side of the included Internet wire to the cabinet and the other side to the router(HUB).
3. In order to secure connection, do not connect two cabinets without connecting the internet wire to the router(HUB).
4. To turn on the cabinet, plug in one side of the included AC cord to the socket labeled as (AC power socket) in the back of the cabinet and the other side to the fused socket.



3.5 Setting the group number and player ID

In order to launch a multi-player mode (a maximum of 4 cabinets is allowed) , you must assign the cabinets into the same group number but different player ID. If 4 cabinets are connected, then appoint their player ID as 1P, 2P, 3P, 4P.

1. Under the standby mode, open the coin box, and press the【TEST】button to enter【Operator settings】
2. Enter【Operator settings】→【system setting】→【Connection setting】

3. Assign the cabinets into the same group but different player ID.

■ Example of setting up the connection of 2 cabinets(viewed from the front of the cabinets):

Cabinet(Left)	Cabinet(Right)
Connection Setting	Connection Setting
Group 01	Group 01
Player ID 01P	Player ID 02P

■ Example of setting up the connection of 4 cabinets(viewed from the front of the cabinets):

Cabinet(Left)	Cabinet(Right)	Cabinet(Left)	Cabinet(Right)
Connection Setting	Connection Setting	Connection Setting	Connection Setting
Group 01	Group 01	Group 01	Group 01
Player ID 01P	Player ID 02P	Player ID 03P	Player ID 04P

■ After completing all set-ups, you could enter【Operator settings】→【Hardware test】→【Connection status】to test whether it is well connected or not. (Details refer to 4.3.1 Connection Status)

4. Test and Setting

4.1 Distinctive plays

- Three game modes

  Multi-player mode: a maximum of 4 players is allowed.

  Race mode: to challenge each round and upgrade the vehicle.

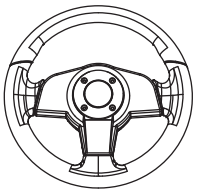
  Time trial: to challenge the best record on the track.

- Six fusion vehicles.
- Thousands of modification combinations.
- Be equ ipped wit h t he newest vibration chair and force feedback system of the steering wheel.
- Boost and Turbo Jet could enhance the vehicle´s speed and reach its ultimate speed.
- Total of 12 themed scenes including cities, roads, Arctic, etc...
- Random track combinations and events.

4.1.1 Game control

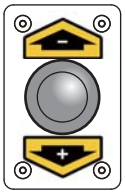
■ Instructions of the Control buttons

Steering wheel
Control the car turning

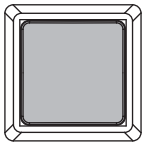


Start / Boost button
Confirm and use boost

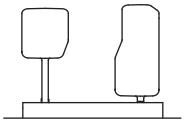
Gear stick
Sequential gear stick to shift



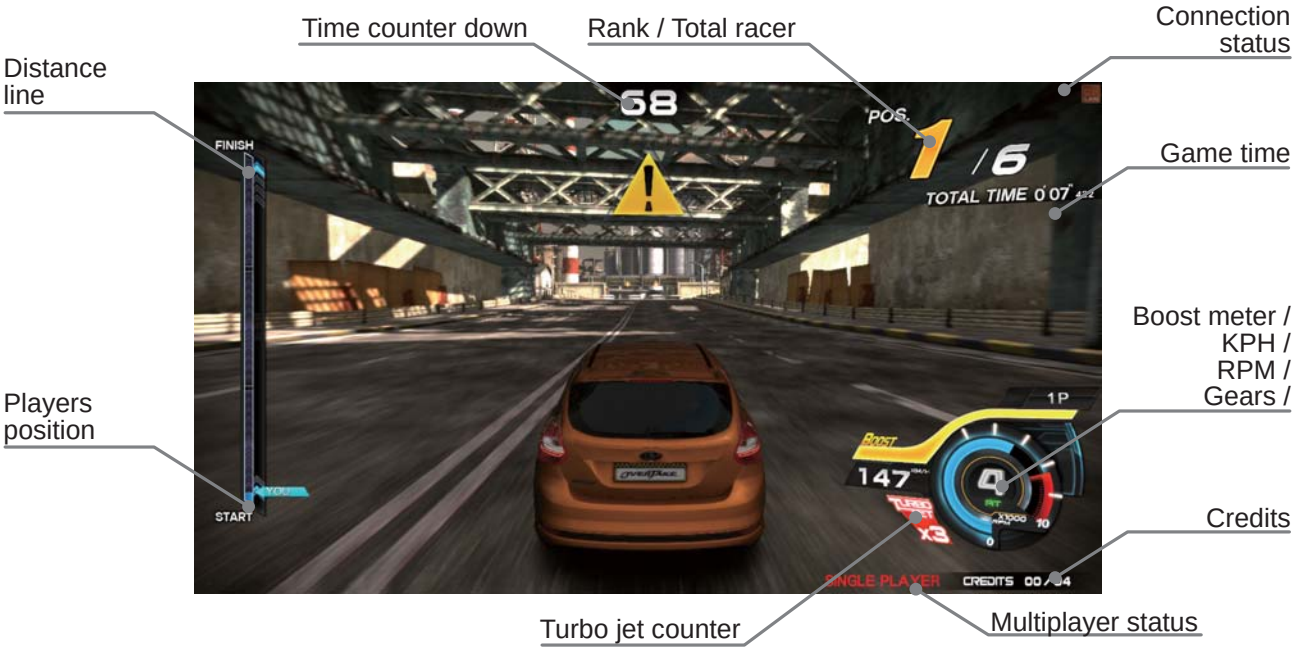
View button
Change view



Throttle & brake
Control the car speed



■ Instructions of the game display



4.1.2 Game control

Except the basic operations such as speeding and stepping on the brake, other operations are as follows:

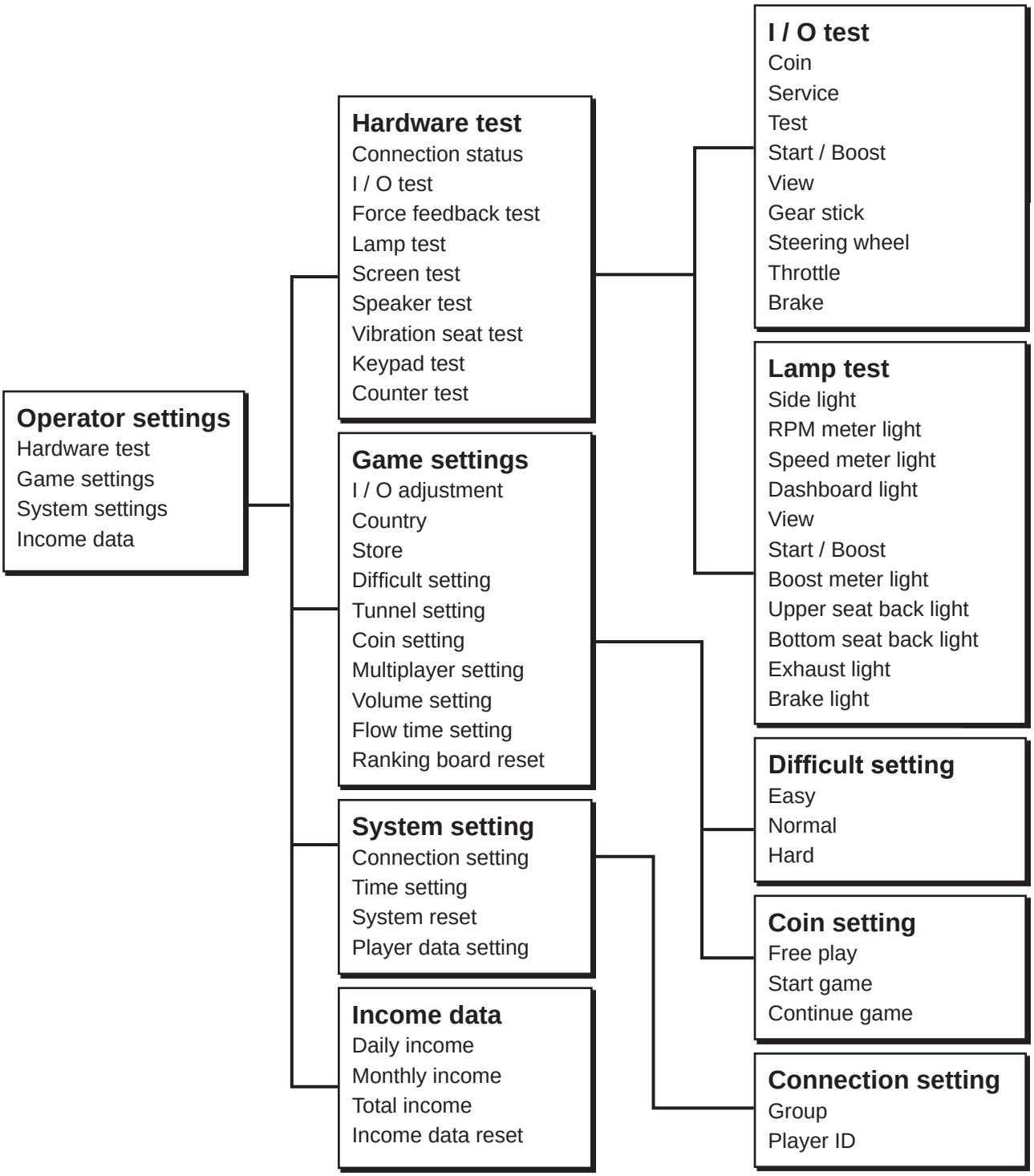
1 Press to confirm. This button can also provide boost; when pressed twice, Turbo Jet will be initiated.	
2 Turning the steering wheel to the left or right could make turns.	
3 When the game is in process, press to change view point.	

4 When the game is in process, and occurs, press the button to avoid event.

5 When the manual transmission is selected, use the gear stick to change gears.

6 When the game is in process, press and at the same time to end the game.
（This function does not work under multi-player mode）

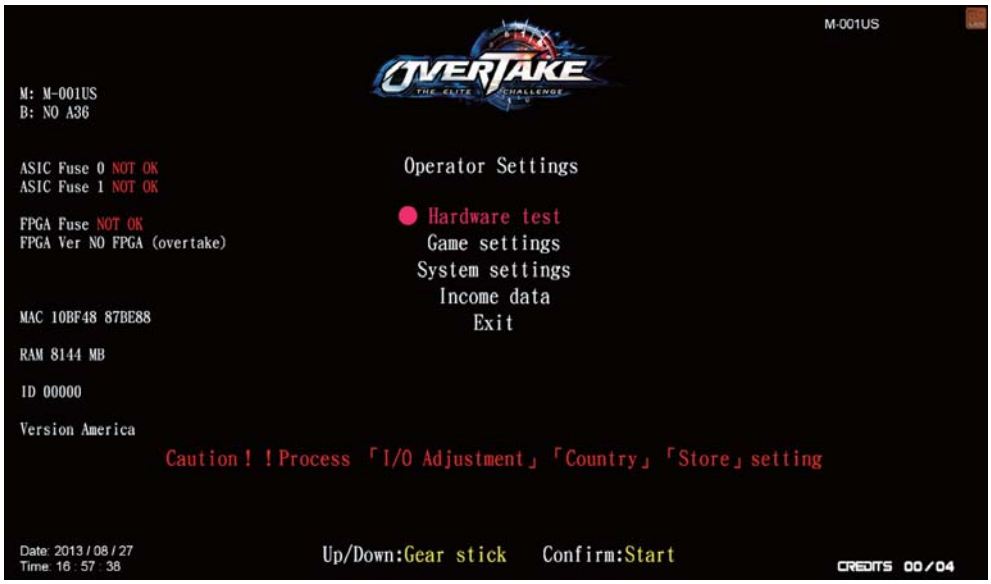
4.2 Framework of the menu



4.2.1 Using the operator settings

Make sure the cabinet is turned on and the game is displayed on the screen.

❶ Open the door of the coin box and press the【**TEST**】button to enter operator settings. Then the screen will display as below:



Enter the menu and follow the instructions.

❷ Use the【**gear up**】and【**gear down**】functions on the gear stick to move the cursor, and the item where the cursor is pointed to will appear in red.

❸ Use the【**Start**】button to confirm or enter the sub menu.

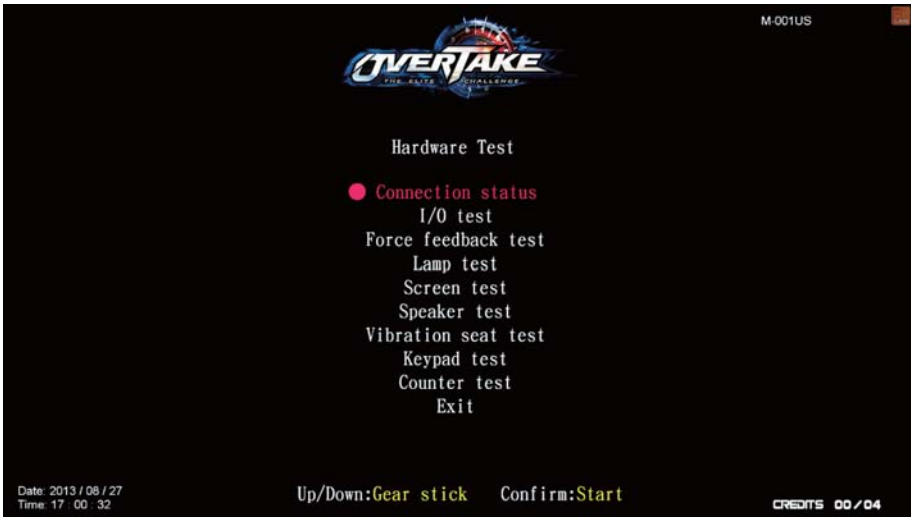
❹ After setup or testing is completed, return to【**Operator settings**】and move the cursor to【**Exit**】. Then press the【**Start**】button to return to the game.

Note: When warning message appear as "Caution!! Process【**I/O adjustment**】【**Country**】【**Store**】【**Connection**】setting, before exit operator settings."

4.3 Hardware test

You can enter【**Hardware test**】to test if all hardware is normally functioning or not.

❶Enter【**Operator settings**】→【**Hardware test**】and the screen will display as below：



❷Use【**gear up**】and【**gear down**】to move the cursor and then press the【**Start**】button to enter the sub menu.

❸After the testing is conducted, move the cursor to【**Exit**】, then press the【**Start**】button to leave this page and return to the【**Operator settings**】.

❹Regarding detailed descriptions of the sub menu in【**Hardware test**】, refer to the below content.

4.3.1 Connection status

In the page of【**Connection status**】, you can check the connection status of this cabinet.

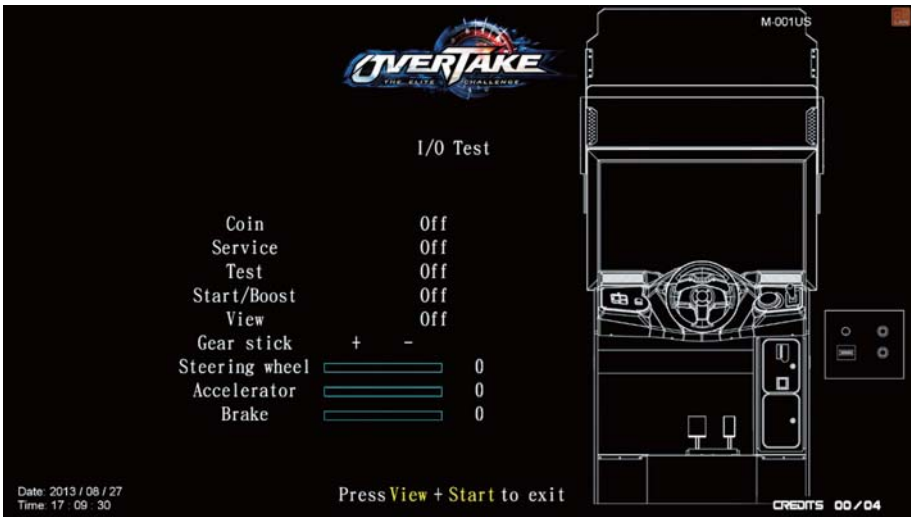
❶Enter【**Operator settings**】→【**Hardware test**】→【**Connection status**】, and the screen will display as below.

❷ Press the【**Start**】button to leave this page and return to【**Hardware test**】.

4.3.2 I/O test

In the page of【**I/O test**】, you can run the testing of specific application to see if it is normally functioning or not. Well-sensed devices will be shown with a corresponding picture, value or "on" icon.

❶Enter【**Operator settings**】→【**Hardware test**】→【**I/O test**】. Then the screen will display as below:



❷After you enter the page of【**I/O test**】, you can run the testing of a specific application as explained in the chart below.

Applications	Testing method	Results
Coin	Insert coins	"Off" became "on".
Service	Press the button	"Off" became "on".
Start / Boost	Press the button	"Off" became "on".
Test	Press the button	"Off" became "on".
View	Press the button	"Off" became "on".
Gear stick	Shift the gear up and down	Corresponding icons + or – will appear as red.
Steering wheel	Turn the steering wheel to the left and right	When the steering wheel is turning to the left, the corresponding status and value will be around -1, and when turning to the right , the value will be around 1.
Throttle	Step on the throttle	When throttle is released, the corresponding status and value will be around 0, and when being stepped on, the value will be around 1.
Brake	Step on the brake	When brake is released, the corresponding status and value will be around 0, and when the being stepped on, the value will be around 1.

❸After testing is completed, press the【**View**】and【**Start**】buttons to leave this page, and return to【**Hardware test**】menu.

✔ **Note:** If the values of the throttle, brake and steering wheel are abnormal, enter【**I/O adjustment**】to make adjustments.

4.3.3 Force feedback test

In the page of **【Force feedback test】** , you can test whether the force feedback is normally functioning or not.

❶ Enter **【Operator settings】** → **【Hardware test】** → **【Force feedback test】** , and the screen will display as below :

❷ Use the **【gear up】** and **【gear down】** functions on the gear stick to move the cursor, and choose the **【steering wheel】** , then press the **【Start】** button to run testing.

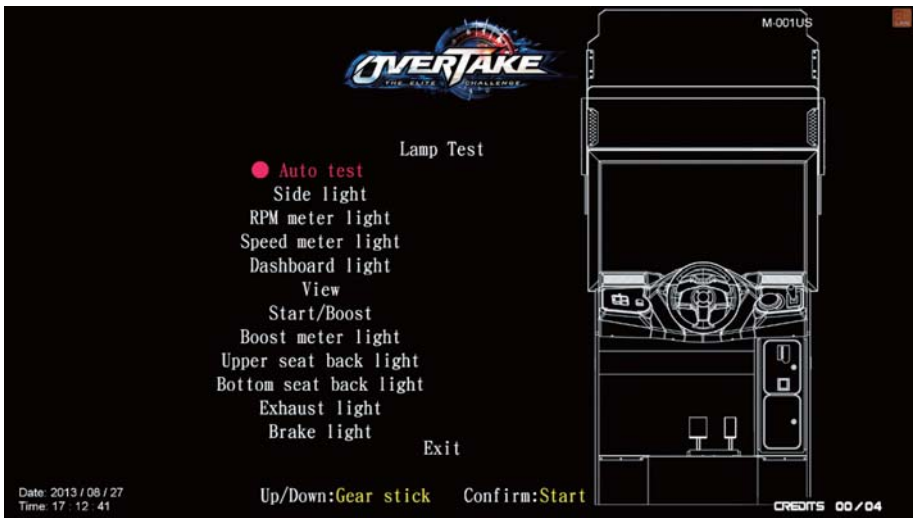
❸ While testing, press the **【Start】** button one more time to discontinue the testing process.

❹ After the testing is completed, move the cursor to **【Exit】** and press the **【Start】** button to return to **【Hardware test】** .

4.3.4 Lamp test

In the page of **【Lamp test】**, you can test if each light is normally functioning or not.

❶ Enter **【Operator settings】** → **【Hardware test】** → **【Lamp test】**, then the screen will display as below.



❷ Use the **【Gear up】** and **【Gear down】** functions on the gear stick to move the cursor, and choose the lamp to be tested, then press the **【Start】** button to run testing.

During testing, each light will blink as follows:

Dashboard / View / Upper seat back light / Exhaust light / Brake light: Blink five times.

Side light / RPM meter light / Speed meter light / Star / Boost meter light / Bottom seat back light: Three kinds of RGB light will blink 5 times.

❸ While testing, press the **【Start】** button one more time to discontinue the testing process.

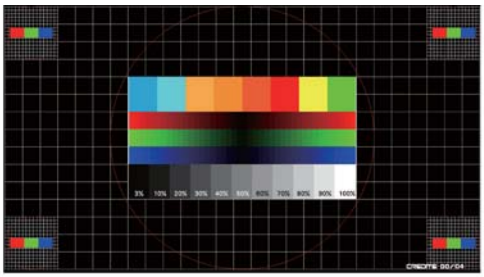
❹ After testing is completed, move the cursor to **【Exit】**, and press the **【Start】** button to return to **【Hardware test】**

4.3.5 Screen test

In the page of **【Screen test】**, you can test whether the white balance, color level, and lattice are normally functioning or not.

❶Enter **【Operator settings】→【Hardware test】→【Screen test】**.

❷After you enter the page of **【Screen test】**, the system will then process the testing, and the following six pictures will be displayed for you to adjust the white balance, color level, and lattice.

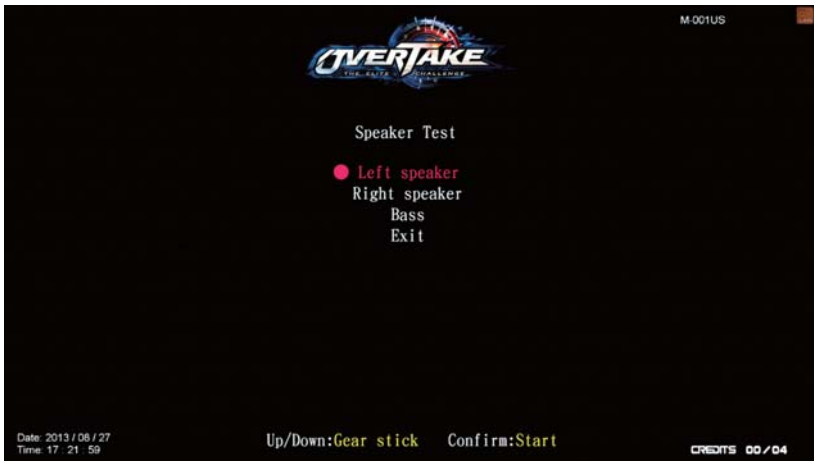


❸In the page of **【Screen test】**, press the **【Start】** button to change the displayed picture. After the testing is completed, leave this page and return to the **【Hardware test】**.

4.3.6 Speaker test

In the page of **【Speaker test】**, you can test whether the loudspeaker is normally functioning or not.

❶ Enter **【Operator settings】** → **【Hardware test】** → **【Speaker setting】**, and the screen will display as below:



❷ Use the **【Gear up】** and **【Gear down】** functions on the gear stick to move the cursor, and choose the soundtrack to be tested, then press the **【Start】** button to start testing.

❸ The soundtrack being tested will keep producing a certain sound, and press the **【Start】** button to discontinue the testing process.

❹ After the testing is completed, move the cursor to **【Exit】**, and press the **【Start】** button to return to **【Hardware test】**.

4.3.7 Vibration seat test

In the page of **【Vibration seat test】**, you can test whether the vibration chair is normally functioning or not.

❶ Enter **【Operator settings】** → **【Hardware test】** → **【Vibration seat test】**, and the screen will display as below:

❷ Use the **【Gear up】** and **【Gear down】** functions on the gear stick to move the cursor, and choose the **【Vibration seat test】**, then press the **【Start】** button to start testing.

❸ The seat being tested will keep producing with a certain vibration, and press the **【Start】** button to discontinue the testing process.

❹ After the testing is completed, move the cursor to **【Exit】**, and press the **【Start】** button to return to **【Hardware test】**.

4.3.8 Keypad test

In the page of【**Keypad test**】, you can test whether the keypad is normally functioning or not.

❶Enter【**Operator settings**】→【**Hardware test**】→【**Keypad test**】, and the screen will display as below:

❷Then press keypad key to test the key is normally function or not.

❸After the testing is completed, press【**Start**】button to exit, return to【**Hardware test**】menu.

4.3.9 Counter test

In the page of【**Counter test**】, you can test whether the counter is normally functioning or not.

❶ Enter【**Operator settings**】→【**Hardware test**】→【**Counter test**】, and the screen will display as below:

❷ After you enter the page of【**Counter test**】, insert coins to the coin slot, and the number on the right will goes up as more coins are inserted. Also, the counter inside the coin counter will indicate the number too.

❸ After testing is completed, press【**Start**】again to return to【**Hardware test**】.

4.4 Game settings

In the page of【**Game settings**】, you can set up all related features of the game.

❶ Enter【**Operator settings**】→【**Game settings**】, and the screen will display as below :

❷ Use the【**Gear up**】and【**Gear down**】functions on the gear stick to move the cursor, and the item which the cursor points to will appear in red.

❸ Use the【**Start**】button to confirm selected item or enter the sub menu.

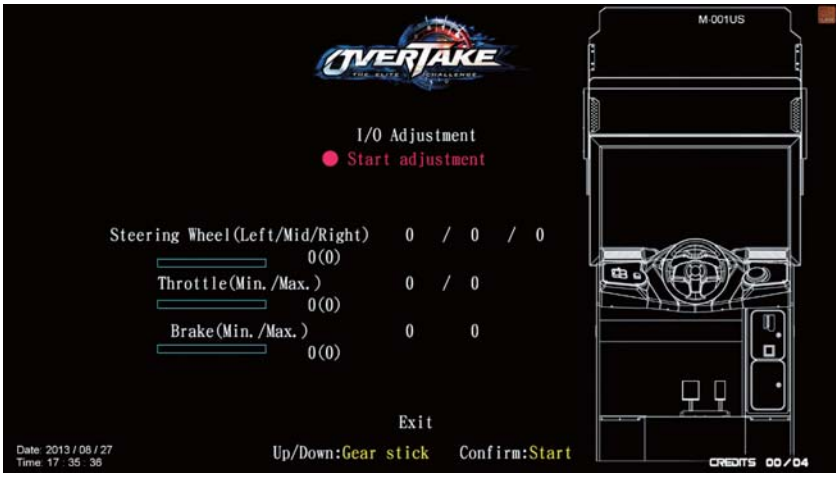
❹ After testing is completed, move the cursor to【**Exit**】, and press the【**Start**】button to return to【**Operator settings**】.

❺ Regarding the detailed description of the sub menu in【**Game settings**】, refer to the following content.

4.4.1 I / O adjustment

In the page of【**I / O adjustment**】, you can adjust the minimum and maximum value of the throttle, brake and steering wheel.

❶Enter【**Operator settings**】→【**Game settings**】→【**I/O adjustment**】, and the screen will display as follow：



❷Enter the page of【**I/O adjustment**】, and move the cursor to【**Start adjustment**】, then press the【**Start**】button to start the process.

❸While adjusting, turn the steering wheel to the left end, and press the【**Start**】button to get the value.

❹Repeat the above steps, and calibrate other values.

❺After all adjustments are made, an icon of【**Adjustment completed**】will pop up, then press the【**Start**】button to return to【**Game settings**】.

4.4.2 Country

In the page of【**Country**】, you can set your current location.

❶Enter【**Operator settings**】→【**Game settings**】→【**Country**】, and the screen will display as below：

❷When completed, press the【**Start**】button to return to【**Game settings**】, and the country you selected will be shown next to the【**Country**】.

4.4.3 Store

In the page of【**Store**】, you can set up the name of your store.

❶Enter【**Operator settings**】→【**Game settings**】→【**Store**】, and the screen will display as below：

❷When done, move the cursor to【**OK**】, and press the【**Start**】button to return to【**Game settings**】. The name typed in will be shown next to the【**Store**】.

4.4.4 Difficult setting

In the page of【**Difficult setting**】, you can set up your preferred level of difficulty for the game.

❶Enter【**Operator settings**】→【**Game settings**】→【**Difficult setting**】, and the screen will display as below：

❷Then use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the level of difficulty.

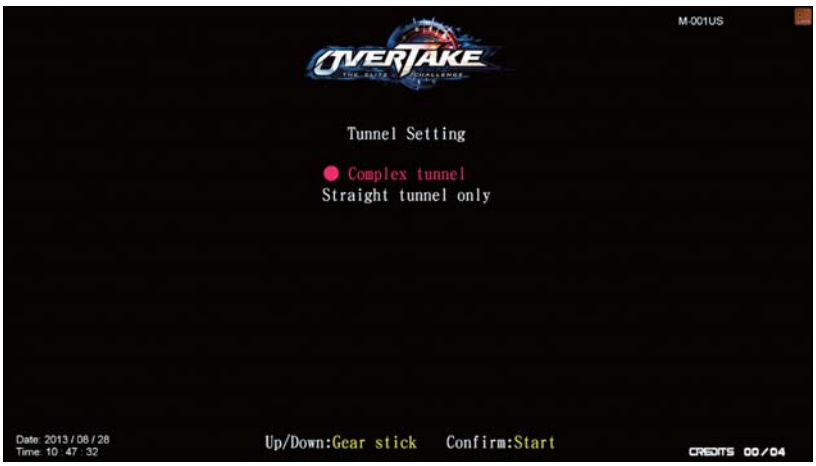
❸After your preferred level is chosen, press the【**Start**】button, and return to【**Game settings**】. Then the level chosen will be shown next to the【**Difficult setting**】.

WARNING To avoid errors, make sure the difficult setting of all cabinets are the same.

4.4.5 Tunnel setting

In this page of【**Tunnel setting**】, you can set up the tunnel for complex tunnel or straight tunnel only.

❶Enter【**Operator settings**】→【**Game settings**】→【**Tunnel setting**】, and the screen will display as below:



❷Use the【**Gear up**】and【**Gear down**】function on the gear stick to choose the settings.

❸When completed, press the【**Start**】button to return to【**Game settings**】, and the tunnel setting you selected will be show next to the【**Tunnel setting**】

WARNING To avoid errors, make sure the tunnel setting of all cabinets are the same.

4.4.6 Coin settings

In the page of【**Coin setting**】, you can determine if free games are offered, and set up the required number of coins to start or continue a game.

❶Enter【**Operator settings**】→【**Game settings**】→【**Coin setting**】, and the screen will display as below:

❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the item, then press the【**Start**】button to start the process.

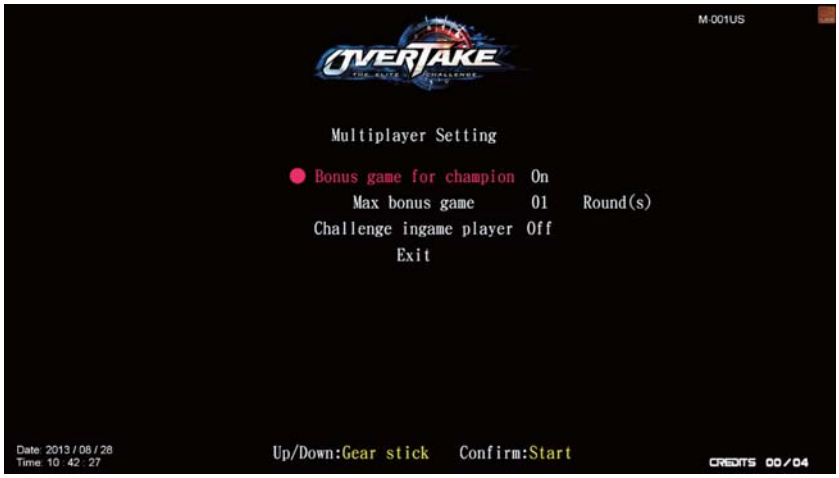
❸When the setting is completed, move the cursor to【**Exit**】, and press the【**Start**】button to return to【**Game settings**】.

Note: When the【**Freeplay**】is set to be【**On**】, the start game or continue game cannot be setting.

4.4.7 Multiplayer setting

In the page of【**Multiplayer setting**】, you can determine the maximum bonus game allowed and the timing to join a certain game.

❶Enter【**Operator settings**】 →【**Game settings**】 →【**Multiplayer setting**】, and the screen will display as below :



❷Use the【**Gear up**】and【**Gear down**】functions on the shift lever to choose the item, then press the【**Start**】button to start the process.

❸When the setting is completed, move the cursor to【**Exit**】, and press the【**Start**】button to return to【**Game settings**】.

Note1: When【**Bonus game for champion**】is set to be【**Off**】, then the maximum bonus game cannot be set.

Note2: When【**Challenge ingame player**】is set to be【**On**】, then players can challenge other ingame players; if it´s set to be【**Off**】, then players can only challenge other players during the process.

WARNING To avoid errors, make sure the value of all cabinets are the same.

4.4.8 Volume setting

In the page of【**Volume setting**】, you can determine the start time of daytime and evenings and the corresponding volume.

❶Enter【**Operator settings**】→【**Game settings**】→【**Volume setting**】, and the screen will display as follow :

❷ Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the item.

❸ Then press the【**Start**】button to enter the page of【**Daytime(Evening)volume setting**】, and the screen will display as below :

❹ Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the item, then press the【**Start**】button to start the process.

❺ When the setting is completed, move the cursor to【**Exit**】to leave this page.

❻ In the page of【**Volume setting**】, move the cursor to【**Exit**】, and press the【**Start**】button to return to【**Game settings**】.

4.4.9 Flow time setting

In the page of【**Flow time setting**】, you can determine the duration of each process.

❶Enter【**Operator settings**】→【**Game settings**】→【**Flow time setting**】, and the screen will display as below :

❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the item, and press the【**Start**】button to start set-up.

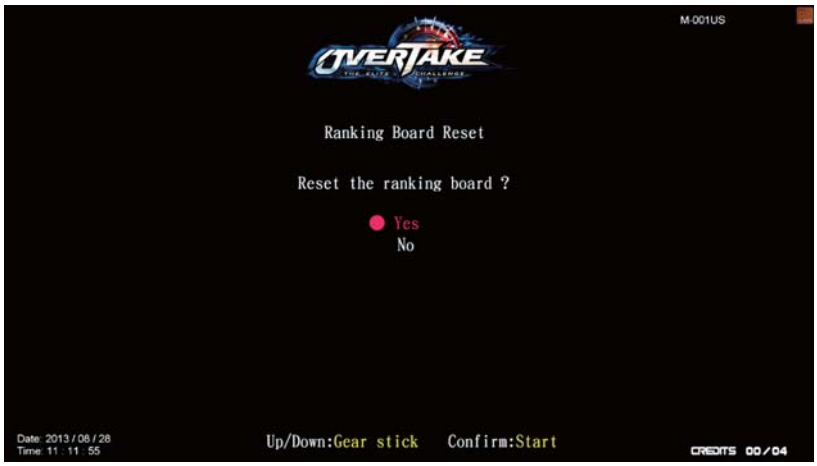
❸When done, move the cursor to【**Exit**】 and return to【**Game settings**】.

WARNING To avoid errors, make sure the value of all cabinets are the same.

4.4.10 Ranking board reset

In the page of【**Ranking board reset**】, you can reset all data on the ranking list.

❶Enter【**Operator settings**】 →【**Game settings**】 →【**Ranking board reset**】, and the screen will display as below :



❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose【**Yes**】or【**No**】.

❸If【**Yes**】is selected, press the【**Start**】button to start resetting.

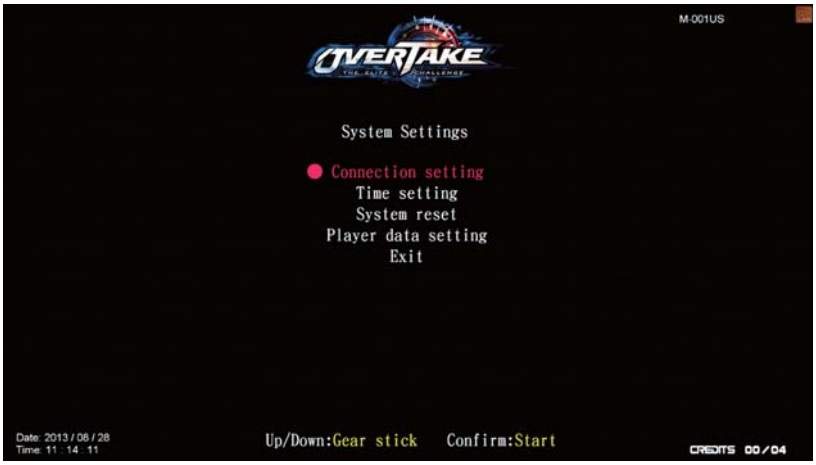
❹When the resetting process is completed, an icon of【Reset completed】will pop up, then press the【**Start**】button to return to【**Game settings**】.

❺If【**No**】is selected, then the screen will immediately return to【**Game settings**】.

4.5 System settings

In the page of of【System settings】, you can set up the system or set the system to the default setting.

❶Enter【**Operator settings**】→【**System settings**】, and the screen will display as below:



❷ Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the item, and the item chosen will appear in red.

❸ Press the【**Start**】button to confirm or enter the sub menu.

❹ When the setting is completed, move the cursor to【**Exit**】, and press the【**Start**】button to return to【**Operator settings**】.

❺ Regarding the detailed descriptions of the sub menu in【**System setting**】, refer to the following content.

4.5.1 Connection setting

In the page of【**Connection setting**】, you can set up the group of cabinets to be connected and player ID.

❶Enter【**Operator settings**】→【**System settings**】→【**Connection setting**】, and the screen will display as below:

❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the item to set up, and press the【**Start**】button.

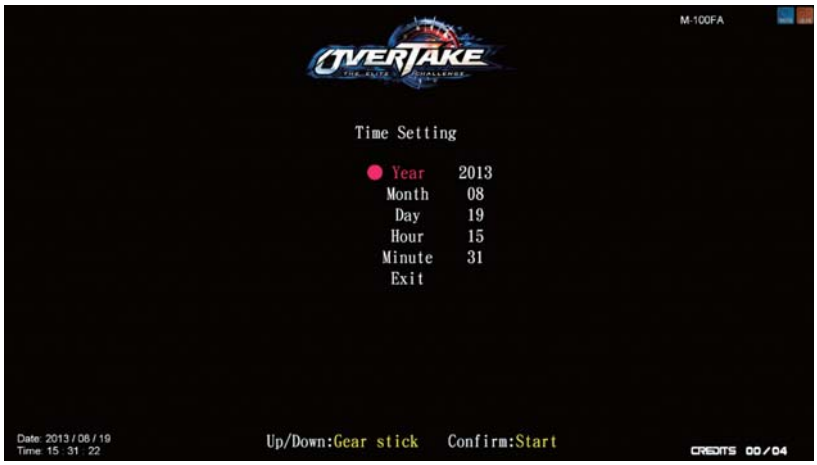
✔ **Note:** Those cabinets to be connected should be set to the same group, and player ID as 1P, 2P, 3P and 4P (from left to right).

❸When the setting process is completed, move the cursor to【**Exit**】, and press the【**Start**】button to return to【**System setting**】.

4.5.2 Time setting

In the page of【**Time setting**】, you can set up your local time.

❶Enter【**Operator settings**】 →【**System settings**】 →【**Time setting**】, and the screen will display as below:



❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose the item to set up, and press the【**Start**】button.

❸When the set-up process is completed, move the cursor to【**Exit**】 and return to【**System setting**】.

4.5.3 System reset

In the page of【**System reset**】, you can reset the system data to the default setting.

❶Enter【**Operator settings**】 →【**System settings**】 →【**System reset**】, and the screen will display as below:

❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose【**Yes**】or 【**No**】.

❸When【**Yes**】is chosen, press the【**Start**】button to start the resetting process.

❹After the resetting process, an icon of【**completed**】will pop up, then press the【**Start**】button to return to【**system setup**】.

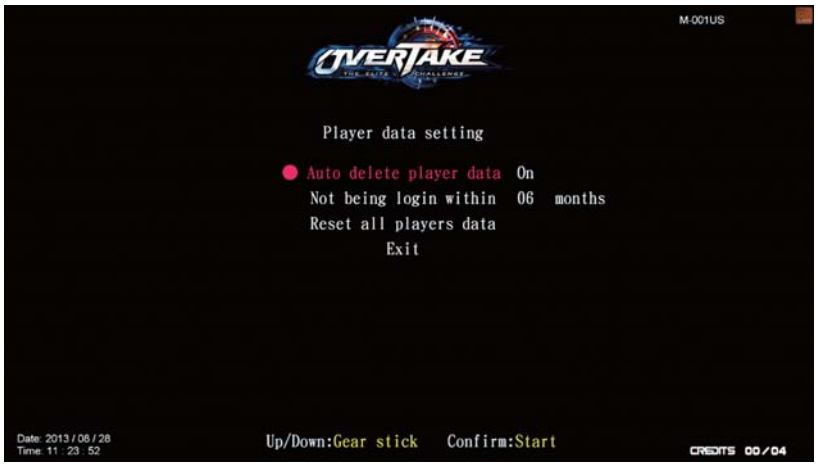
Note: When done, remember to set up【**I / O adjustment**】, 【**Country**】,【**Store**】, and【**Connection setting**】before you leave operator setting.

❺When【No】is chosen, then the screen will automatically direct to the page of【system setting】

4.5.4 Player data setting

In the page of【Player data setting】, you can set the player data automatic delete time or delete player data manually.

❶ Enter【Operator setting】→【System setting】→【Player data setting】, and the screen will display as below：



❷ Use the【Gear up】and【Gear Down】functions on the gear stick to choose the item to set up, and press the【Start】button.

❸ When the set-up is completed, move the cursor to【Exit】and return to【System setting】.

WARNING All the machines must reset player data at same time, or reset will be failure.

WARNING When player data has been reset, the data cannot be restored.

4.6 Income data

In the page of【**Income data**】, you can check the daily, monthly and total revenue.

❶Enter【**Operator settings**】→【**Income data**】, and the screen will display as below :

❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to move the cursor, and the item selected will appear in red.

❸Press the【**Start**】button to confirm or enter the sub menu.

❹Move the cursor to【**Exit**】and press the【**Start**】button to return to the【**Operator settings**】

❺Regarding the detailed data of the sub menu in the【**Income data**】, refer to the following content.

4.6.1 Daily income

In the page of【**Daily income**】, you can check the daily revenue of each cabinet.

❶ Enter【**Operator settings**】→【**Income data**】→【**Daily income**】, and the screen will display as below :

Descriptions of each item:

Item	descriptions
Date	Date of data
Coin(s)	The total number of coins inserted that day
Total game	The total number of games played that day
New game	The total number of new games that day
Continued	The total number of games continued that day
Freeplay	The total number of freeplay that day
Bonus	The total times of bonus game that day
Service	The total time of service use that day
Current coin(s)	The actual number of coins counted that day
Current service	The actual use of service button that day
Total time	The entire duration of time when the cabinet is turned on that day
Game time	The entire duration of time when games are played that day
Idle time	The entire duration of idle time that day
Avg. game time	The average play time of the day Formula : entire play time ÷ number of all rounds

❷ Use the【**Gear up**】and【**Gear down**】functions on the gear stick to move the page, and press the【**Start**】button to return to【**Income data**】.

4.6.2 Monthly income

In the page of【**Monthly income**】, you can check the daily revenue of each cabinet.

❶Enter【**Operator settings**】→【**Income data**】→【**Monthly income**】, and the screen will display as below :

Descriptions of each item:

Item	descriptions
Date	Date of data
Coin(s)	The total number of coins inserted that month
Total game	The total number of games played that month
New game	The total number of new games that month
Continued	The total number of games continued that month
Freeplay	The total number of freeplay that month
Bonus	The total times of bonus game that month
Service	The total time of service use that month
Current coin(s)	The actual number of coins counted that month
Current service	The actual use of service button that month
Total time	The entire duration of time when the cabinet is turned on that month
Game time	The entire duration of time when games are played that month
Idle time	The entire duration of idle time that month
Avg. game time	The average play time of the month Formula : entire play time ÷ number of all rounds

❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to move the page, and press the【**Start**】button to return to【**Income data**】.

4.6.3 Total income

In the page of【**Total income**】, you can check the total revenue of each cabinet.

❶Enter【**Operator settings**】→【**Income data**】→【**Total income**】, and the screen will display as below：

Descriptions of each item:

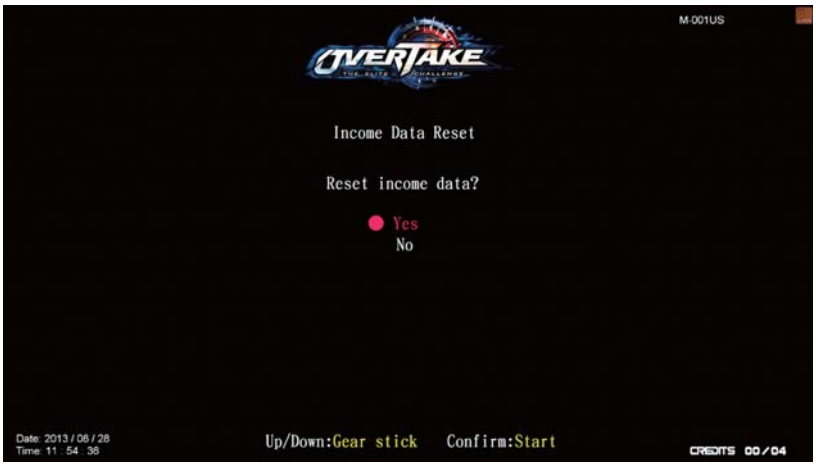
item	descriptions
Coin(s)	The total number of coins inserted
Total game	The total number of games played
New game	The total number of new game created
Continue	The total number of games continued
Freeplay	The total number of free game played
Bonus	The total number of bonus game played
Service	The total use times of the service button
Current coin(s)	The actual number of coin counted
Current service	The actual use of service button
Game time	The entire duration of play time
Business time	The entire duration of time when the cabinet is turned on
Idle time	The entire duration of idle time
Percentage of idle	The amount of idle time among the entire period when the cabinet is turned on. Formula：【Idle time / Business time】X 100%

❷Press the【**Start**】button to return to【**Income data**】.

4.6.4 Income data reset

In the page of【**Income data reset**】, you can delete the data of daily income and monthly income.

❶Enter【**Operator settings**】→【**Income data**】→【**Income data reset**】, and the screen will display as below.



❷Use the【**Gear up**】and【**Gear down**】functions on the gear stick to choose between【**Yes**】and【**No**】.

❸When【**Yes**】is selected, press the【**Start**】button to reset the data.

❹When done, an icon of【**Completed**】will pop up, then press the【**Start**】button to return to【**Income data**】.

Note: This function cannot delete the data of【**Total income**】.

❺When【**No**】is selected, then the screen will automatically direct to the page of【**Income data**】

4.7 Troubleshooting

Problems	Easy troubleshooting
The throttle, brake or the steering wheel fail to work.	④ Enter【**Operator settings**】→【**Hardware test**】→【**I/O test**】to run the testing. ④ If testing results are shown, enter【**Operator settings**】→【**Game settings**】→【**I/O adjustment**】to adjusting I/O. ④ If no testing results are shown, contact your local distributor to replace the corresponding VR.
One of the speakers does not produce sound.	④ Check if the plugs between speakers and power amplifier are coming off. ④ If this problem persists, contact your local distributor to replace parts.
The light of the LED plate is not on.	④ Check if the plugs between speakers and power amplifier are coming off. ④ If this problem persists, contact your local distributor to replace parts.
The buttons do not respond.	④ Enter【**Operator settings**】→【**Hardware test**】→【**I/O test**】, and run the testing. ④ If lights do not respond, refer to【**Replacing parts**】and dissemble the cap to check if plugs are coming off. ④ If this problem persists, contact your local distributor to replace the corresponding VR.
The shift gear does not respond.	④ Enter【**Operator settings**】→【**Hardware test**】→【**I/O test**】to run the testing. ④ If this problem persists, contact your local distributor to replace the shift gear.
The screen appears blank after the power is on.	④ Check if the plugs between the cabinet and screen are well connected, and whether DVI connectors on both sides are coming off. ④ Check if the cabinet is plugged into the port of the video card. ④ If this problem persists, contact your local distributor.
The speakers do not produce sound.	④ Open the door of the cash box, and check if the master volume is adjusted to its minimum value. ④ Open the maintenance door located in the bottom of the cabinet, and check if the volume of the power amplifier is adjusted to its minimum value. ④ Check if the power of the power amplifier is turned on. ④ Check if the plugs between the power amplifier and cabinet are coming off.

※If any of the above mentioned problems is unsolvable, contact your local distributor.

5. Maintenance and Service

5.1 Maintenance and service

Even though the machine works normally for a long time, the fault will occur. Therefore, please perform routine check and maintenance concerning the following to ensure a long-term use.

■ External Inspection

- Stick “Warning” stickers correctly, keep it legible.
- Firmly tighten the bolt for each adjuster.
- Tighten screws for speaker assembly.
- Tighten the signboard firmly.
- Check if the screws fixing the parts loose.
- Check if the connectors loose or missing.

■ Operation Inspection (With power on)

- Sound is normally emitted from the speakers or not.
- Fluorescent lamps and button lamps light up or not
- Coin acceptor works properly or not.
- Lifting and falling devices work properly or not.
- YZ sensor works properly or not.

After completing all the checks, operate the game again and check the above items with full care!

■ Servicing (conducted by a technician only)

- Cut off the main power supply to avoid injury or electric shock when performing maintenance.
- Please contact our service center when performing any work that is not specified in this Manual, and follow the instruction provided by the service center.
- For consumables and spare parts (including screws), please use products specified by Wahlap Technology.
- Even though the main power is cut off, there is still high temperature and high pressure in the power board and the monitor. The person will be burnt or get an electric shock if he touches such parts. Please pay full attention to avoid contact.
- Be sure to cut off the main power when you alter a spare part or unplug a connector.

5.2 Replacing parts

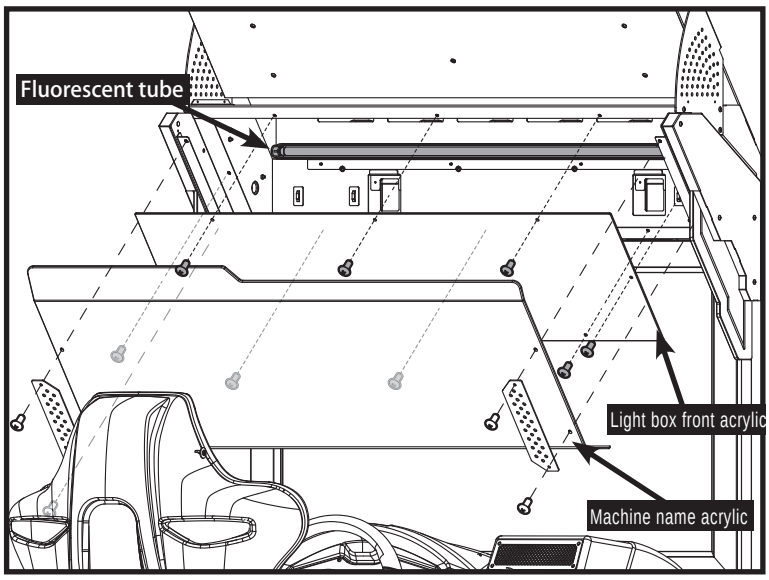
5.2.1 Replacing fl uorescent tube

1 Remove 4 M5 inner hex screws and disassemble the acrylic plate.

2 Remove 8 M4 cruciform screws and disassemble the side acrylic plate before the light box.

3 Replace the fl uorescent tube.

4 When done, reassemble the parts according to the reversed assembly.



5.2.2 Replacing the keypad / View button

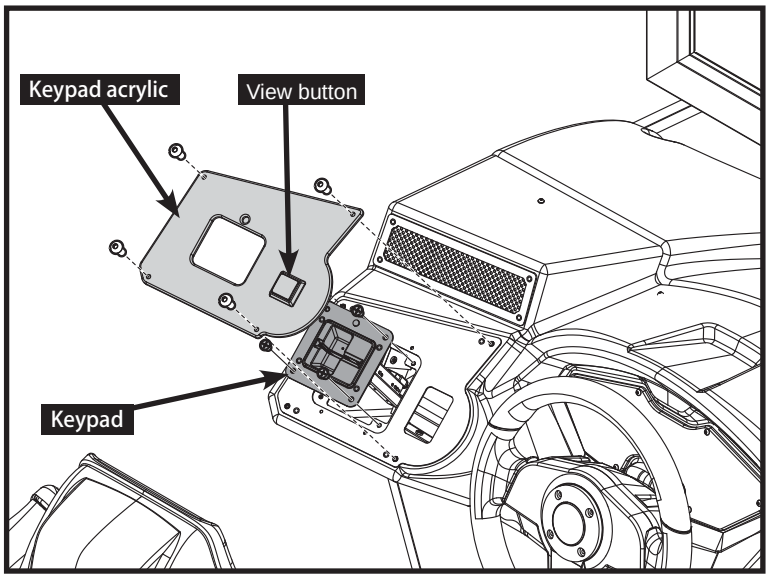
1 Remove 4 M4 inner hex screws and disassemble the acrylic plate.

2 Replace the View button (if the keypad needs to be replaced too, continue the following steps).

3 Remove 4 M3 cruciform screws and disassemble the keypad.

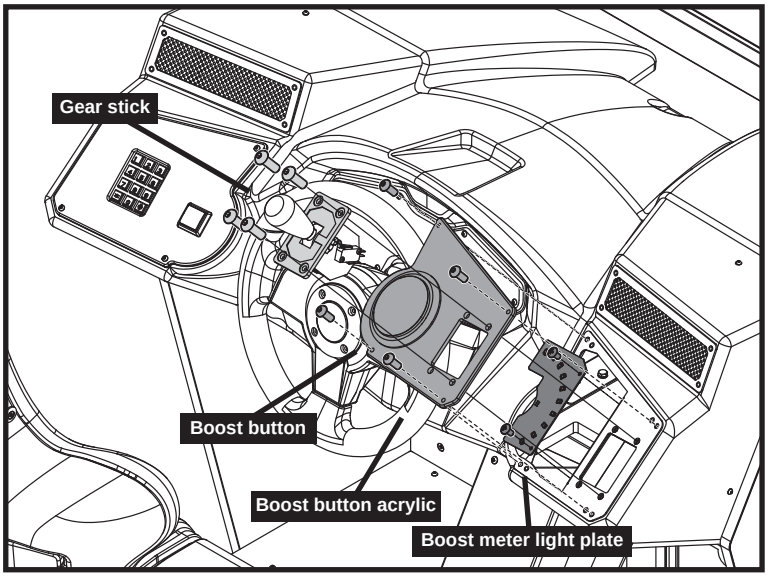
4 Replace the keypad.

5 When done, reassemble according to the reversed assembly sequence.



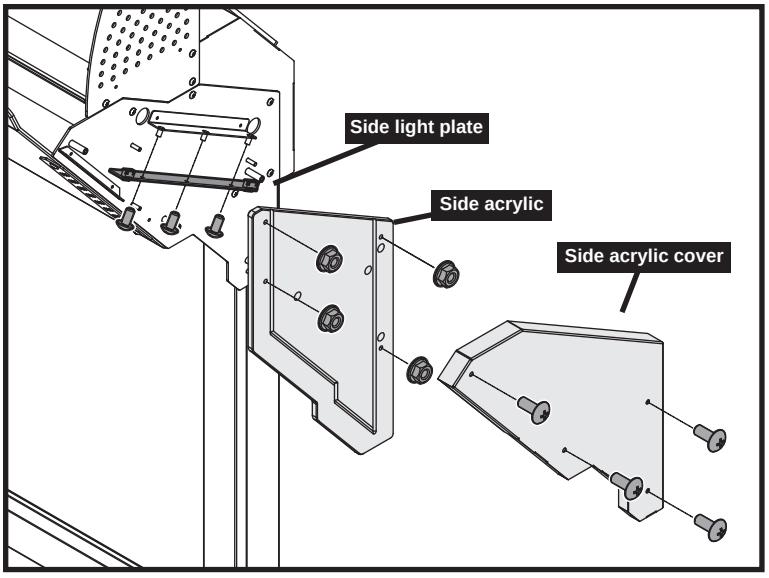
5.2.3 Replacing the boost button and the light plate

1. Remove 4 M5 inner hex screws and disassemble the shift lever.
2. Remove 4 M4 inner hex screws and disassemble the acrylic plate behind the boost button.
3. Remove 2 M3 cruciform screws and disassemble the LED light plate behind the boost button.
4. Replace the boost button/ the light plate.
5. When done, reassemble according to the reversed assembly sequence.



5.2.4 Replacing the side light plate

1. Remove 4 inner hex screws and open the caps.
2. Remove 4 M4 screws and disassemble the acrylic plate on the left and right side.
3. Remove 3 M3 cruciform screws and replace the LED light plate.
4. When done, reassemble according to the reversed assembly sequence.



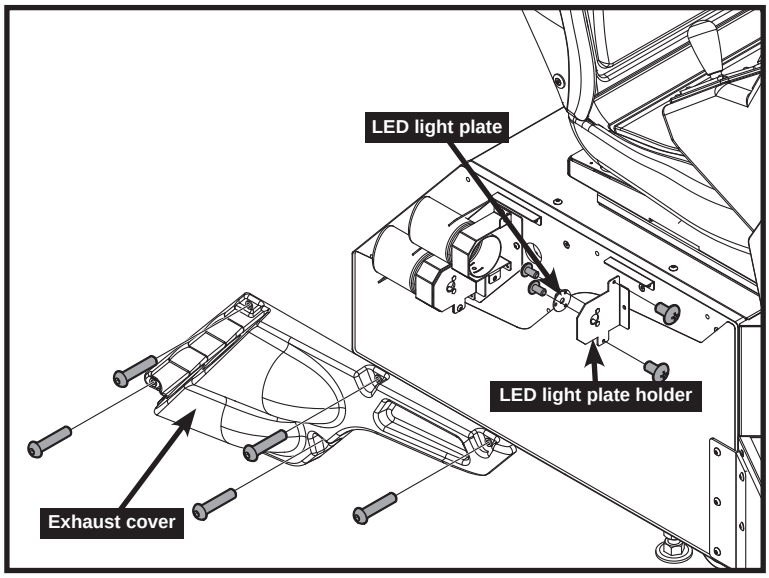
5.2.5 Replacing the exhaust light plate

1 Remove 5 M4 inner hex screws and open the cap of the exhaust pipe.

2 Remove 2 M4 cruciform screws and disassemble the LED light plate.

3 Then take off the LED light plate and 2 M3 cruciform screws, then replace the LED light plate.

4 When done, reassemble according to the reversed assembly sequence.



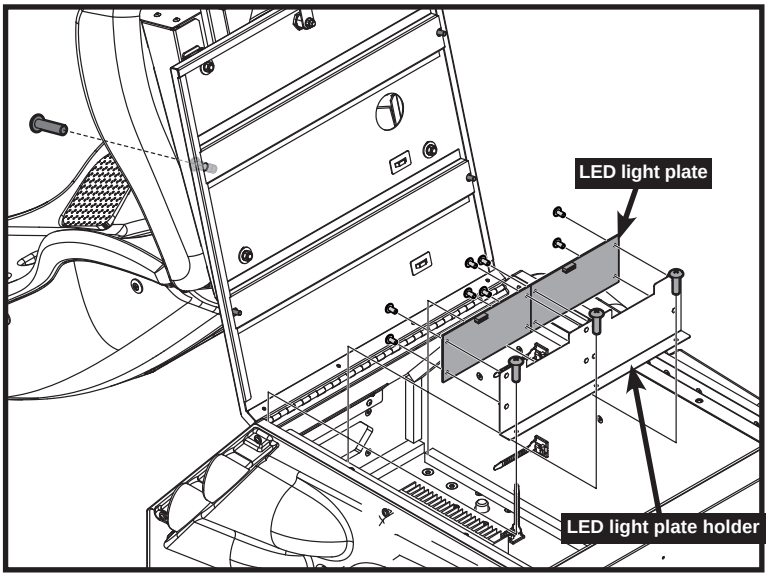
5.2.6 Replacing the brake light plate

1 Remove 4 M6 inner hex screws and lift up the chair.

2 Remove 3 M4 cruciform screws and disassemble the LED light plate.

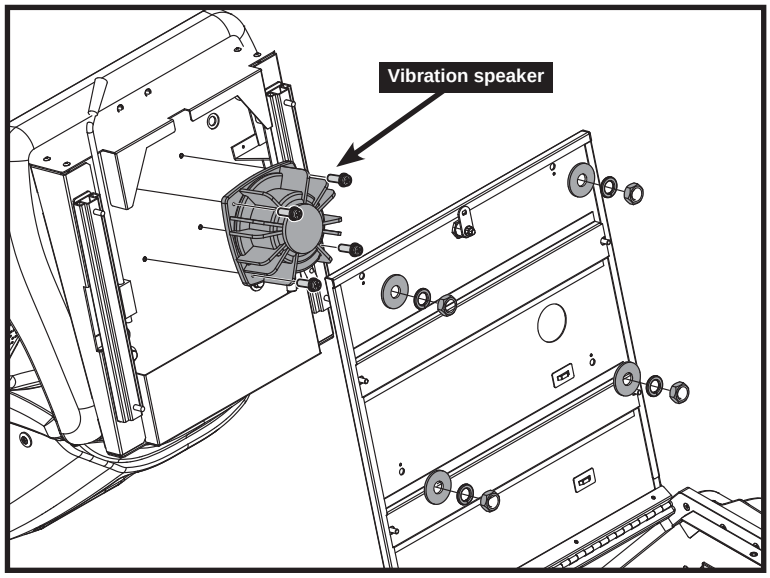
3 Then take off the LED light plate and 8 M3 cruciform screws, and replace the LED light plate.

4 When done, reassemble according to the reversed assembly sequence.



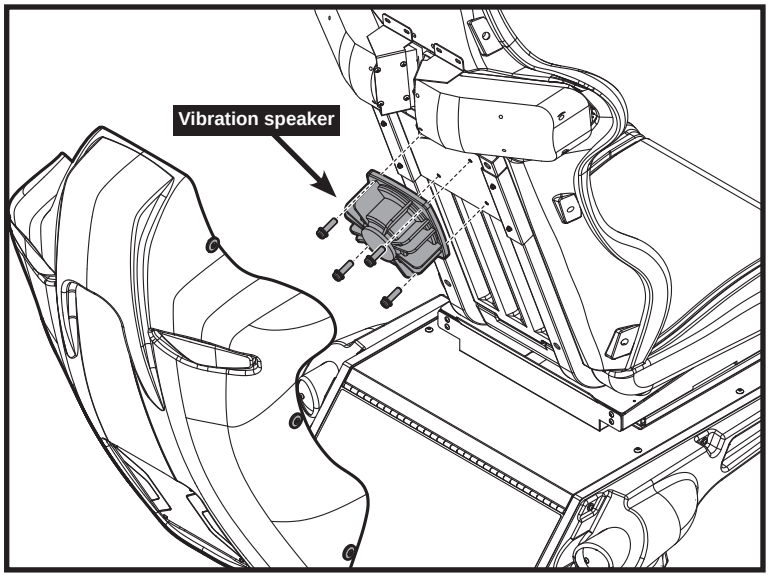
5.2.7 Replacing the vibration speaker under the seat

1. Remove 4 M6 inner hex screws and lift up the chair.
2. Remove 4 M8 screws.
3. Remove 4 M4 cruciform screws and replace the vibration loudspeakers.
4. When done, reassemble according to the reversed assembly sequence.



5.2.8 Replacing the vibration speaker behind the seat

1. Remove 6 plastic screws and take off the cover.
2. Remove 4 cruciform screws and replace the vibration loudspeakers.
3. When done, reassemble according to the reversed assembly sequence.

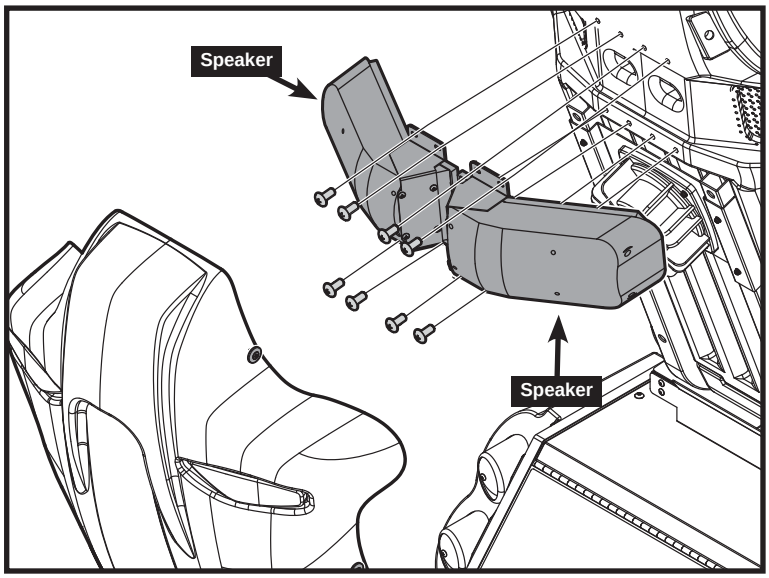


5.2.9 Replacing the speaker behind the seat

1 Remove 6 plastic screws and take off the cover.

2 Remove 8 M4 cruciform screws and replace the loudspeakers.

3 When done, reassemble according to the reversed assembly sequence.



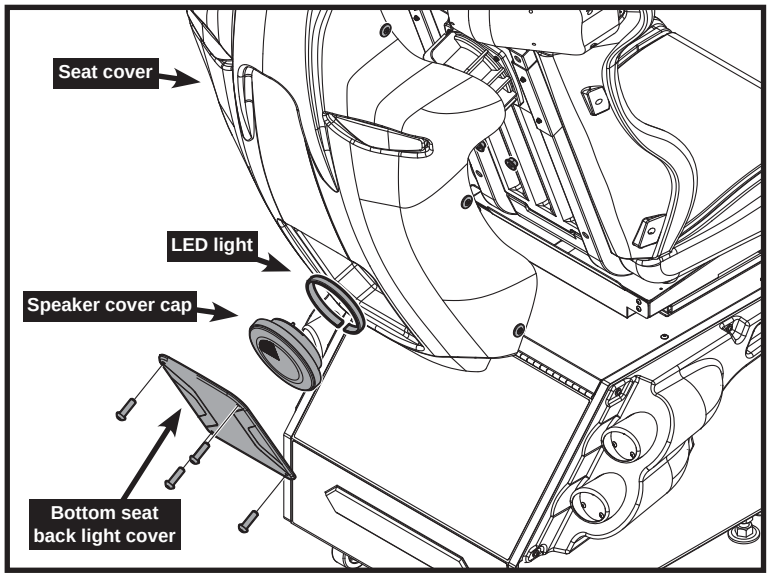
5.2.10 Replacing the bottom seat back light

1 Remove 6 plastic screws and open the cover.

2 Remove 4 M4 inner hex screws and take off the cap of the light.

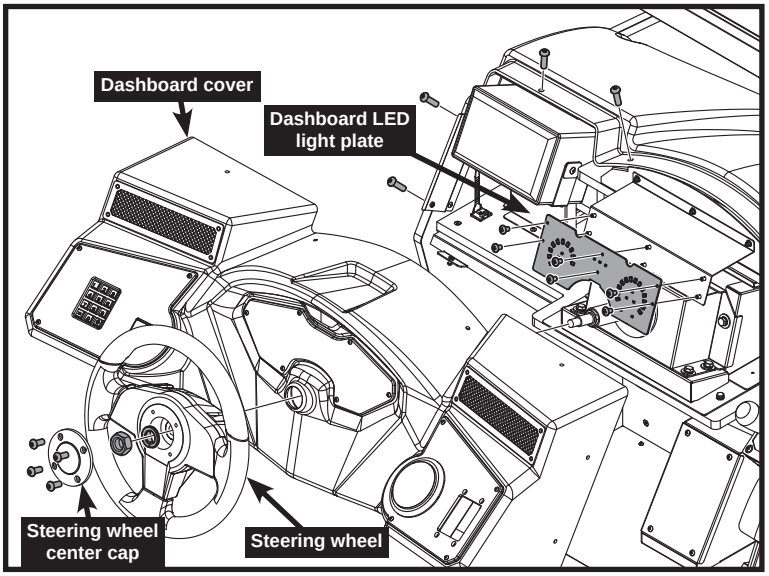
3 Remove 3 M4 screws and the decorative cover of the loudspeaker to replace the light strip (the end should be applied with hot melt adhesive).

4 When done, reassemble according to the reversed assembly sequence.



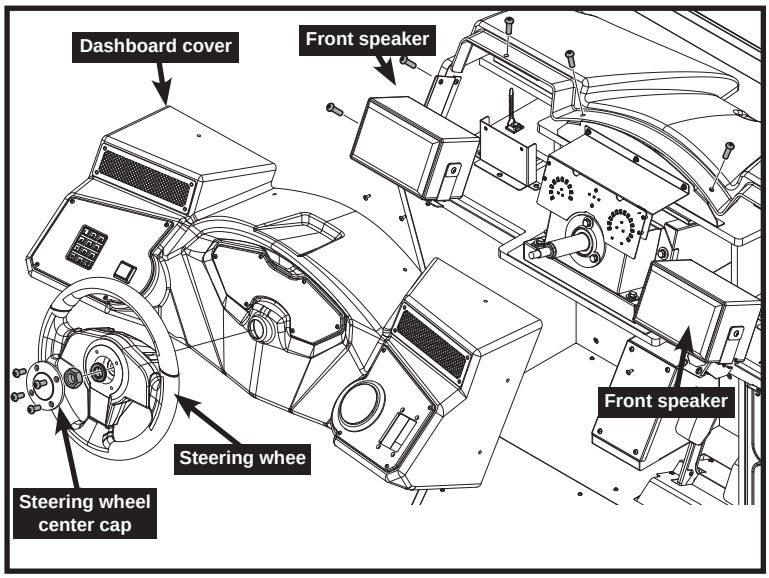
5.2.11 Replacing the dashboard LED light plate

1. Remove 4 M3 inner hex screws and take off the cap in the center of the steering wheel.
2. Remove M12 screws and take off the steering wheel.
3. Remove 10 M4 inner hex screws and the cover of the steering wheel.
4. Remove 6 M3 cruciform screws and replace the LED plate.
5. When done, reassemble according to the reversed assembly sequence.



5.2.12 Replacing front speaker

1. Remove 4 M3 inner hex screws and take off the cap in the center of the steering wheel.
2. Remove M12 screws and take off steering wheel.
3. Remove 10 M4 inner hex screws and take off the cap on the controlling panel.
4. Remove 4 M4 cruciform screws and replace the two loudspeakers.
5. When done, reassemble according to the reversed assembly sequence.



5.2.13 Replacing the pedals of the throttle and brake

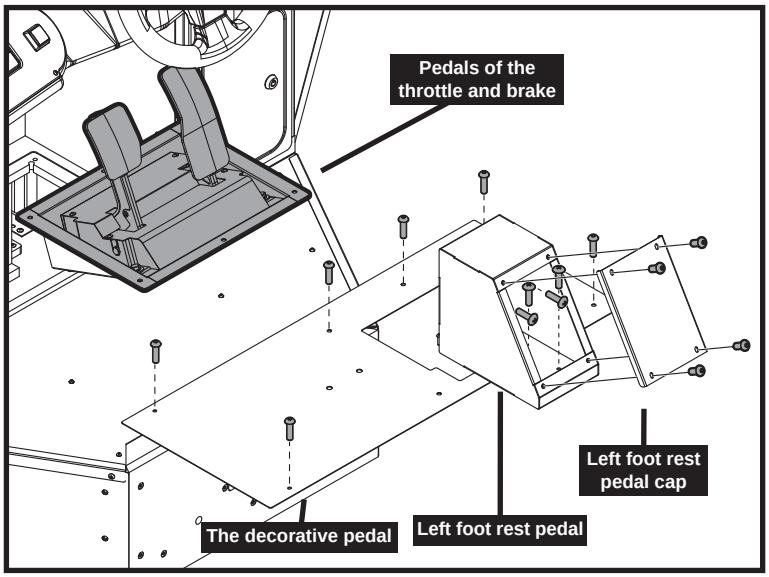
1 Remove 4 M4 inner hex screws and the left foot rest pedal cap.

2 Remove 4 M4 cruciform screws and take off the left foot rest pedal.

3 Remove 8 M4 inner hex screws and the decorative pedal.

4 Take off the pedal of the throttle and the brake.

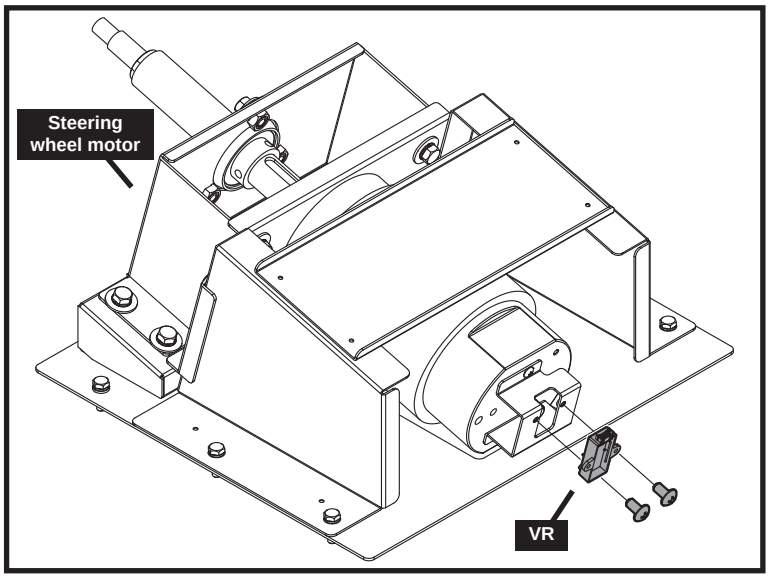
5 When done, reassemble according to the reversed assembly sequence.



5.2.14 Replacing the VR of the steering wheel

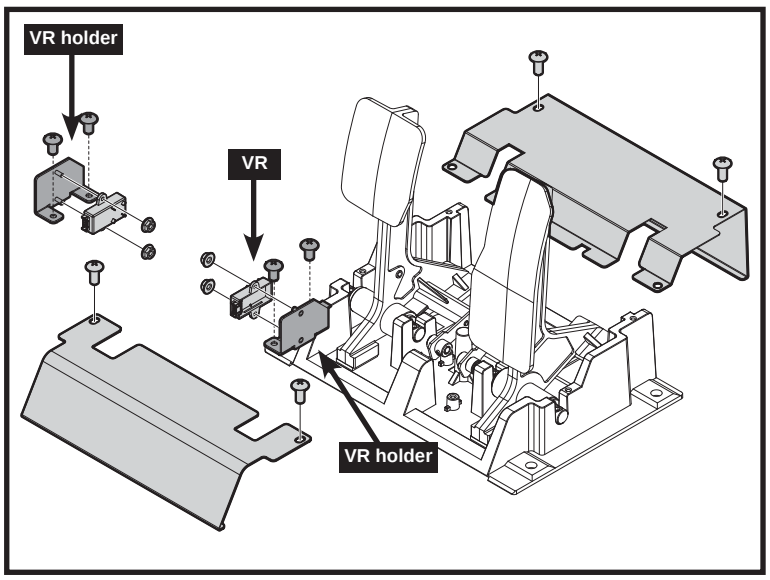
1 Remove 2 cruciform screws behind the cabinet to take off VR.

2 When done, reassemble according to the reversed assembly sequence.



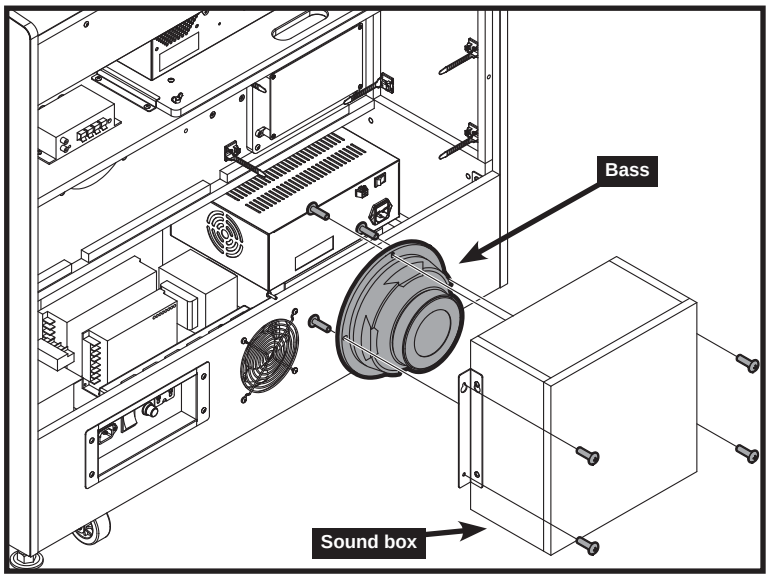
5.2.15 Replacing the VR of the pedals of the throttle and brake

1. Remove 4 M4 cruciform screws and take off the caps in the front and the back.
2. Remove 4 M4 cruciform screws and take off the VR set.
3. Remove 4 M3 screws on the VR set and the electric VR and replace VR.
4. When done, reassemble according to the reversed assembly sequence.



5.2.16 Replacing the bass speaker

1. Remove 4 cruciform inner screws and take off the bass stereo.
2. Remove 3 M4 cruciform screws and replace the bass loudspeaker.
3. When done, reassemble according to the reversed assembly sequence.

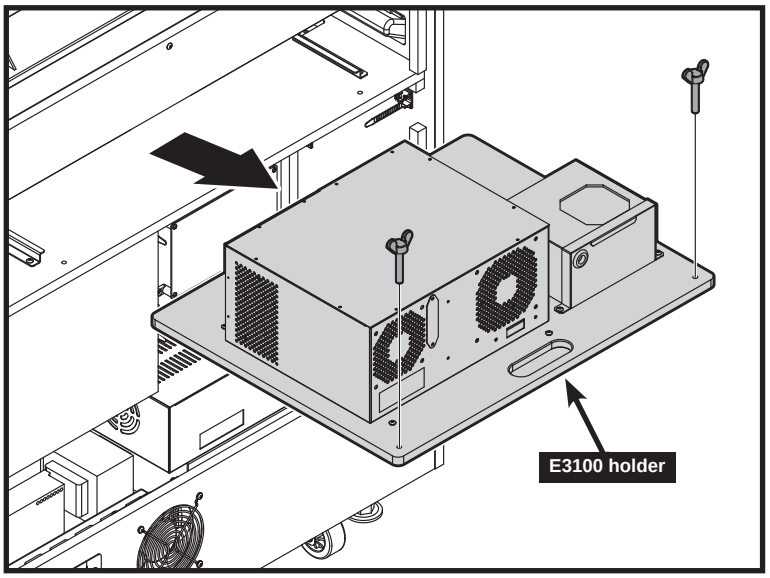


5.2.17 Maintaining the E3100

1 Remove 2 M4 butterfly screws.

2 Take out the fixed set to maintain or repair.

3 When done, reassemble according to the reversed assembly sequence.

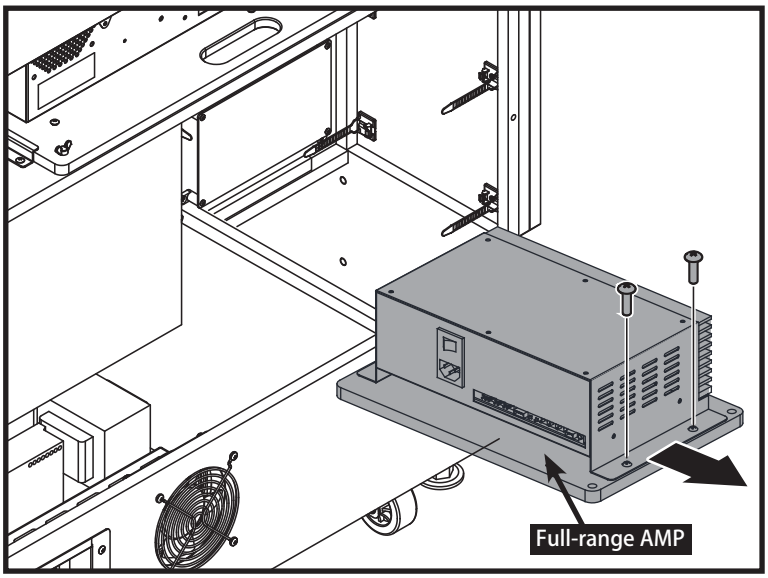


5.2.18 Maintaining the full-range AMP

1 Remove 2 M4 cruciform screws and take out the full-range AMP.

2 Remove 2 M4 cruciform screws and replace 24W AMP.

3 When done, reassemble according to the reversed assembly sequence.



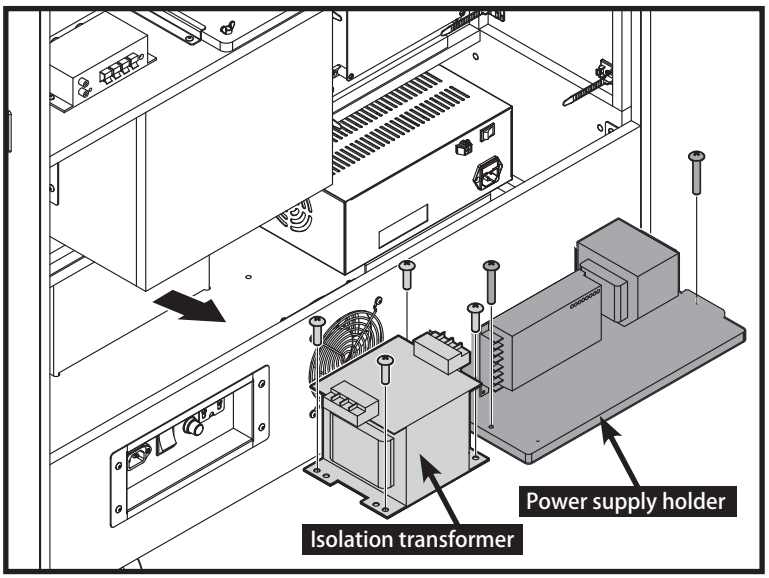
5.2.19 Replacing the power supply and isolation transformer

1 Remove 2 M4 cruciform screws and take out the electricity supply appliance.

2 Remove 4 M4 cruciform screws take out the isolation transformer.

3 When done, reassemble according to the reversed assembly sequence.

■ In some regions, the isolation transformer 900VA is not a required part.

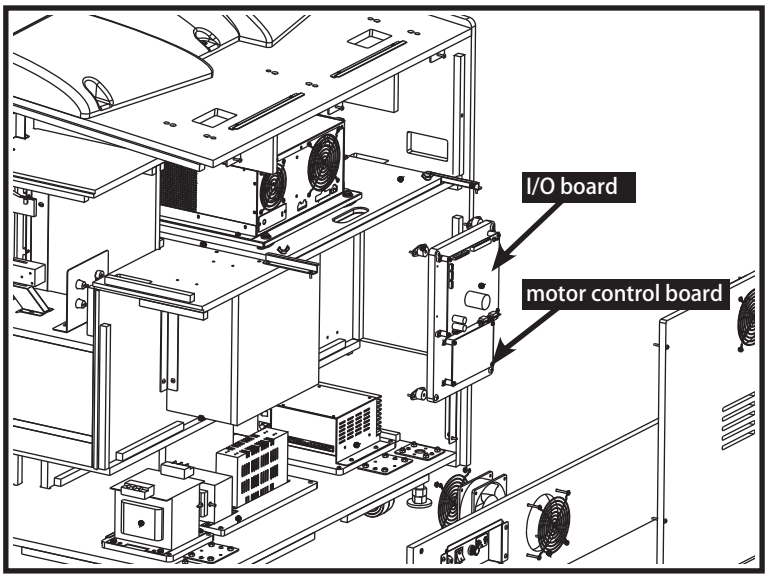


5.2.20 Replacing I / O board / motor control board

1 Remove 4 M3 cruciform screws and take off the I/ O board.

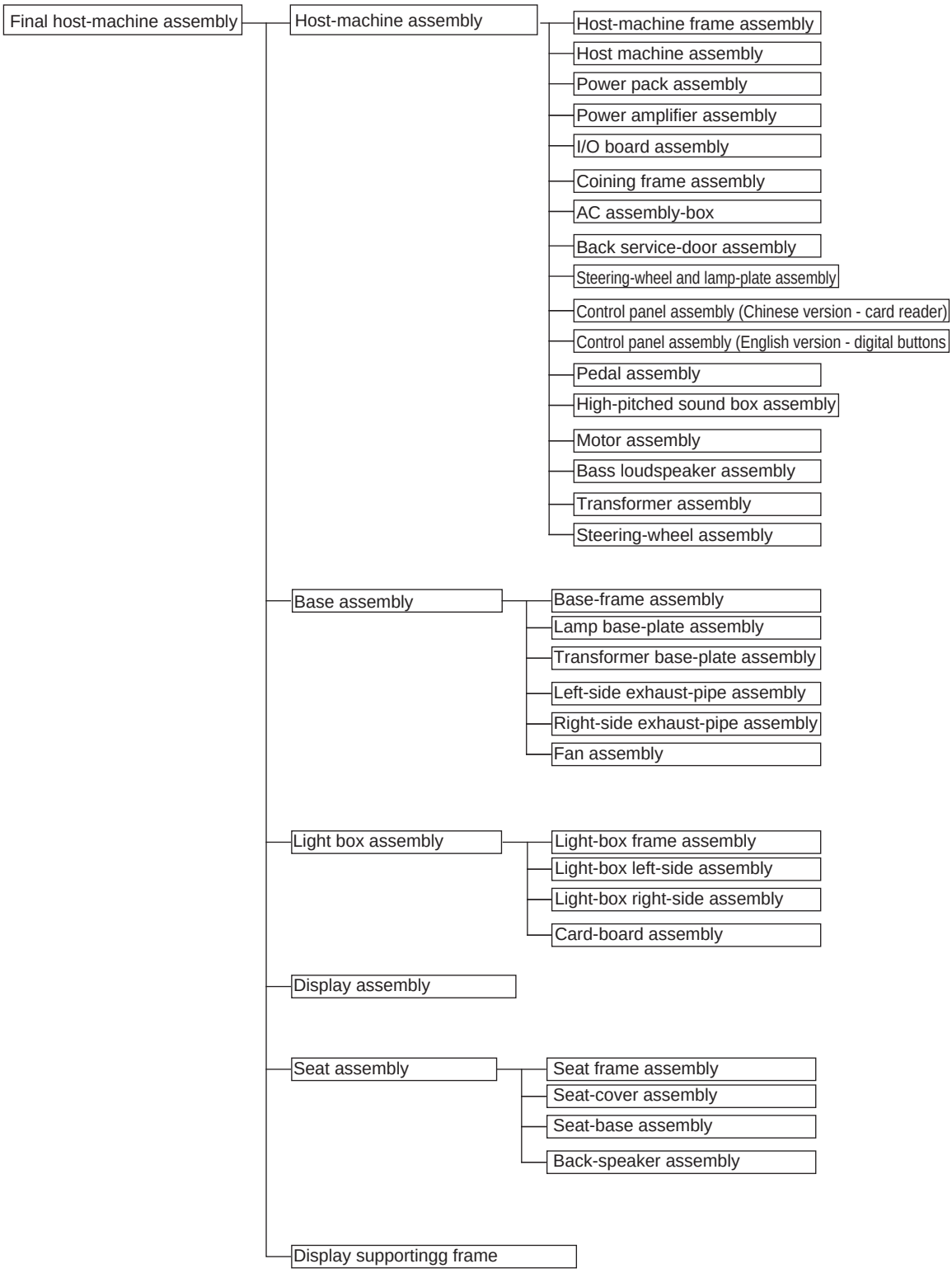
2 Remove 4 M3 cruciform screws and take off the motor control board.

3 When done, reassemble according to the reversed assembly sequence.

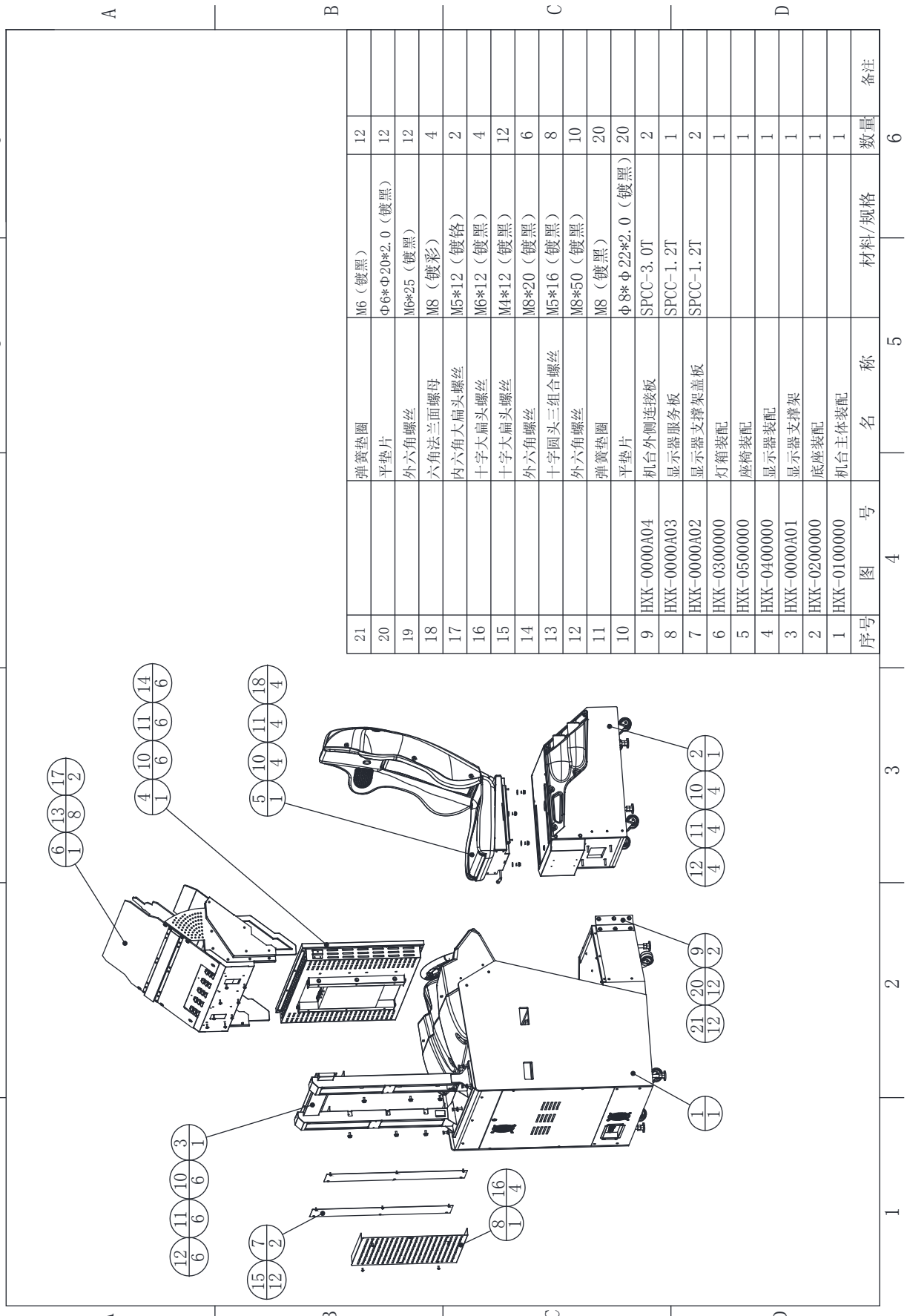


6. Assembly

6.1 Assembly tree diagram

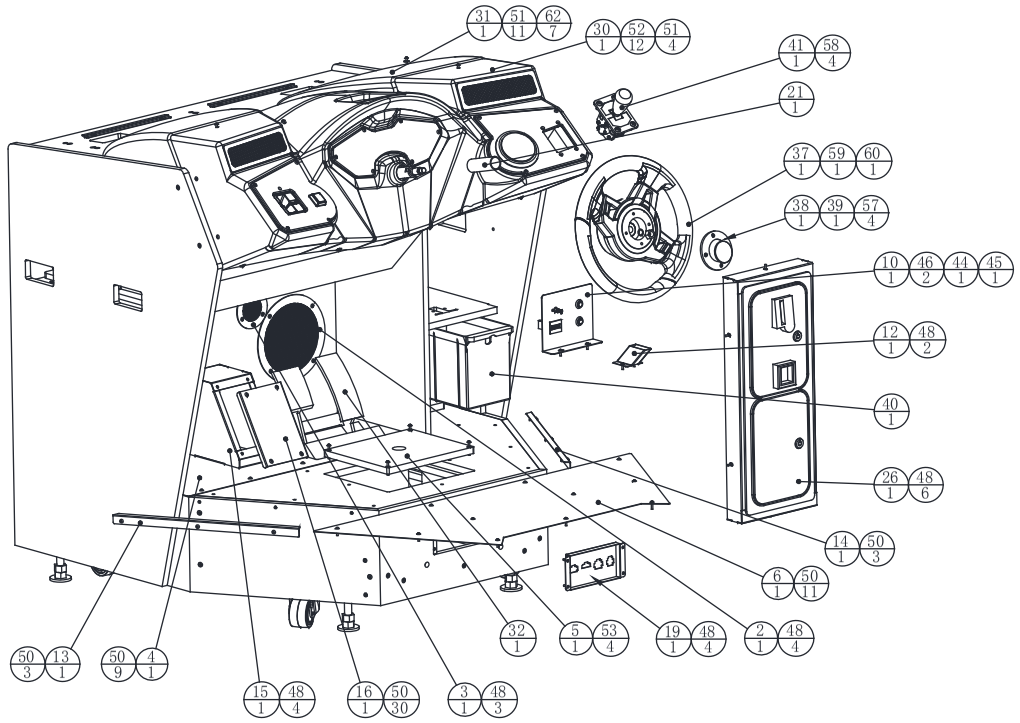


6.2 Final host-machine assembly



序号	图号	名称	材料/规格	数量	备注
21		弹簧垫圈	M6（镀黑）	12	
20		平垫片	Φ6*Φ20*2.0（镀黑）	12	
19		外六角螺丝	M6*25（镀黑）	12	
18		六角法兰面螺母	M8（镀彩）	4	
17		内六角大扁头螺丝	M5*12（镀铬）	2	
16		十字大扁头螺丝	M6*12（镀黑）	4	
15		十字大扁头螺丝	M4*12（镀黑）	12	
14		外六角螺丝	M8*20（镀黑）	6	
13		十字圆头三组合螺丝	M5*16（镀黑）	8	
12		外六角螺丝	M8*50（镀黑）	10	
11		弹簧垫圈	M8（镀黑）	20	
10		平垫片	Φ8*Φ22*2.0（镀黑）	20	
9	HXK-0000A04	机台外侧连接板	SPCC-3.0T	2	
8	HXK-0000A03	显示器服务板	SPCC-1.2T	1	
7	HXK-0000A02	显示器支撑架盖板	SPCC-1.2T	2	
6	HXK-0300000	灯箱装配		1	
5	HXK-0500000	座椅装配		1	
4	HXK-0400000	显示器装配		1	
3	HXK-0000A01	显示器支撑架		1	
2	HXK-0200000	底座装配		1	
1	HXK-0100000	机台主体装配		1	

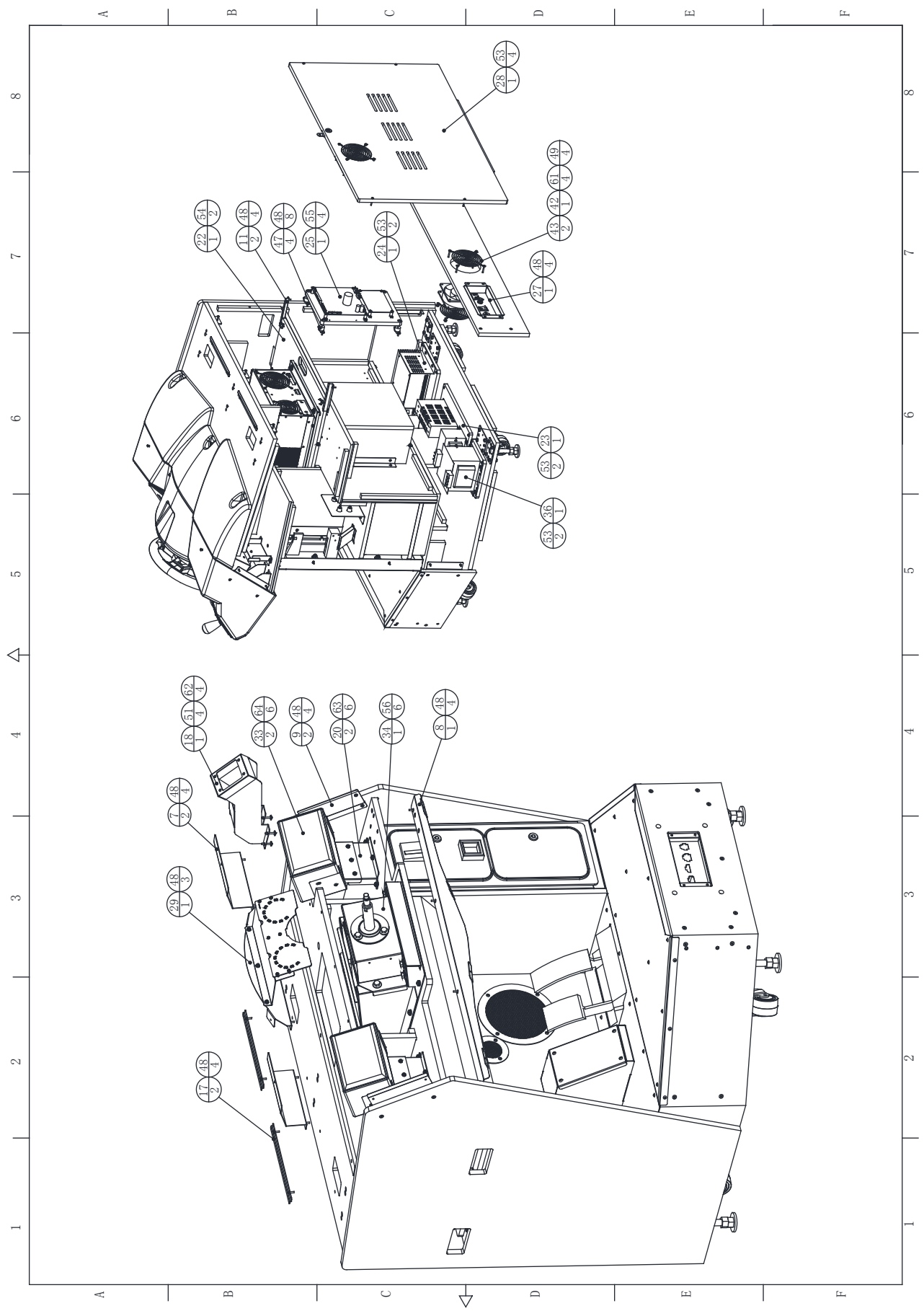
6.3 Host-machine assembly



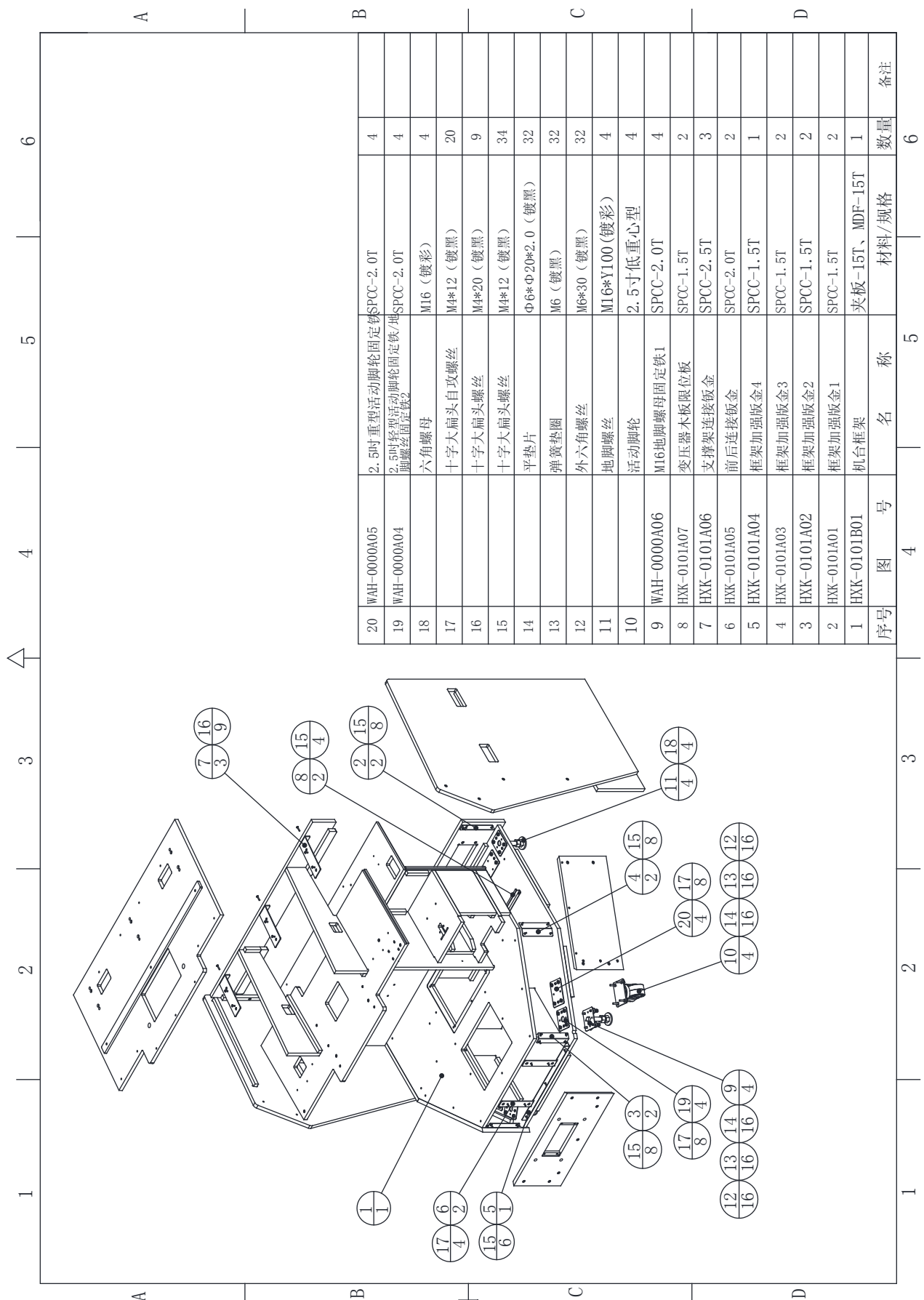
序号	图号	名称	材料/规格	数量	备注
64		十字圆头三组合螺丝	M4*8（镀黑）	6	
63		十字圆头三组合螺丝	M5*16（镀黑）	6	
62		内六角大扁头螺丝	M4*25（镀黑）	7	
61		十字圆头螺丝	M4*70（镀铬）	4	
60		六角螺母	M12（镀黑）	1	
59		弹簧垫圈	M12（镀黑）	1	
58		内六角大扁头螺丝	M5*20（镀铬）	4	
57		内六角圆柱头螺丝	M3*8（镀铬）	4	
56		十字圆头三组合螺丝	M6*16（镀黑）	6	
55		十字大扁头螺丝	M6*20（镀黑）	4	
54		蝶形螺丝	M5*30（镀铬）	2	
53		十字大扁头螺丝	M4*30（镀黑）	14	
52		内六角大扁头螺丝	M4*16（镀黑）	12	
51		平垫片	Φ5*Φ12*1.0（镀黑）	11	
50		内六角大扁头螺丝	M4*16（镀铬）	30	
49		六角法兰面螺母	M4（镀彩）	4	
48		十字大扁头螺丝	M4*12（镀黑）	64	
47		橄榄形防震脚座		4	
46		圆形卡式按键	三和 红色SDF-103C-22RB	2	
45		计数器	DC 12V	1	

序号	图号	名称	材料/规格	数量	备注
44		电位器旋钮	Φ13mm	1	
43		风扇网	120*120	2	
42		风扇含轴承	120*120/AC110V	1	
41		拨棍		1	
40		塑胶钱箱	黑色	1	
39	HXK-P0011	方向盘压克力	PMMA-3.0T	1	HXK-0100D01 背面过双面胶
38	HXK-0100C02	方向盘装饰块	ABS-1.5T	1	
37	HXK-0116000	方向盘装配		1	
36	HXK-0115000	变压器装配		1	
35	HXK-0114000	低音喇叭装配		1	
34	HXK-0113000	马达装配		1	
33	HXK-0112000	中高音音箱装配		2	
32	HXK-0111000	脚踏装配		1	
31	HXK-0100C01	控台后盖	ABS-4.0T	1	
30	HXK-0110000	控台装配（读卡器）		1	
29	HXK-0109000	方向盘灯板装配		1	
28	HXK-0108000	后服务门装配		1	
27	HXK-0107000	AC盒装配		1	
26	HXK-0106000	投币门框装配		1	
25	HXK-0105000	IO板装配		1	
24	HXK-0104000	功放装配		1	
23	HXK-0103000	电源盒装配		1	
22	HXK-0102000	主机装配		1	
21	HXK-0100A19	方向盘轴套	45	1	
20	HXK-0100A18	音箱支撑板	SPCC-1.5T	2	
19	HXK-0100A17	线接口卡位板	SPCC-1.2T	1	
18	HXK-0100A16	拨棍固定座		1	
17	HXK-0100A15	显示器支撑架卡板	SPCC-1.2T	2	
16	HXK-0100A14	脚垫座盖板	砂纹SUS304-1.2T	1	
15	HXK-0100A13	脚垫座		1	
14	HXK-0100A12	花纹铝板压条二	砂纹SUS304-1.2T	1	与HXK-0100A11对称
13	HXK-0100A11	花纹铝板压条一	砂纹SUS304-1.2T	1	
12	HXK-0100A10	滑币道		1	
11	HXK-0100A09	主机木板限位板	SPCC-1.5T	2	
10	HXK-0100A08	测试服务面板	SPCC-1.2T	1	
9	HXK-0100A07	塑胶侧边固定板	SPCC-1.2T	2	
8	HXK-0100A06	塑胶下侧固定板	SPCC-1.5T	1	
7	HXK-0100A05	塑胶左右固定板	SPCC-1.5T	2	
6	HXK-0100A04	垫脚花纹铝板	花纹铝板-1.0T	1	
5	HXK-0100B01	活动板	MDF-15.0T	1	
4	HXK-0100A03	脚踏花纹铝板	花纹铝板-1.0T	1	
3	HXK-0100A02	高音喇叭装饰板		1	
2	HXK-0100A01	低音喇叭装饰板		1	
1	HXK-0101000	机台框体装配		1	

Host-machine assembly (2)

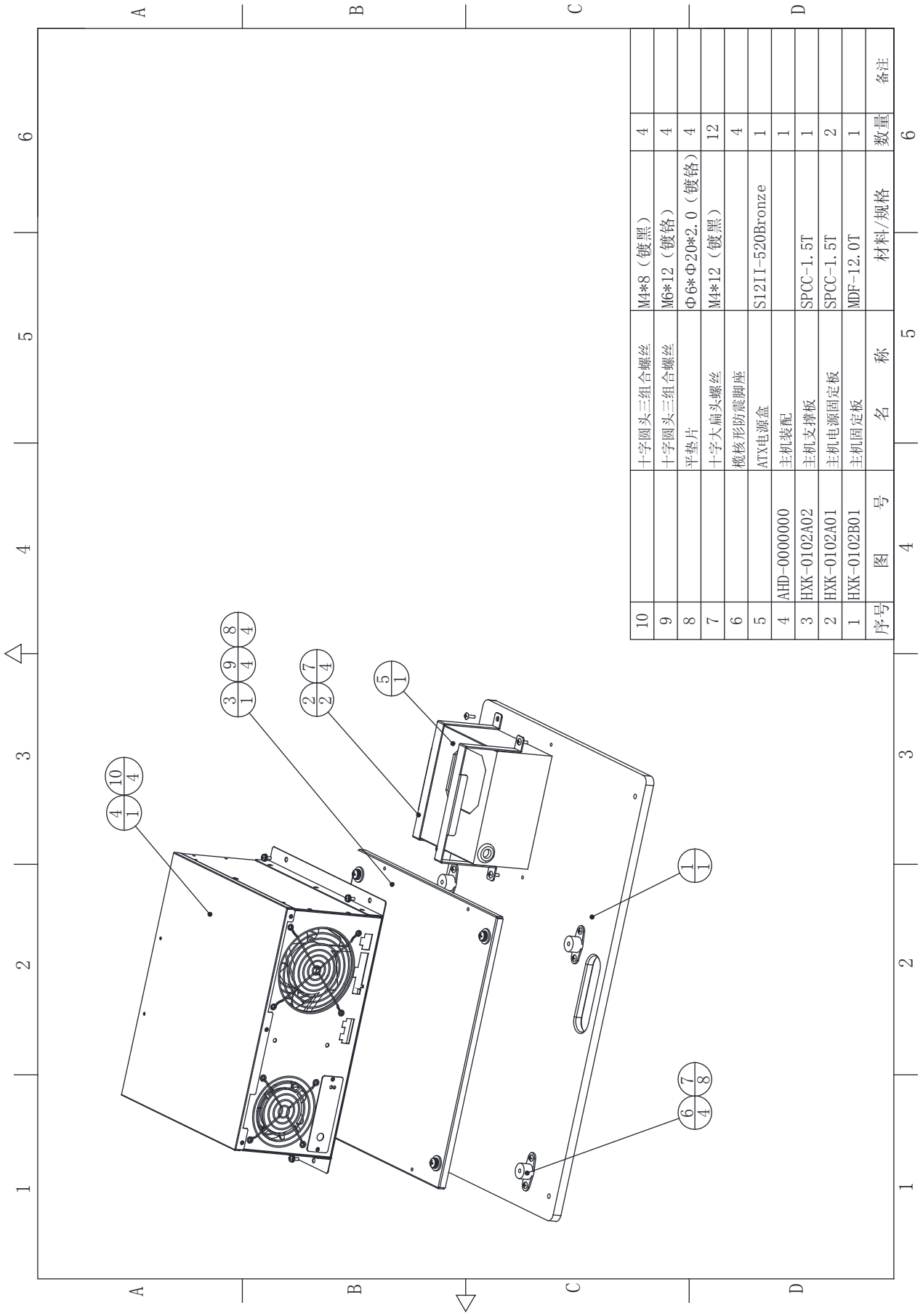


6.3.1 Host-machine frame assembly



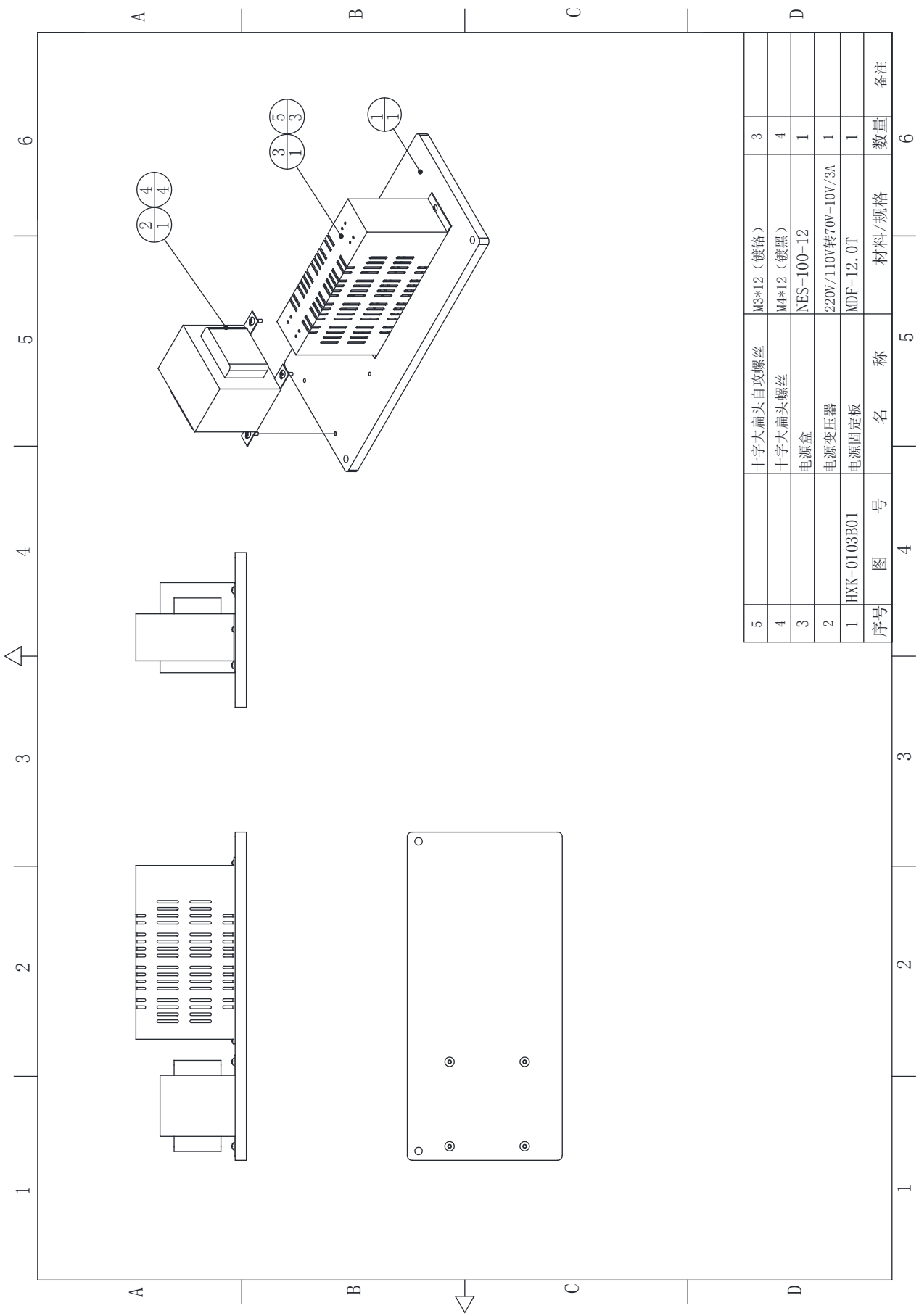
序号	图号	名称	材料/规格	数量	备注
20	WAH-0000A05	2.5吋重型活动脚轮固定铁	SPCC-2.0T	4	
19	WAH-0000A04	2.5吋轻型活动脚轮固定铁/地脚螺丝固定铁2	SPCC-2.0T	4	
18		六角螺母	M16（镀彩）	4	
17		十字大扁头自攻螺丝	M4*12（镀黑）	20	
16		十字大扁头螺丝	M4*20（镀黑）	9	
15		十字大扁头螺丝	M4*12（镀黑）	34	
14		平垫片	Φ6*Φ20*2.0（镀黑）	32	
13		弹簧垫圈	M6（镀黑）	32	
12		外六角螺丝	M6*30（镀黑）	32	
11		地脚螺丝	M16*Y100(镀彩)	4	
10		活动脚轮	2.5寸低重心型	4	
9	WAH-0000A06	M16地脚螺母固定铁1	SPCC-2.0T	4	
8	HXK-0101A07	变压器木板限位板	SPCC-1.5T	2	
7	HXK-0101A06	支撑架连接钣金	SPCC-2.5T	3	
6	HXK-0101A05	前后连接钣金	SPCC-2.0T	2	
5	HXK-0101A04	框架加强版金4	SPCC-1.5T	1	
4	HXK-0101A03	框架加强版金3	SPCC-1.5T	2	
3	HXK-0101A02	框架加强版金2	SPCC-1.5T	2	
2	HXK-0101A01	框架加强版金1	SPCC-1.5T	2	
1	HXK-0101B01	机台框架	夹板-15T、MDF-15T	1	

6.3.2 Host machine assembly



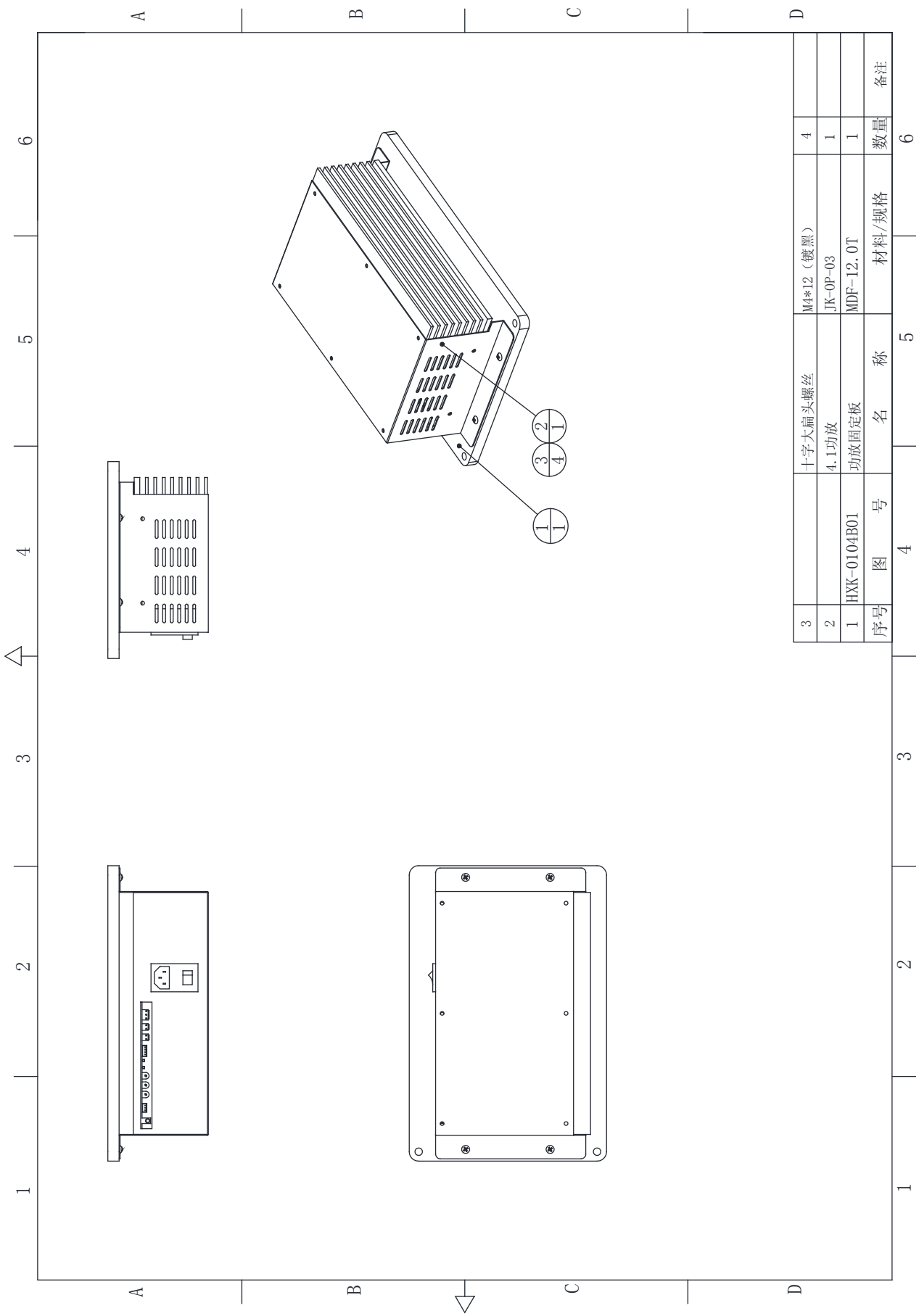
序号	图号	名称	材料/规格	数量	备注
10		十字圆头三组合螺丝	M4*8（镀黑）	4	
9		十字圆头三组合螺丝	M6*12（镀铬）	4	
8		平垫片	Φ6*Φ20*2.0（镀铬）	4	
7		十字大扁头螺丝	M4*12（镀黑）	12	
6		橡核形防震脚座		4	
5		ATX电源盒	S12II-520Bronze	1	
4	AHD-0000000	主机装配		1	
3	HXK-0102A02	主机支撑板	SPCC-1.5T	1	
2	HXK-0102A01	主机电源固定板	SPCC-1.5T	2	
1	HXK-0102B01	主机固定板	MDF-12.0T	1	

6.3.3 Power pack assembly

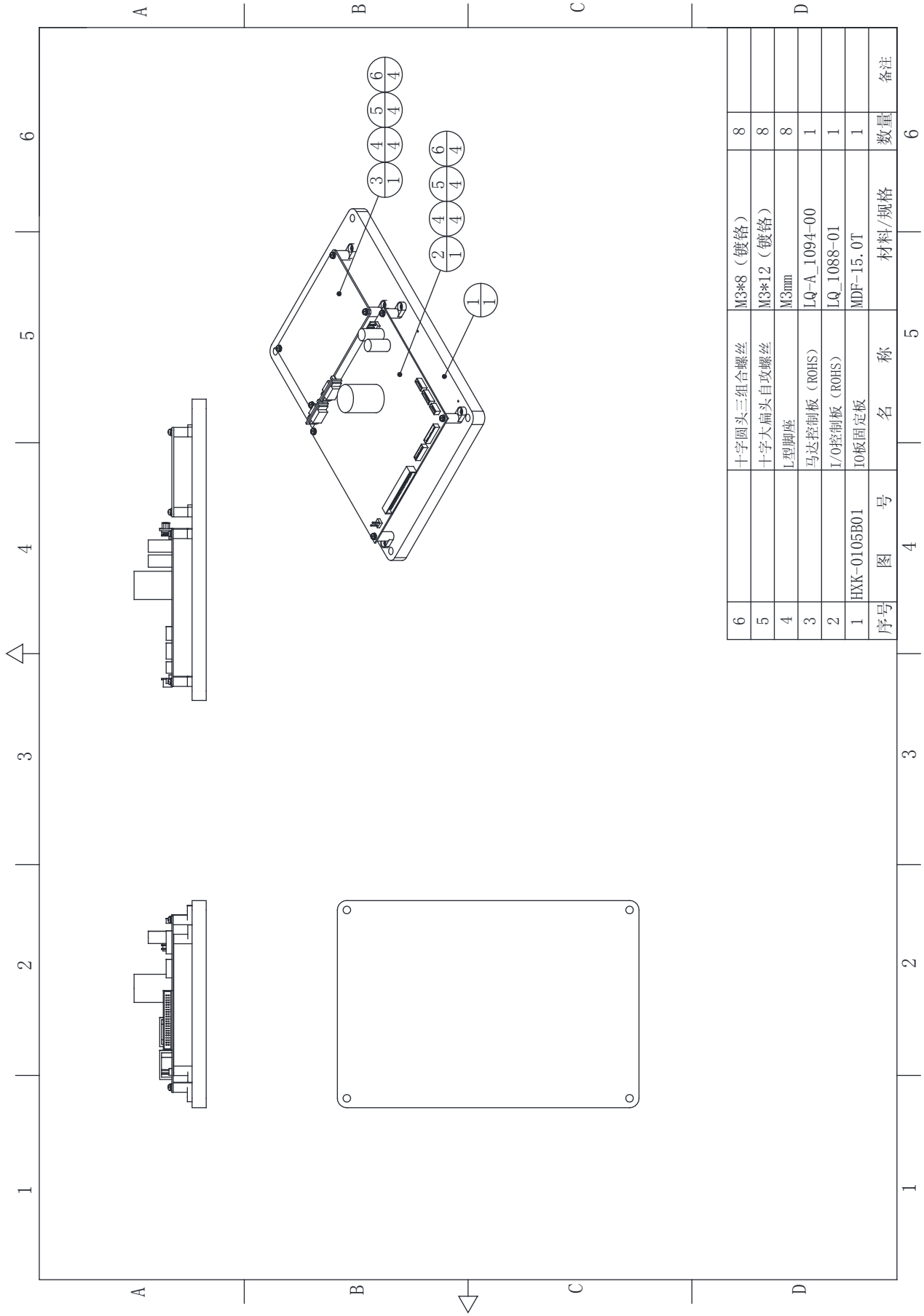


序号	图号	名称	材料/规格	数量	备注
5		十字大扁头自攻螺丝	M3*12（镀铬）	3	
4		十字大扁头螺丝	M4*12（镀黑）	4	
3		电源盒	NES-100-12	1	
2		电源变压器	220V/110V转70V-10V/3A	1	
1	HXK-0103B01	电源固定板	MDF-12.0T	1	

6.3.4 Power amplifier assembly

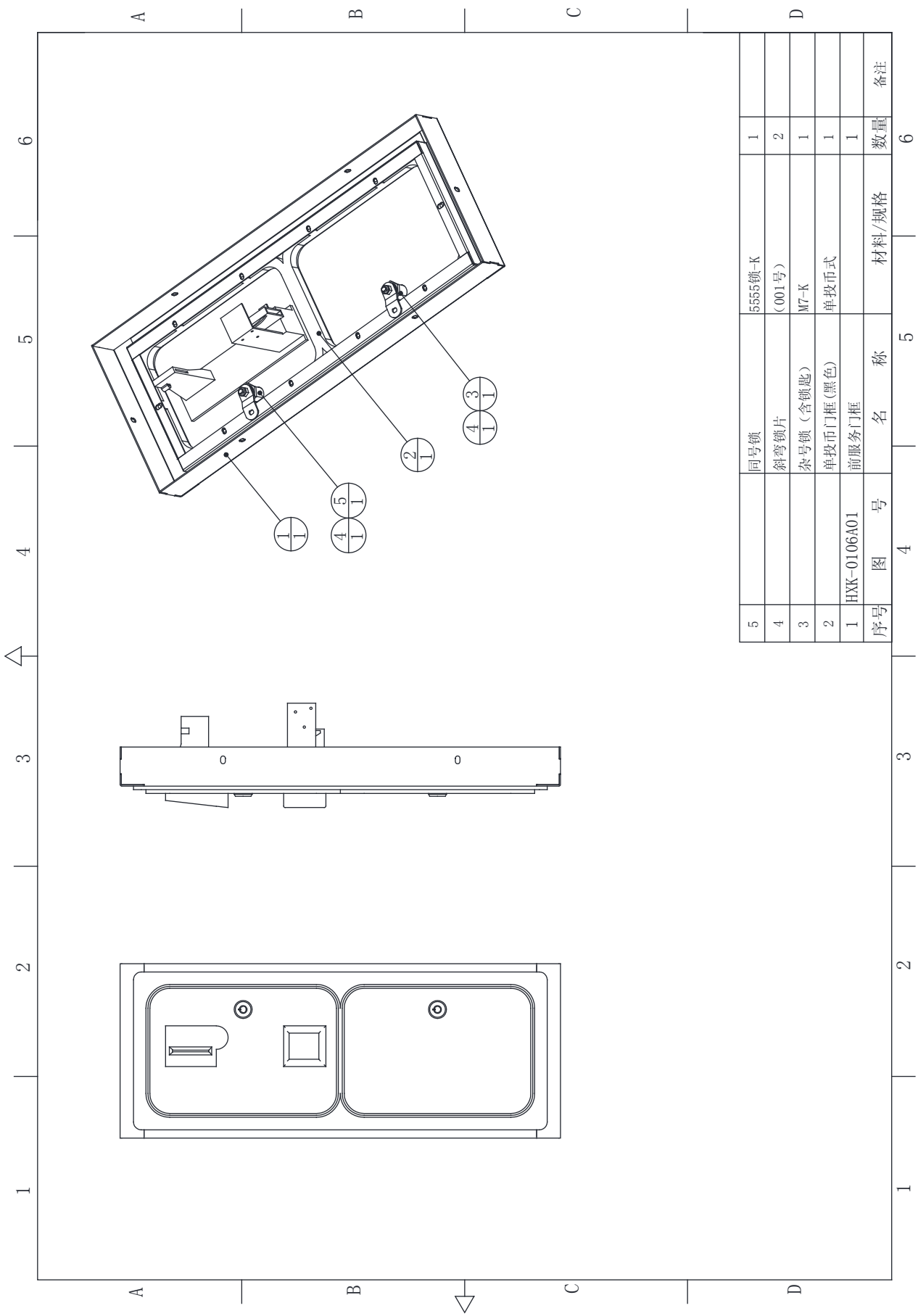


6.3.5 I/O board assembly



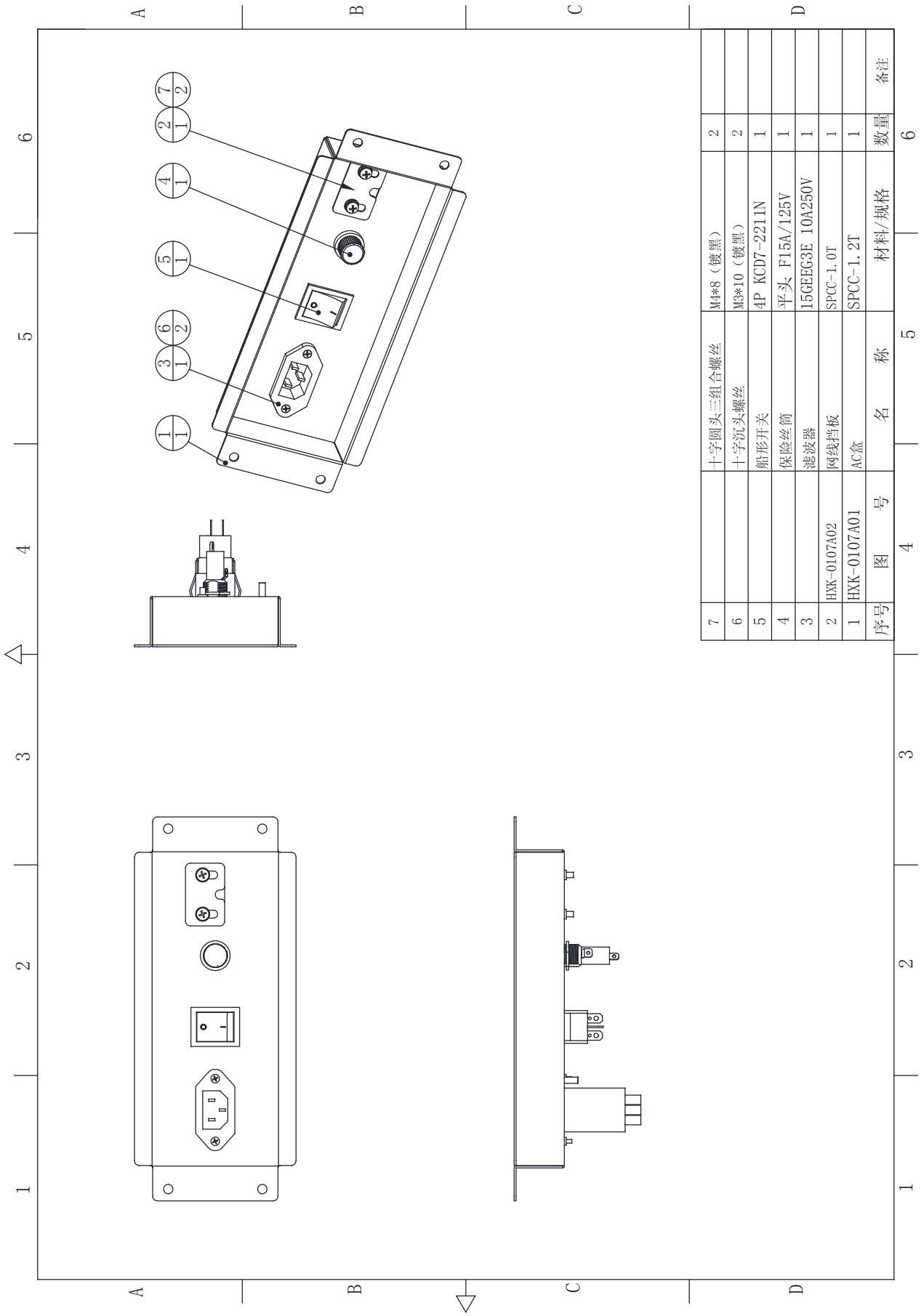
序号	图号	名称	材料/规格	数量	备注
6		十字圆头三组合螺丝	M3*8（镀铬）	8	
5		十字大扁头自攻螺丝	M3*12（镀铬）	8	
4		L型脚座	M3mm	8	
3		马达控制板（ROHS）	LQ-A_1094-00	1	
2		I/O控制板（ROHS）	LQ_1088-01	1	
1	HXK-0105B01	IO板固定板	MDF-15.0T	1	

6.3.6 Coining frame assembly



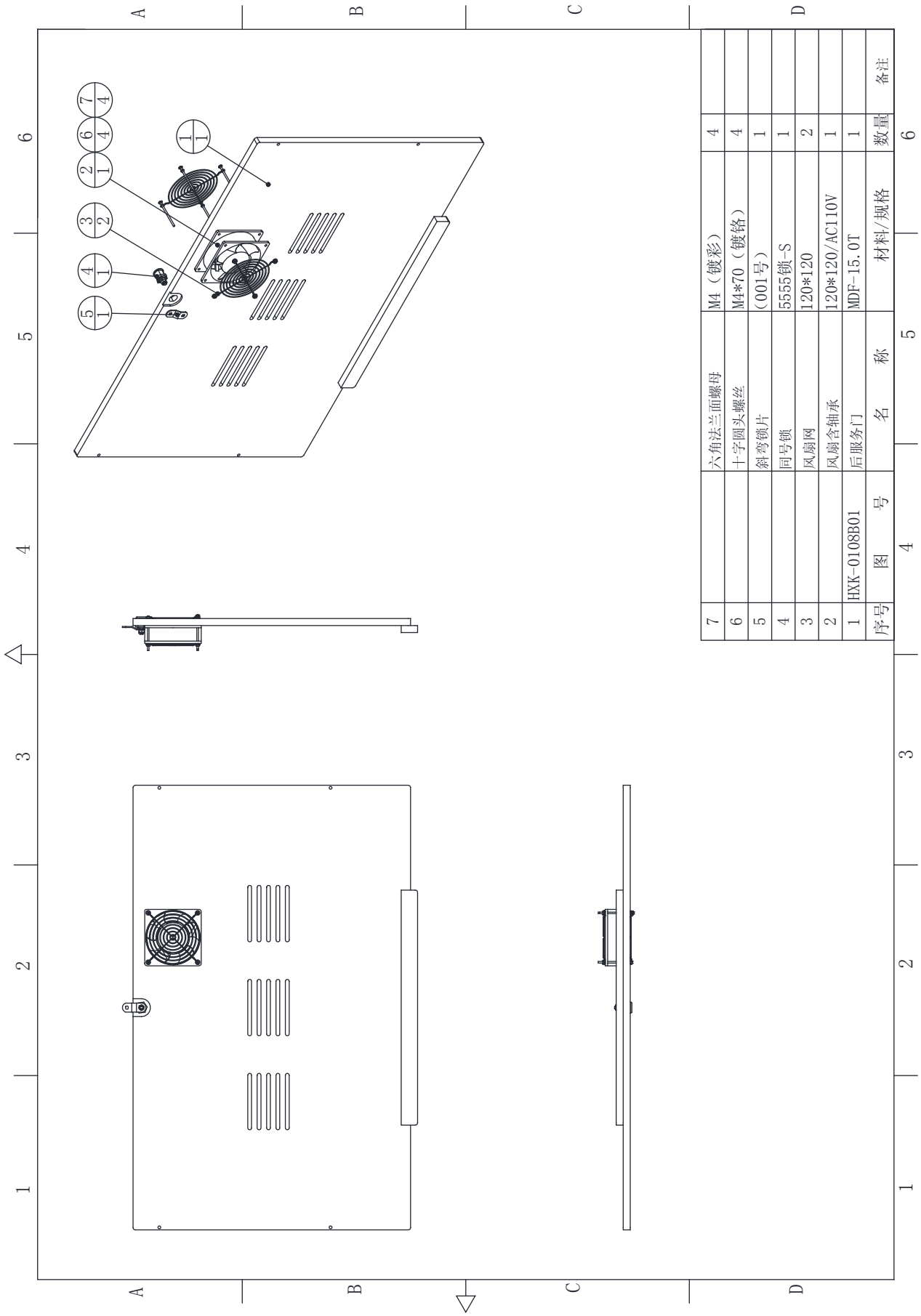
序号	图号	名称	材料/规格	数量	备注
5		同号锁	5555锁-K	1	
4		斜弯锁片	（001号）	2	
3		杂号锁（含锁匙）	M7-K	1	
2		单投币门框(黑色)	单投币式	1	
1	HXK-0106A01	前服务门框		1	

6.3.7 AC assembly-box



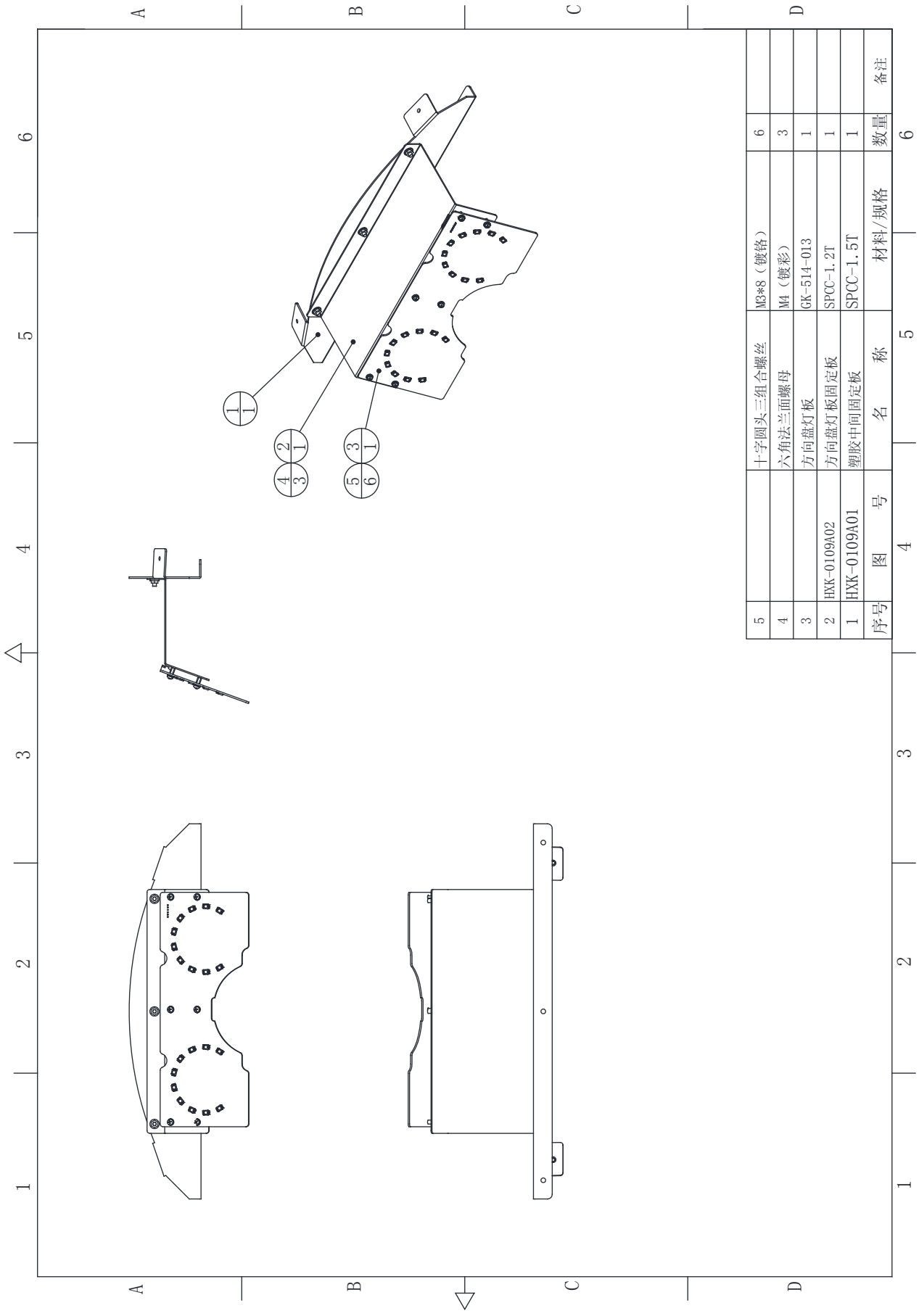
序号	图号	名称	材料/规格	数量	备注
7		十字圆头三组合螺丝	M4*8（镀黑）	2	
6		十字沉头螺丝	M3*10（镀黑）	2	
5		船形开关	4P KCD7-2211N	1	
4		保险丝筒	平头 F15A/125V	1	
3		滤波器	15GEEG3E 10A250V	1	
2	HXK-0107A02	网线挡板	SPCC-1.0T	1	
1	HXK-0107A01	AC盒	SPCC-1.2T	1	

6.3.8 Back service-door assembly

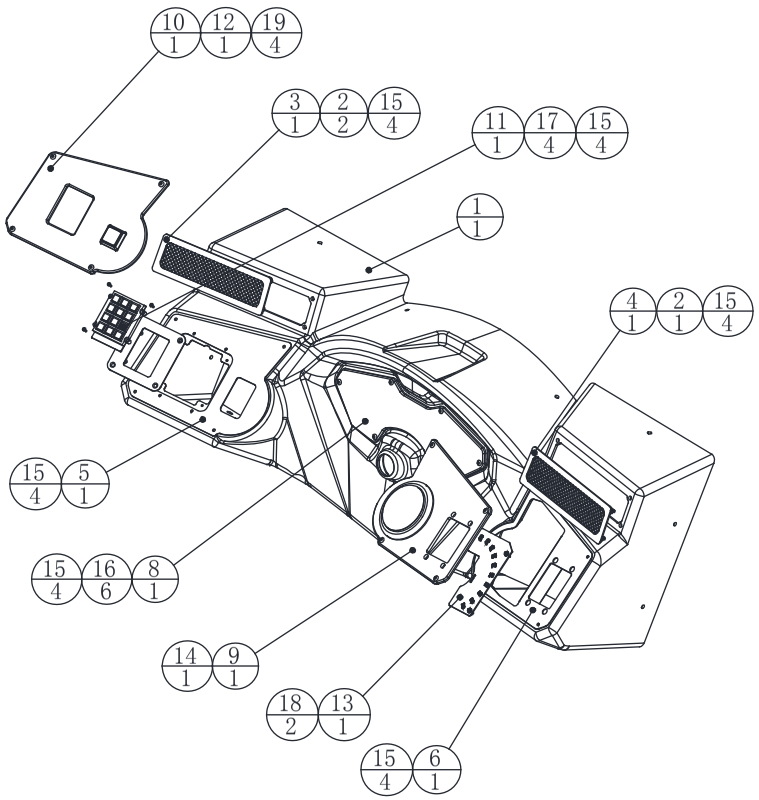


序号	图号	名称	材料/规格	数量	备注
7		六角法兰面螺母	M4（镀彩）	4	
6		十字圆头螺丝	M4*70（镀铬）	4	
5		斜弯锁片	（001号）	1	
4		同号锁	5555锁-S	1	
3		风扇网	120*120	2	
2		风扇含轴承	120*120/AC110V	1	
1	HXK-0108B01	后服务门	MDF-15.0T	1	

6.3.9 Steering-wheel and lamp-plate assembly

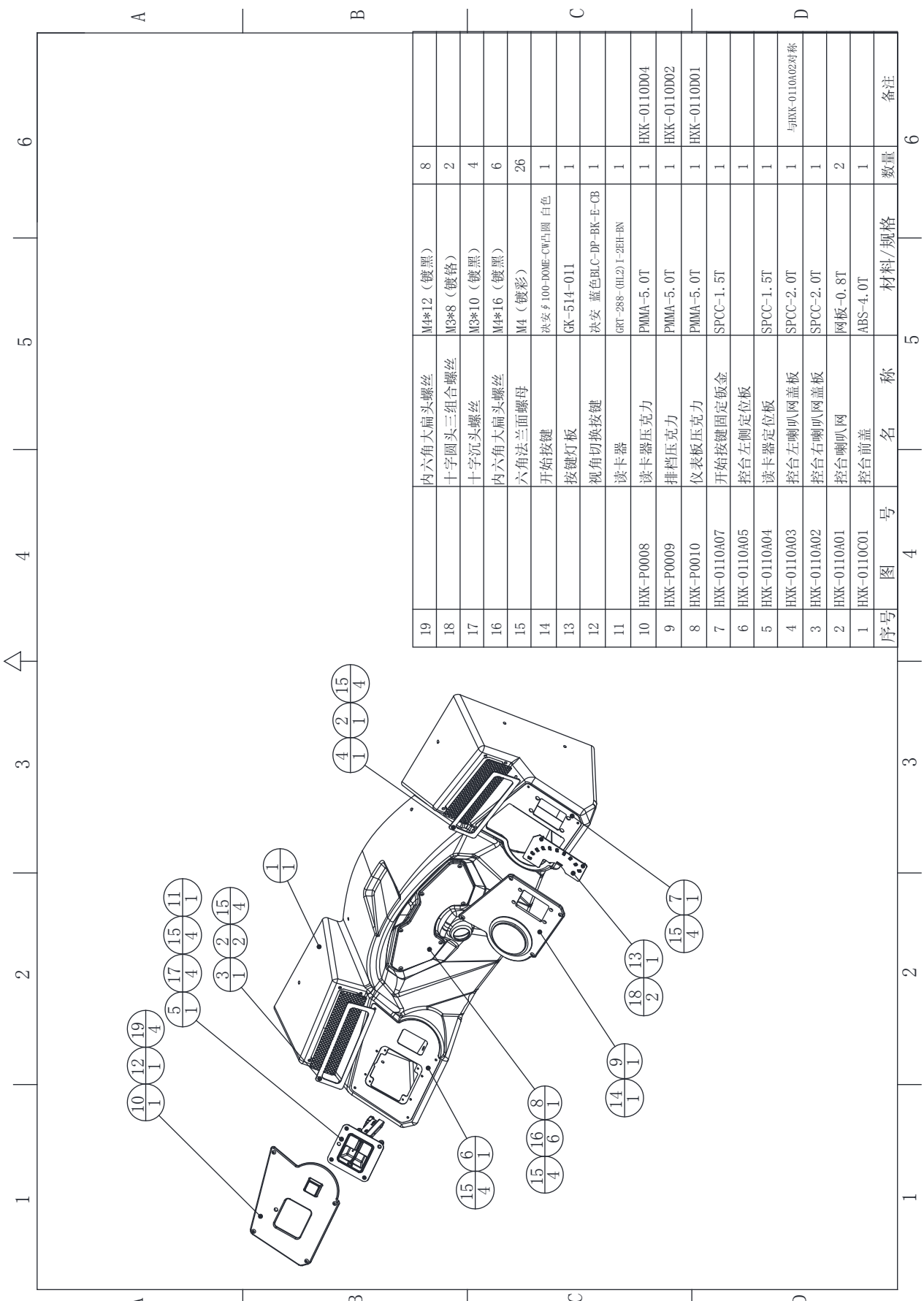


序号	图号	名称	材料/规格	数量	备注
5		十字圆头三组合螺丝	M3*8（镀铬）	6	
4		六角法兰面螺母	M4（镀彩）	3	
3		方向盘灯板	GK-514-013	1	
2	HXK-0109A02	方向盘灯板固定板	SPCC-1.2T	1	
1	HXK-0109A01	塑胶中间固定板	SPCC-1.5T	1	



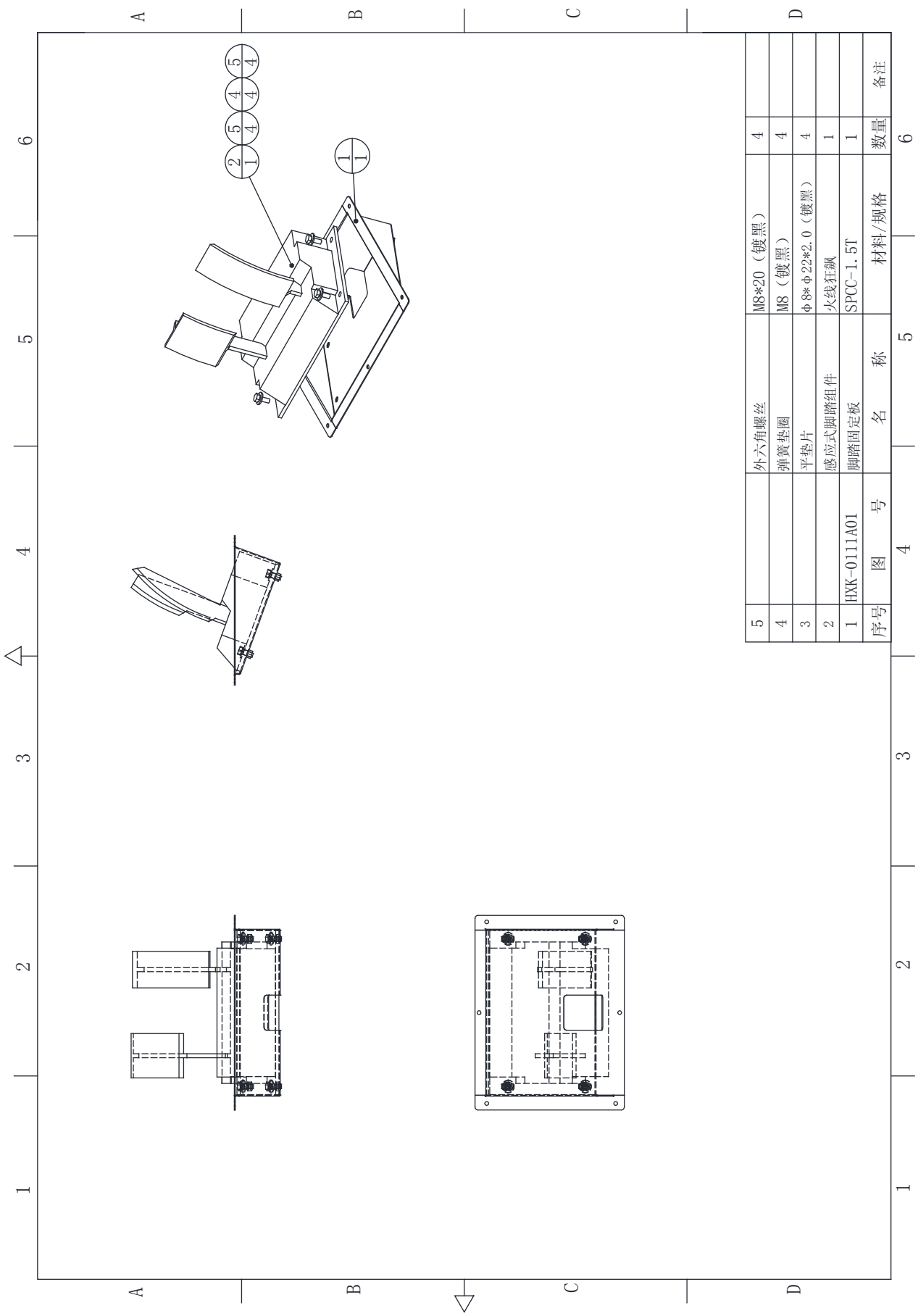
序号	图　　号	名　　称	材料/规格	数量	备注
20		十字大扁头螺丝	M3*12（镀黑）	4	
19		内六角大扁头螺丝	M4*12（镀黑）	8	
18		十字圆头三组合螺丝	M3*8（镀铬）	2	
17		十字沉头螺丝	M3*10（镀黑）	4	
16		内六角大扁头螺丝	M4*16（镀黑）	6	
15		六角法兰面螺母	M4（镀彩）	22	
14		开始按键	决安φ100-DOME-CW凸圆 白色	1	
13		按键灯板	GK-514-011	1	
12		视角切换按键	决安 蓝色BLC-DP-BK-E-CB	1	
11		数字按键	顯泰　防水规范IP65 ROHS	1	
10	HXK-P0008E	数字按键压克力	PMMA-5.0T	1	
9	HXK-P0009	排档压克力	PMMA-5.0T	1	
8	HXK-P0010	仪表板压克力	PMMA-5.0T	1	
7	HXK-0110A06	数字按键固定板	SPCC-1.5T	1	
6	HXK-0110A07	开始按键固定钣金	SPCC-1.5T	1	
5	HXK-0110A05	控台左侧定位板		1	
4	HXK-0110A03	控台左喇叭网盖板	SPCC-2.0T	1	与HXK-0110A02对称
3	HXK-0110A02	控台右喇叭网盖板	SPCC-2.0T	1	
2	HXK-0110A01	控台喇叭网	网板-0.8T	2	
1	HXK-0110C01	控台前盖	ABS-4.0T	1	

6.3.11 Control panel assembly (English version - digital buttons)



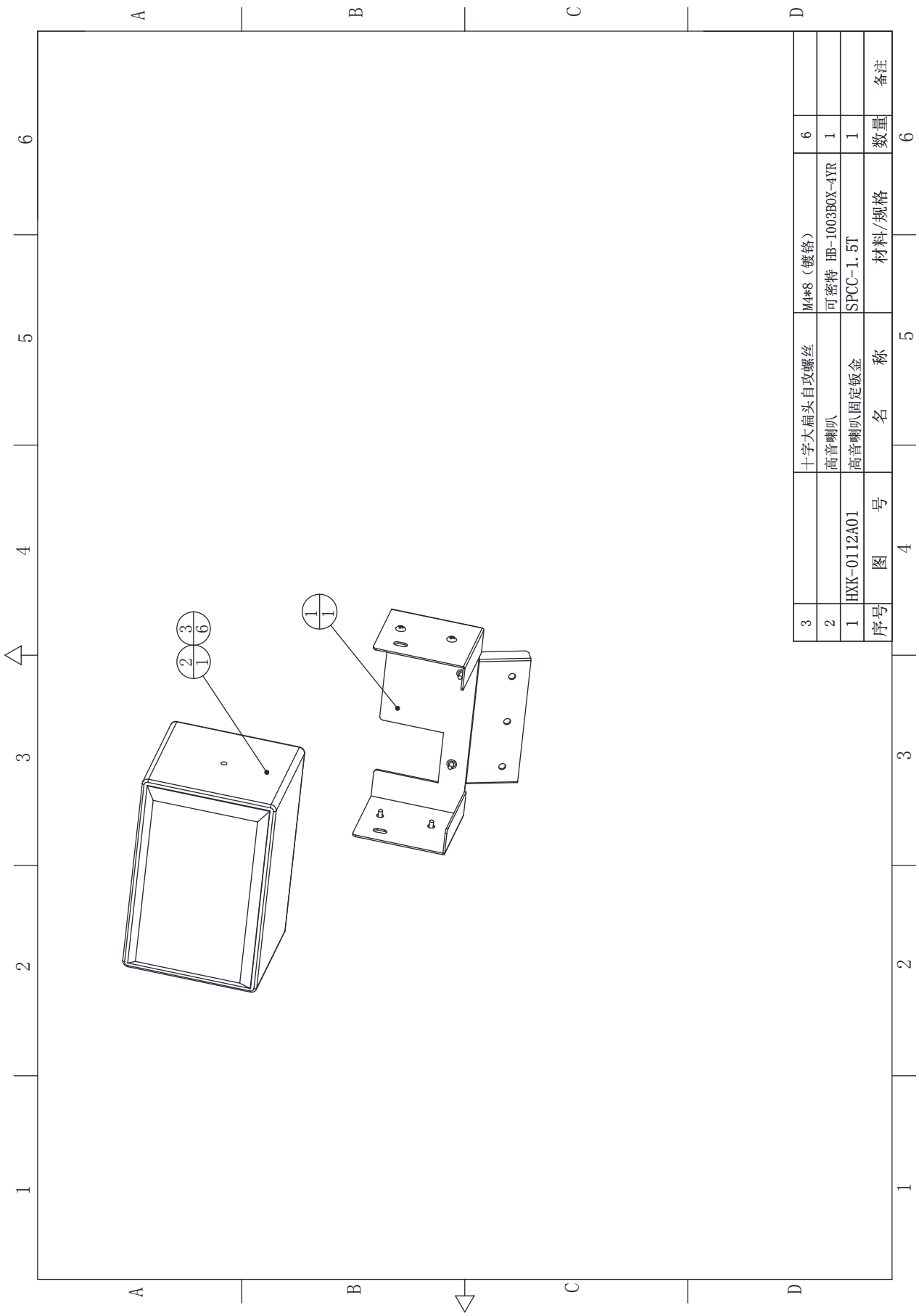
序号	图号	名称	材料/规格	数量	备注
19		内六角大扁头螺丝	M4*12（镀黑）	8	
18		十字圆头三组合螺丝	M3*8（镀铬）	2	
17		十字沉头螺丝	M3*10（镀黑）	4	
16		内六角大扁头螺丝	M4*16（镀黑）	6	
15		六角法兰面螺母	M4（镀彩）	26	
14		开始按键	决安 ϕ 100-DOME-CW凸圆 白色	1	
13		按键灯板	GK-514-011	1	
12		视角切换按键	决安 蓝色BLC-DP-BK-E-CB	1	
11		读卡器	GRT-288-(H12)I-2EH-BN	1	
10	HXK-P0008	读卡器压克力	PMMA-5.0T	1	HXK-0110D04
9	HXK-P0009	排档压克力	PMMA-5.0T	1	HXK-0110D02
8	HXK-P0010	仪表板压克力	PMMA-5.0T	1	HXK-0110D01
7	HXK-0110A07	开始按键固定钣金	SPCC-1.5T	1	
6	HXK-0110A05	控台左侧定位板		1	
5	HXK-0110A04	读卡器定位板	SPCC-1.5T	1	
4	HXK-0110A03	控台左喇叭网盖板	SPCC-2.0T	1	与HXK-0110A02对称
3	HXK-0110A02	控台右喇叭网盖板	SPCC-2.0T	1	
2	HXK-0110A01	控台喇叭网	网板-0.8T	2	
1	HXK-0110C01	控台前盖	ABS-4.0T	1	

6.3.12 Pedal assembly

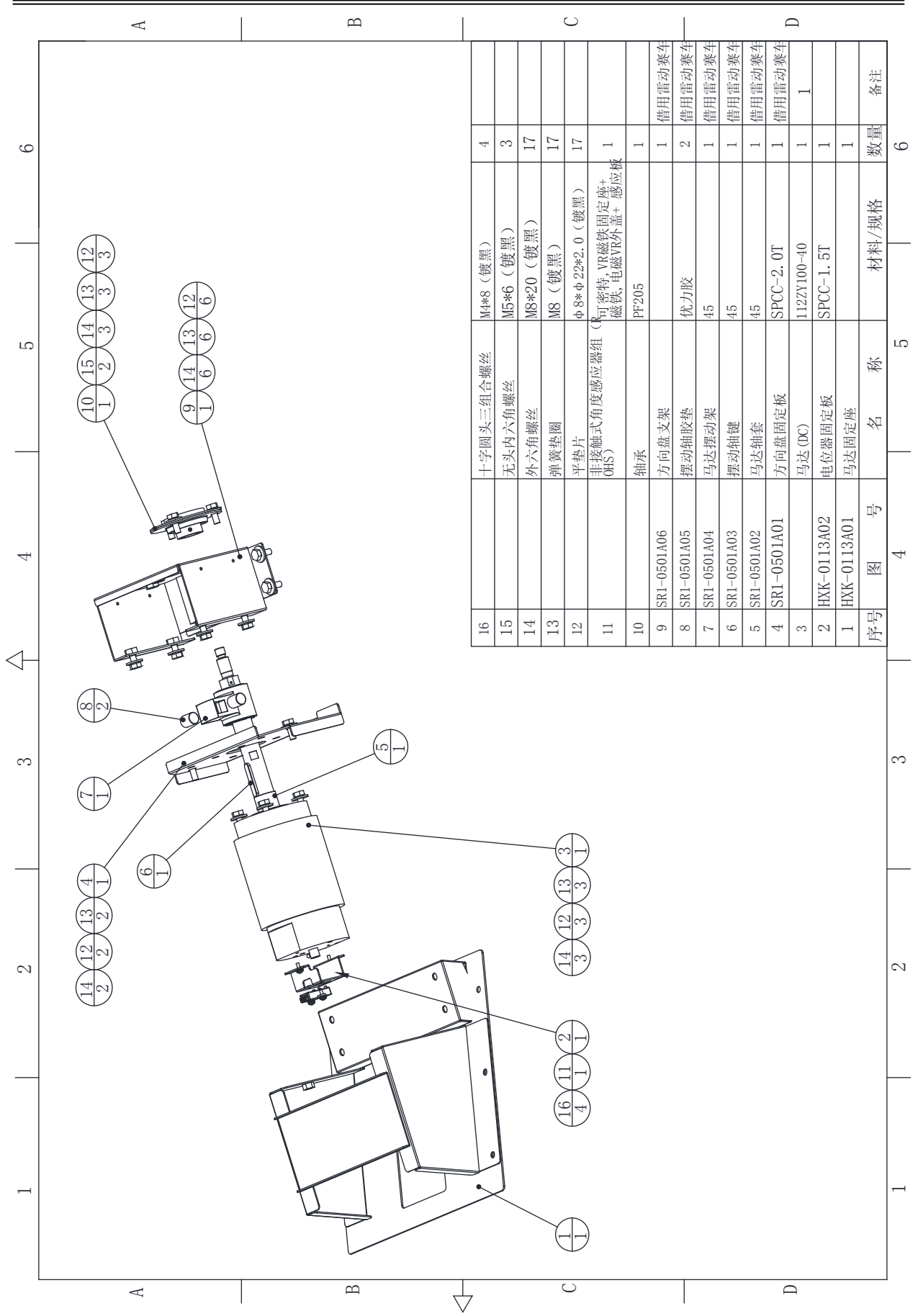


序号	图号	名称	材料/规格	数量	备注
5		外六角螺丝	M8*20（镀黑）	4	
4		弹簧垫圈	M8（镀黑）	4	
3		平垫片	φ8*φ22*2.0（镀黑）	4	
2		感应式脚踏组件	火线狂飙	1	
1	HXK-0111A01	脚踏固定板	SPCC-1.5T	1	

6.3.13 High-pitched sound box assembly

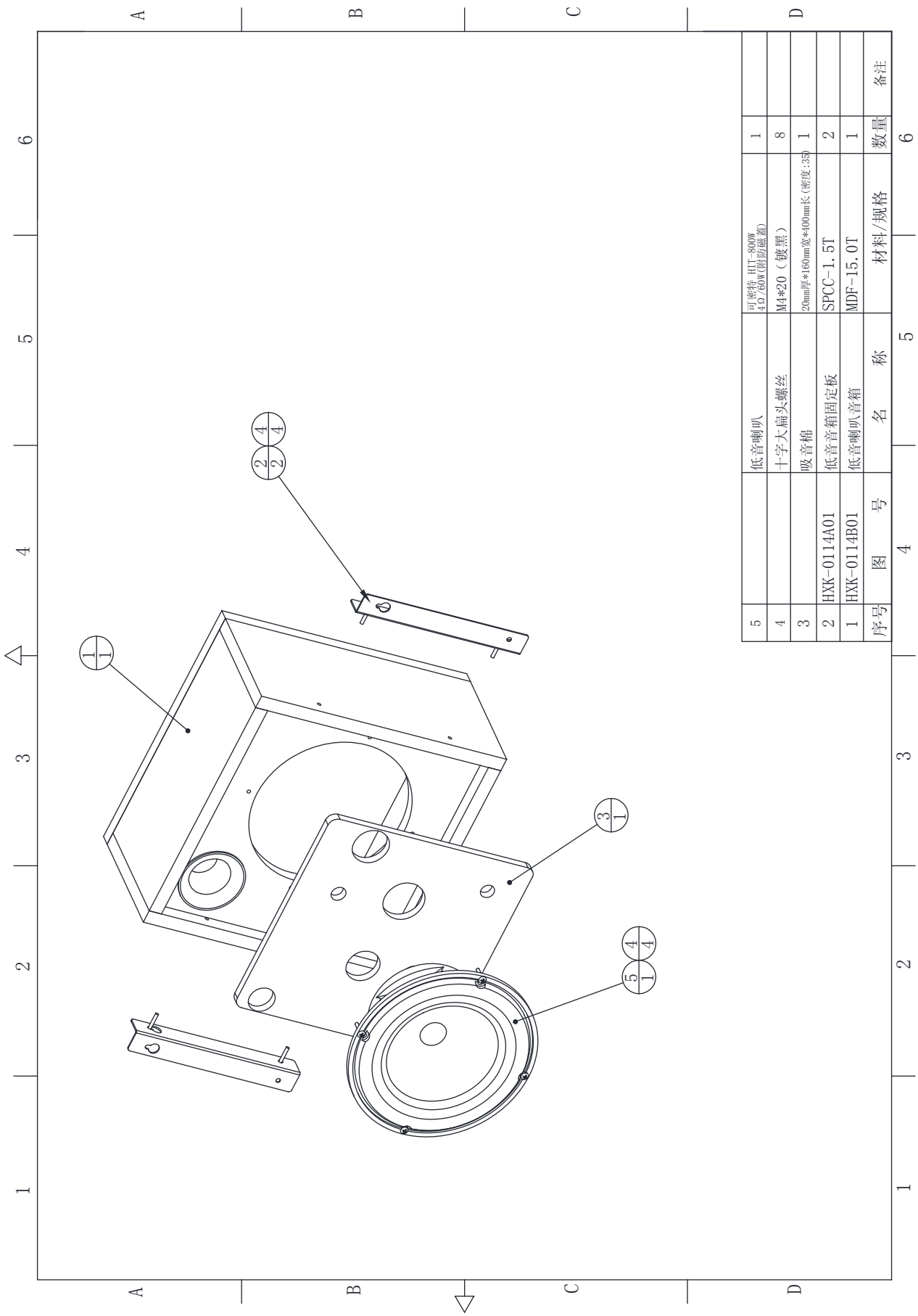


6.3.14 Motor assembly.



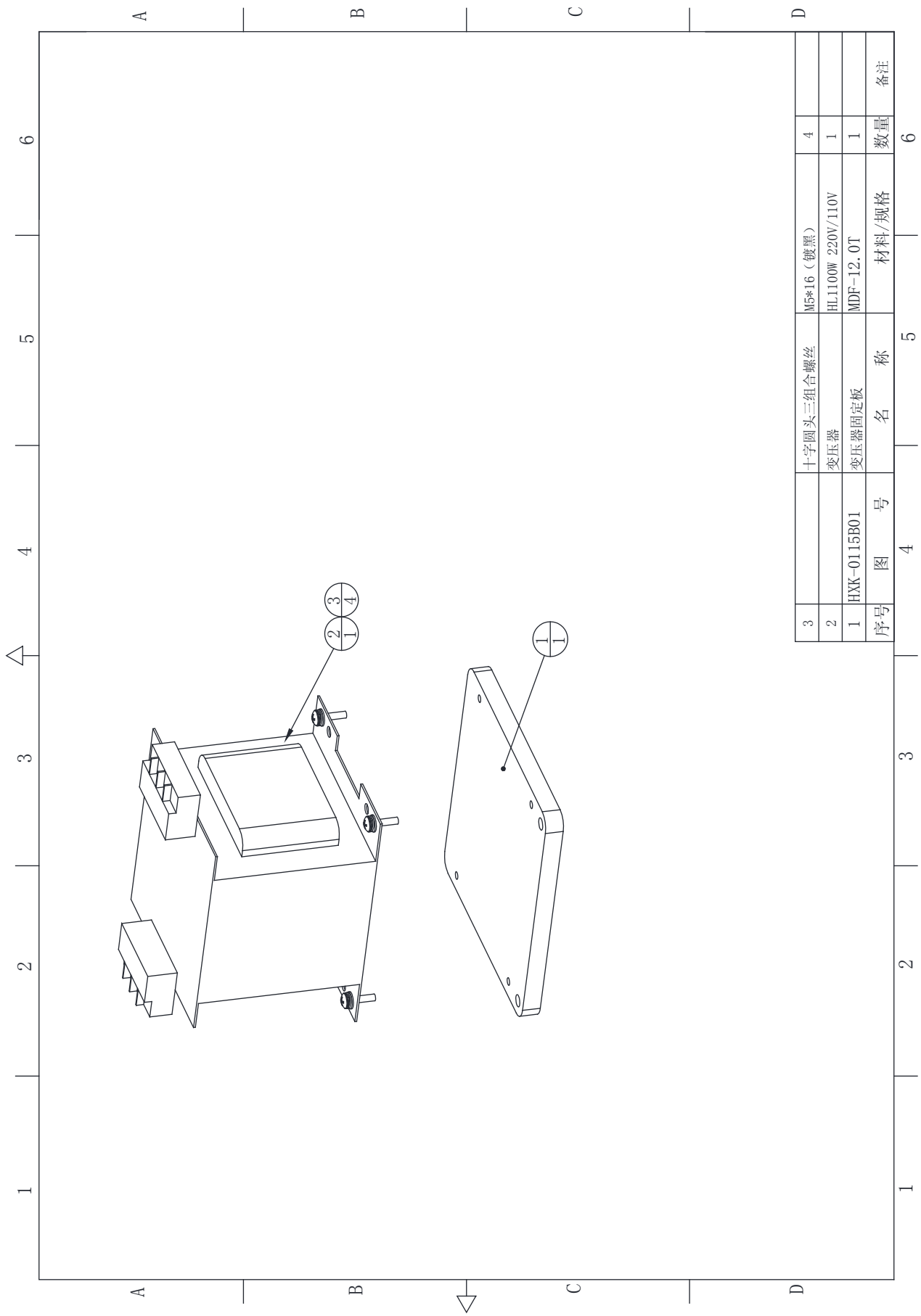
序号	图号	名称	材料/规格	数量	备注
16		十字圆头三组合螺丝	M4*8（镀黑）	4	
15		无头内六角螺丝	M5*6（镀黑）	3	
14		外六角螺丝	M8*20（镀黑）	17	
13		弹簧垫圈	M8（镀黑）	17	
12		平垫片	Φ8*Φ22*2.0（镀黑）	17	
11		非接触式角度感应器组（OHS）	可密特，VR磁铁固定座+磁铁，电磁VR外盖+感应板	1	
10		轴承	PF205	1	
9	SR1-0501A06	方向盘支架		1	借用雷动赛车
8	SR1-0501A05	摆动轴胶垫	优力胶	2	借用雷动赛车
7	SR1-0501A04	马达摆动架	45	1	借用雷动赛车
6	SR1-0501A03	摆动轴键	45	1	借用雷动赛车
5	SR1-0501A02	马达轴套	45	1	借用雷动赛车
4	SR1-0501A01	方向盘固定板	SPCC-2.0T	1	借用雷动赛车
3		马达(DC)	1122Y100-40	1	1
2	HXK-0113A02	电位器固定板	SPCC-1.5T	1	
1	HXK-0113A01	马达固定座		1	

6.3.15 Bass loudspeaker assembly



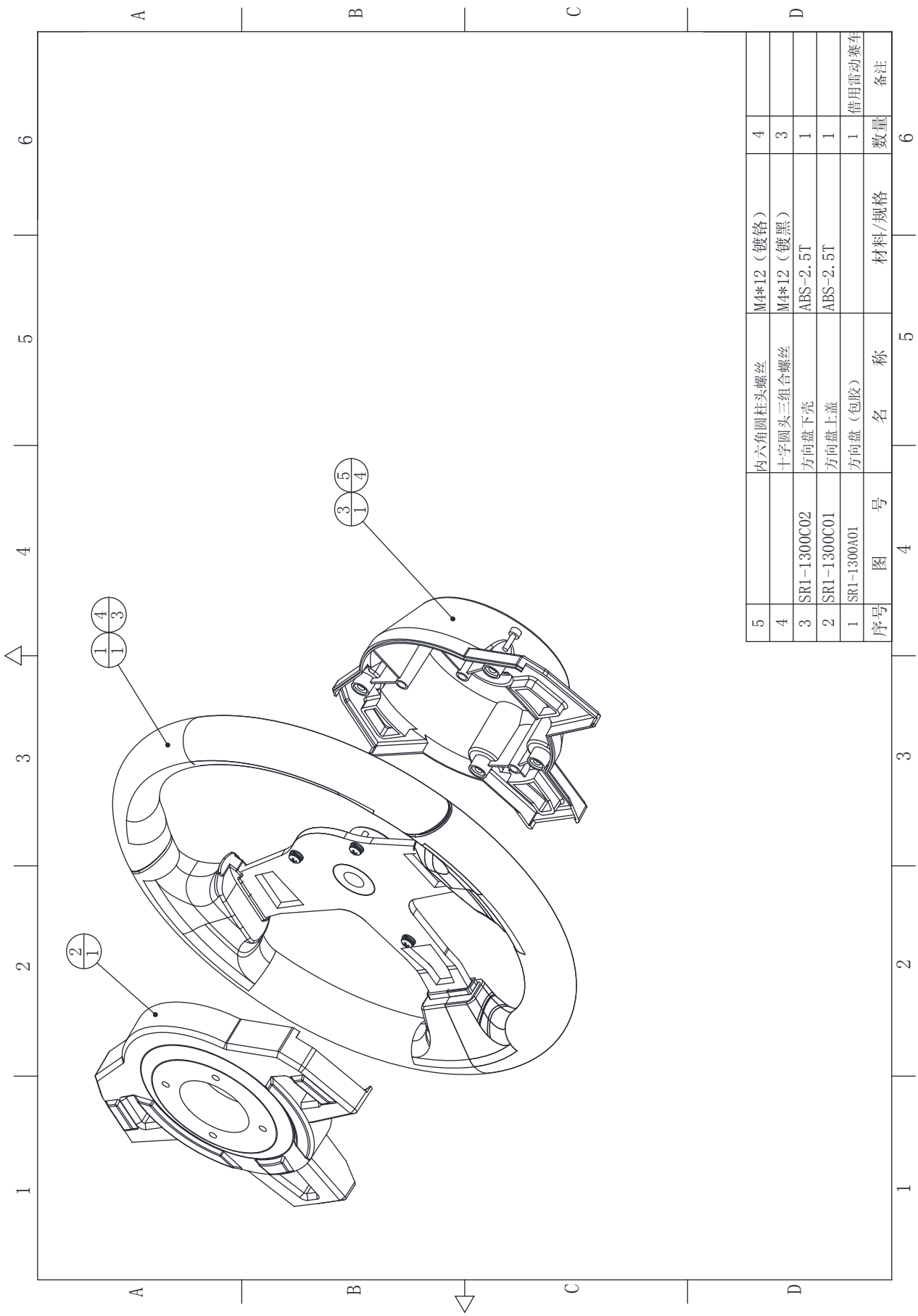
序号	图号	名称	材料/规格	数量	备注
5		低音喇叭	可塞特 HJT-800W 4Ω/60W(防磁)	1	
4		十字大扁头螺丝	M4*20（镀黑）	8	
3		吸音棉	20mm厚*160mm宽*400mm长（密度:35）	1	
2	HXK-0114A01	低音音箱固定板	SPCC-1.5T	2	
1	HXK-0114B01	低音喇叭音箱	MDF-15.0T	1	

6.3.16 Transformer assembly



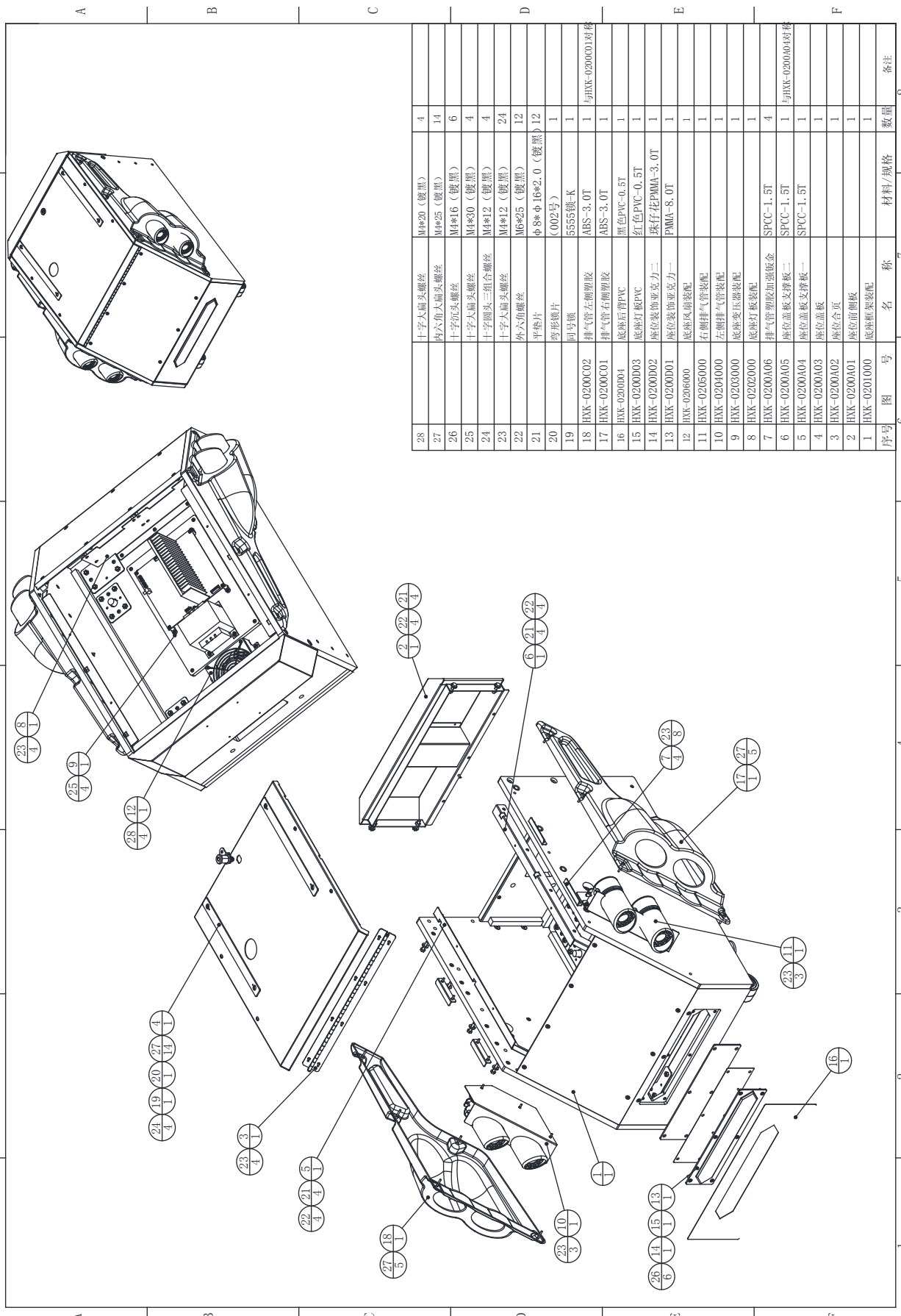
序号	图号	名称	材料/规格	数量	备注
3		十字圆头三组合螺丝	M5*16（镀黑）	4	
2		变压器	HL1100W 220V/110V	1	
1	HXK-0115B01	变压器固定板	MDF-12.0T	1	

6.3.17 Steering-wheel assembly



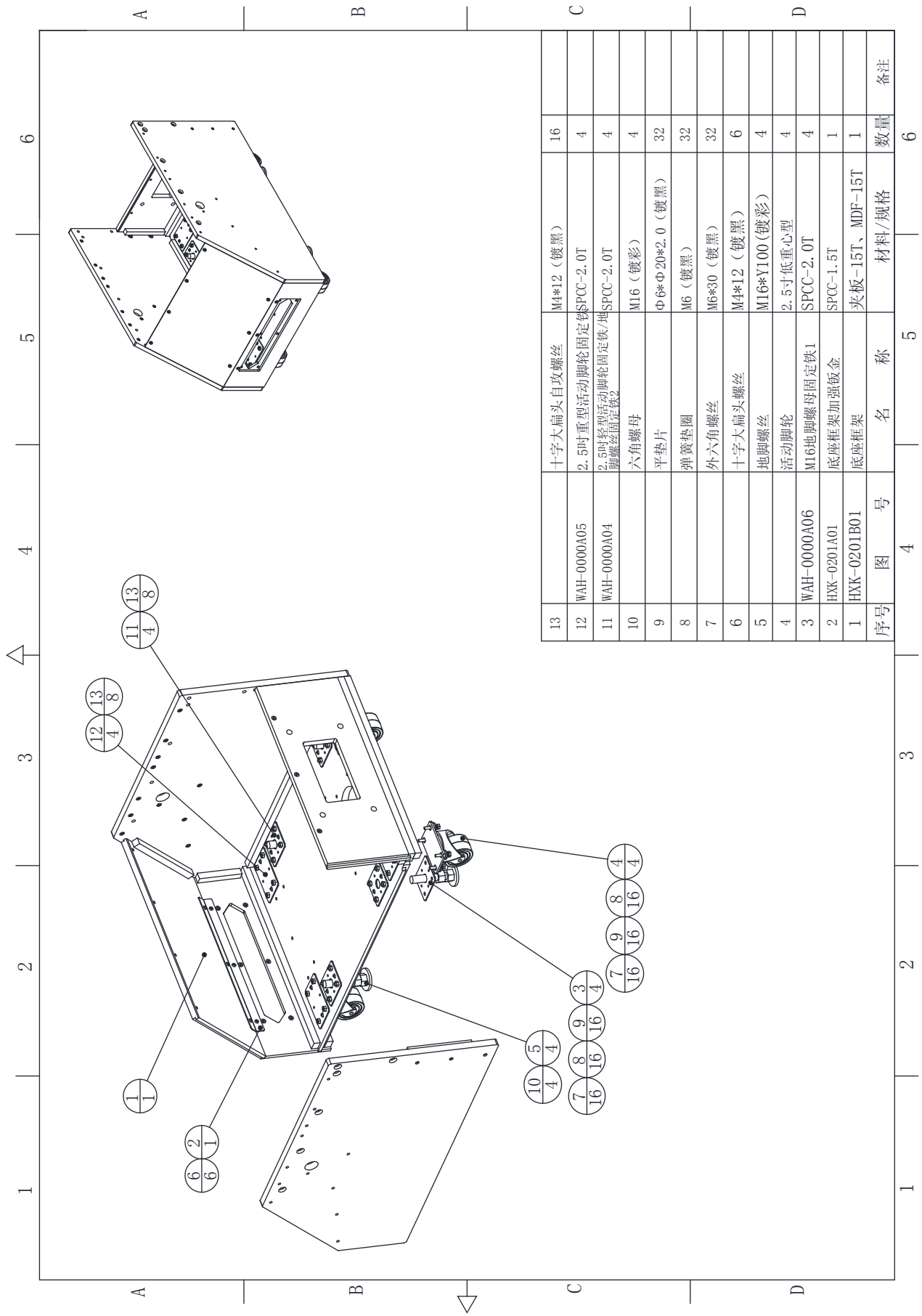
序号	图号	名称	材料/规格	数量	备注
5		内六角圆柱头螺丝	M4*12（镀铬）	4	
4		十字圆头三组合螺丝	M4*12（镀黑）	3	
3	SR1-1300C02	方向盘下壳	ABS-2.5T	1	
2	SR1-1300C01	方向盘上盖	ABS-2.5T	1	
1	SR1-1300A01	方向盘（包胶）		1	借用雷动赛车

6.4 Base assembly



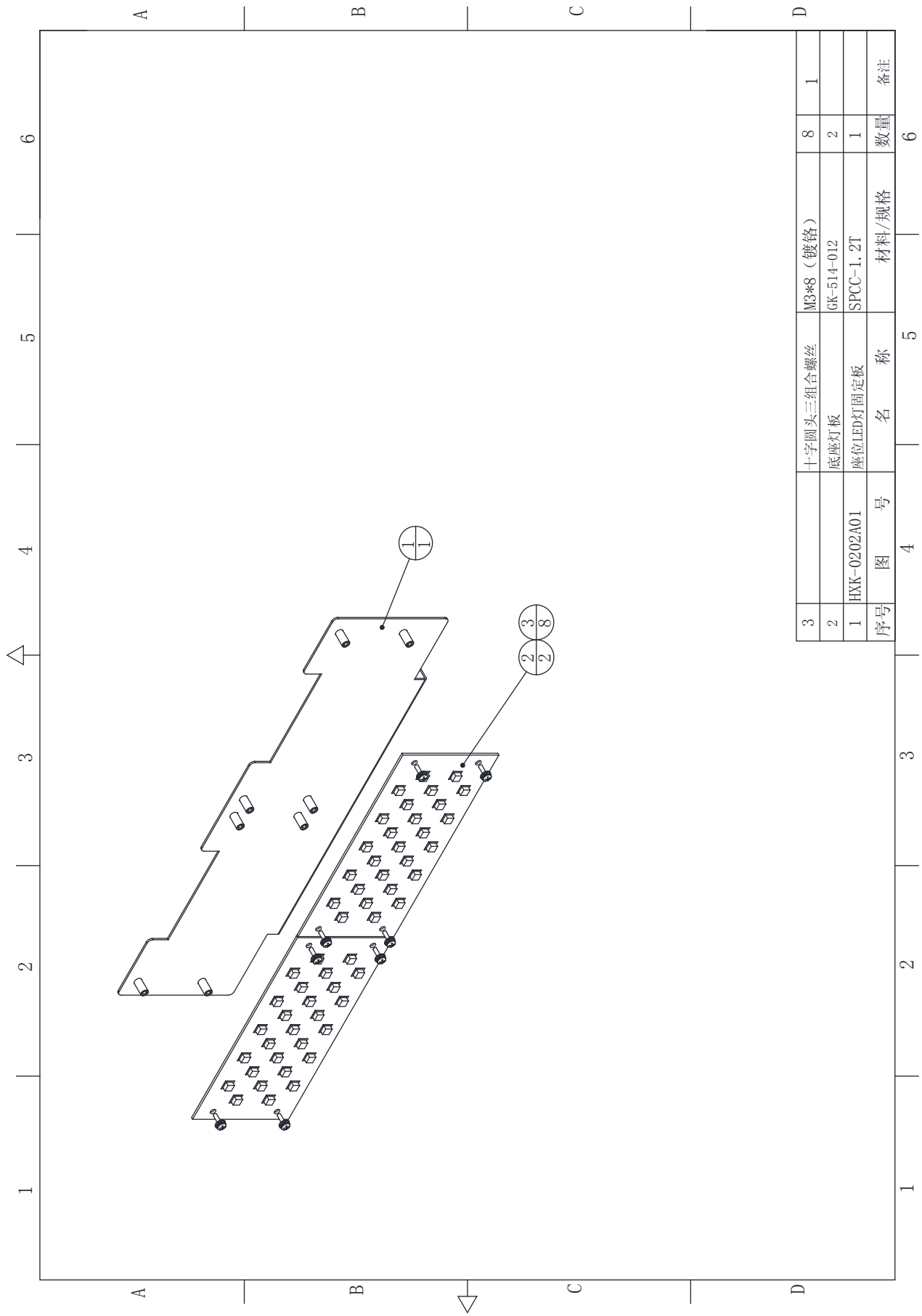
序号	图号	名称	材料/规格	数量	备注
28		十字大扁头螺丝	M4*20（镀黑）	4	
27		内六角大扁头螺丝	M4*25（镀黑）	14	
26		十字沉头螺丝	M4*16（镀黑）	6	
25		十字大扁头螺丝	M4*30（镀黑）	4	
24		十字圆头三组合螺丝	M4*12（镀黑）	4	
23		十字大扁头螺丝	M4*12（镀黑）	24	
22		外六角螺丝	M6*25（镀黑）	12	
21		平垫片	φ8*φ16*2.0（镀黑）	12	
20		弯形锁片	（002号）	1	
19		同号锁	5555锁-K	1	
18	HXK-0200C02	排气管左侧塑胶	ABS-3.0T	1	与HXK-0200C01对称
17	HXK-0200C01	排气管右侧塑胶	ABS-3.0T	1	
16	HXK-0200004	底座后背PVC	黑色PVC-0.5T	1	
15	HXK-0200D03	底座灯板PVC	红色PVC-0.5T	1	
14	HXK-0200D02	座位装饰亚克力二	珠仔花PMMA-3.0T	1	
13	HXK-0200D01	座位装饰亚克力一	PMMA-8.0T	1	
12	HXK-0206000	底座风扇装配		1	
11	HXK-0205000	右侧排气管装配		1	
10	HXK-0204000	左侧排气管装配		1	
9	HXK-0203000	底座变压器装配		1	
8	HXK-0202000	底座灯板装配		1	
7	HXK-0200A06	排气管塑胶加强钣金	SPCC-1.5T	4	
6	HXK-0200A05	座位盖板支撑板二	SPCC-1.5T	1	与HXK-0200A04对称
5	HXK-0200A04	座位盖板支撑板一	SPCC-1.5T	1	
4	HXK-0200A03	座位盖板		1	
3	HXK-0200A02	座位合页		1	
2	HXK-0200A01	座位前侧板		1	
1	HXK-0201000	底座框架装配		1	

6.4.1 Base-frame assembly.

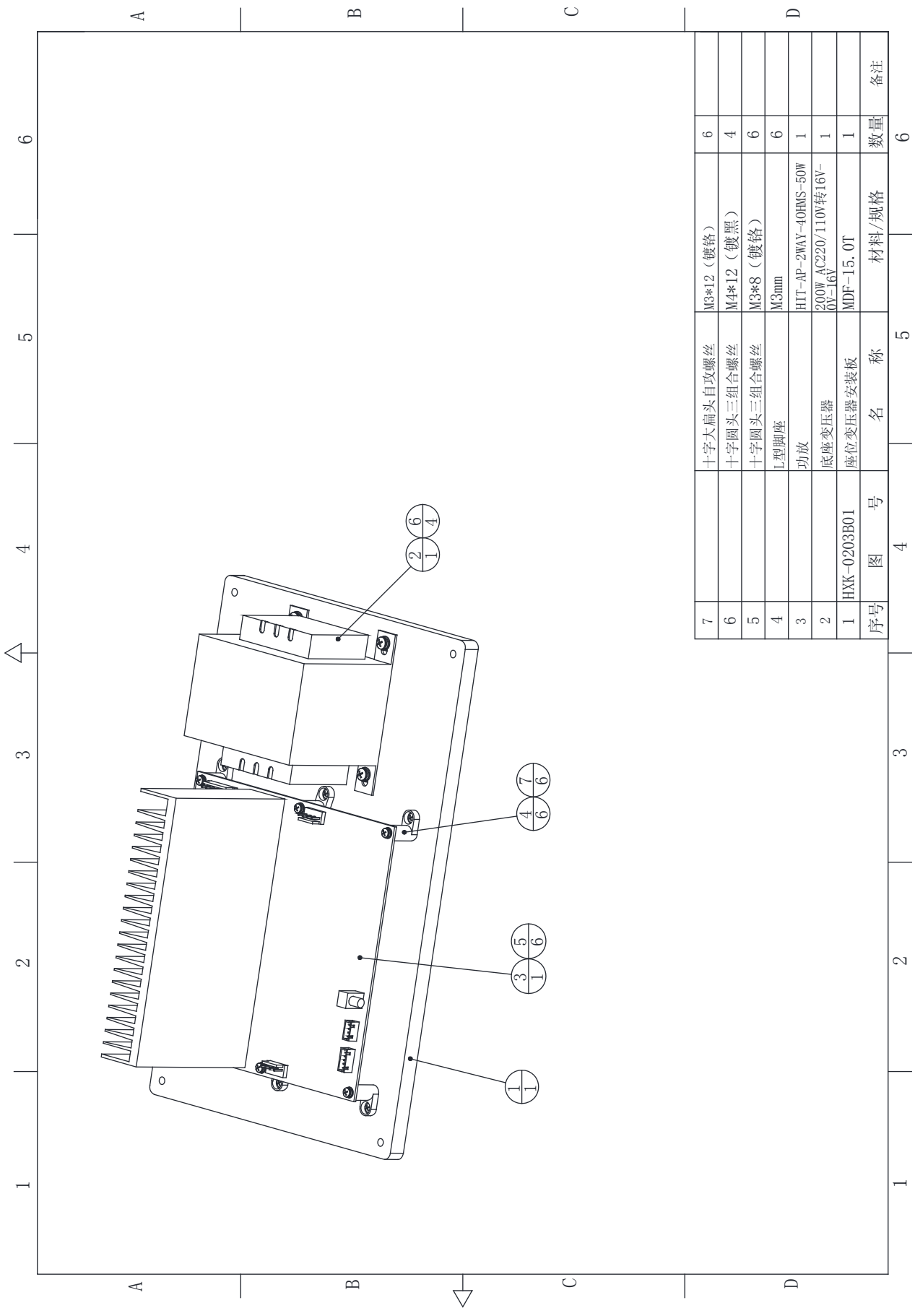


序号	图号	名称	材料/规格	数量	备注
13		十字大扁头自攻螺丝	M4*12（镀黑）	16	
12	WAH-0000A05	2.5吋重型活动脚轮固定铁	SPCC-2.0T	4	
11	WAH-0000A04	2.5吋轻型活动脚轮固定铁/地脚螺丝固定铁2	SPCC-2.0T	4	
10		六角螺母	M16（镀彩）	4	
9		平垫片	Φ6*Φ20*2.0（镀黑）	32	
8		弹簧垫圈	M6（镀黑）	32	
7		外六角螺丝	M6*30（镀黑）	32	
6		十字大扁头螺丝	M4*12（镀黑）	6	
5		地脚螺丝	M16*Y100(镀彩)	4	
4		活动脚轮	2.5寸低重心型	4	
3	WAH-0000A06	M16地脚螺母固定铁1	SPCC-2.0T	4	
2	HXK-0201A01	底座框架加强钣金	SPCC-1.5T	1	
1	HXK-0201B01	底座框架	夹板-15T、MDF-15T	1	

6.4.2 Lamp base-plate assembly

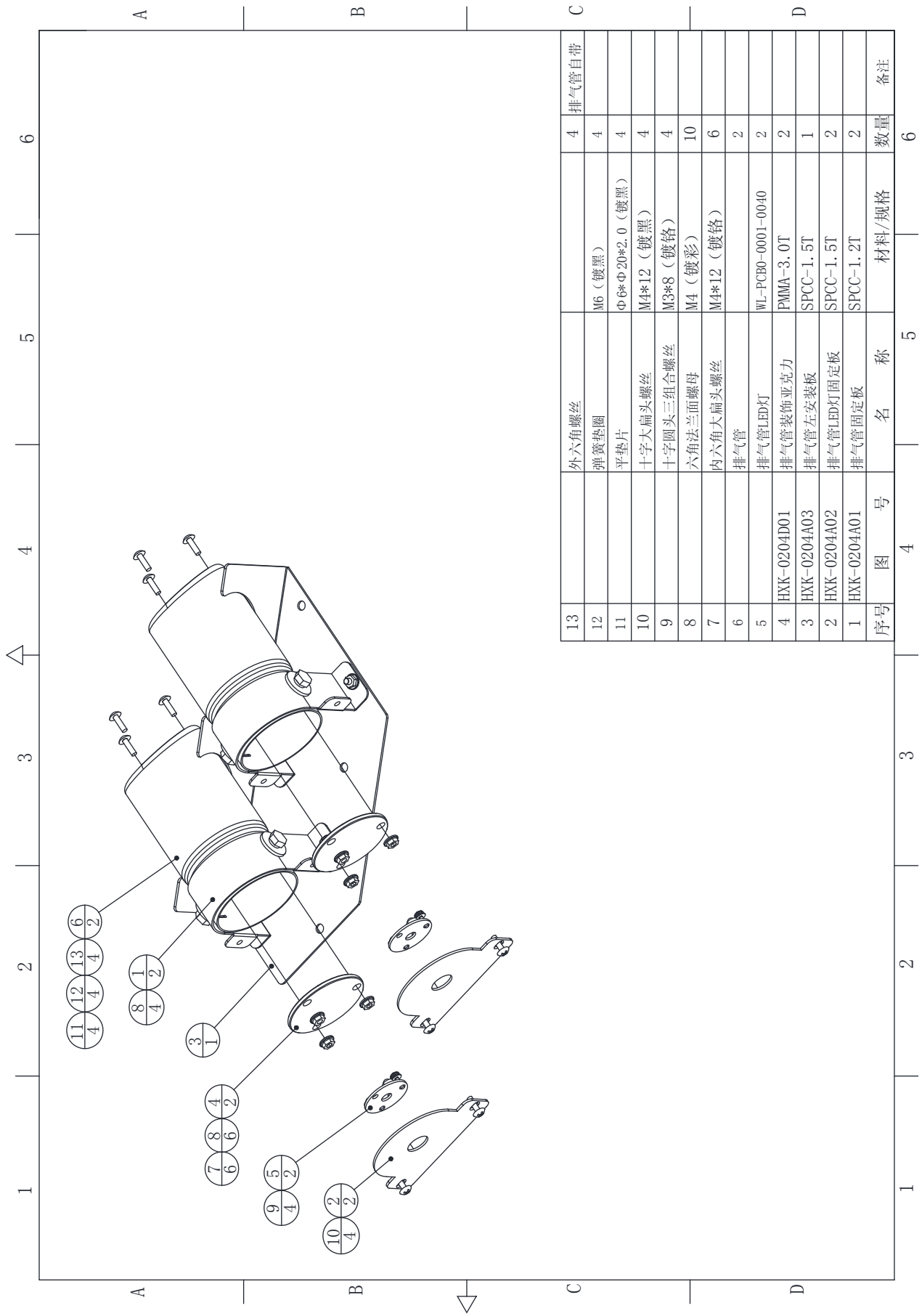


6.4.3 Ransformer base-plate assembly



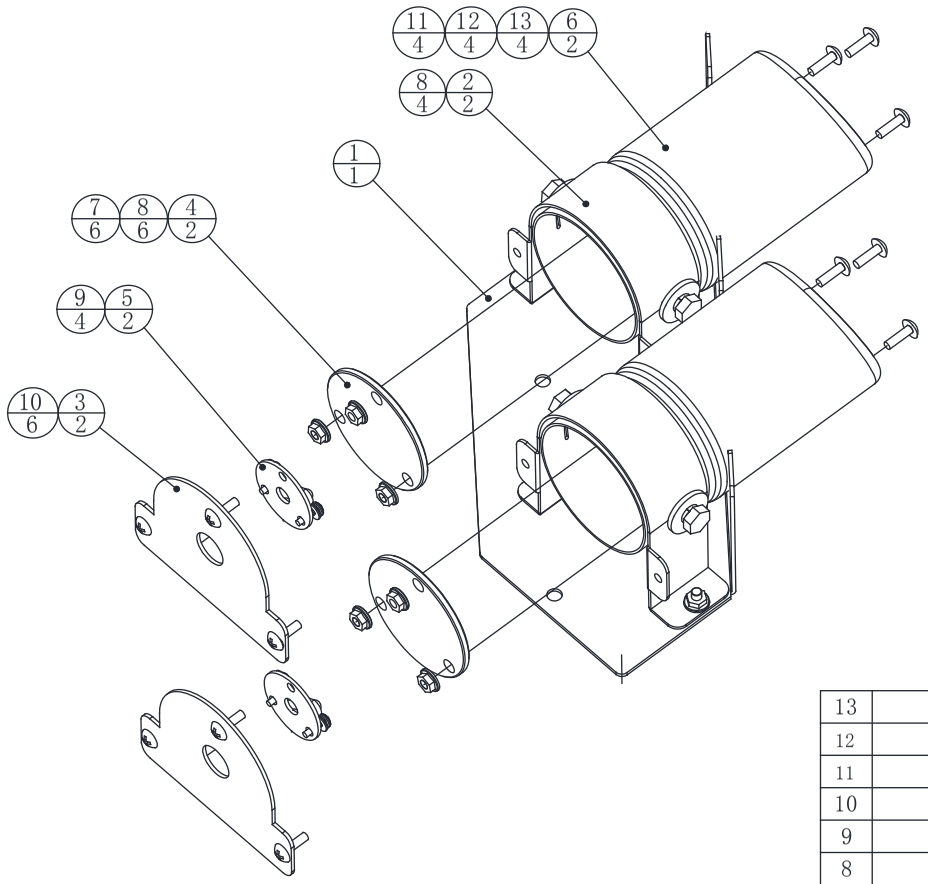
序号	图　号	名　称	材料/规格	数量	备注
7		十字大扁头自攻螺丝	M3*12（镀铬）	6	
6		十字圆头三组合螺丝	M4*12（镀黑）	4	
5		十字圆头三组合螺丝	M3*8（镀铬）	6	
4		L型脚座	M3mm	6	
3		功放	HIT-AP-2WAY-40HMS-50W	1	
2		底座变压器	200W AC220/110V转16V-0V-16V	1	
1	HXK-0203B01	座位变压器安装板	MDF-15.0T	1	

6.4.4 Left-side exhaust-pipe assembly



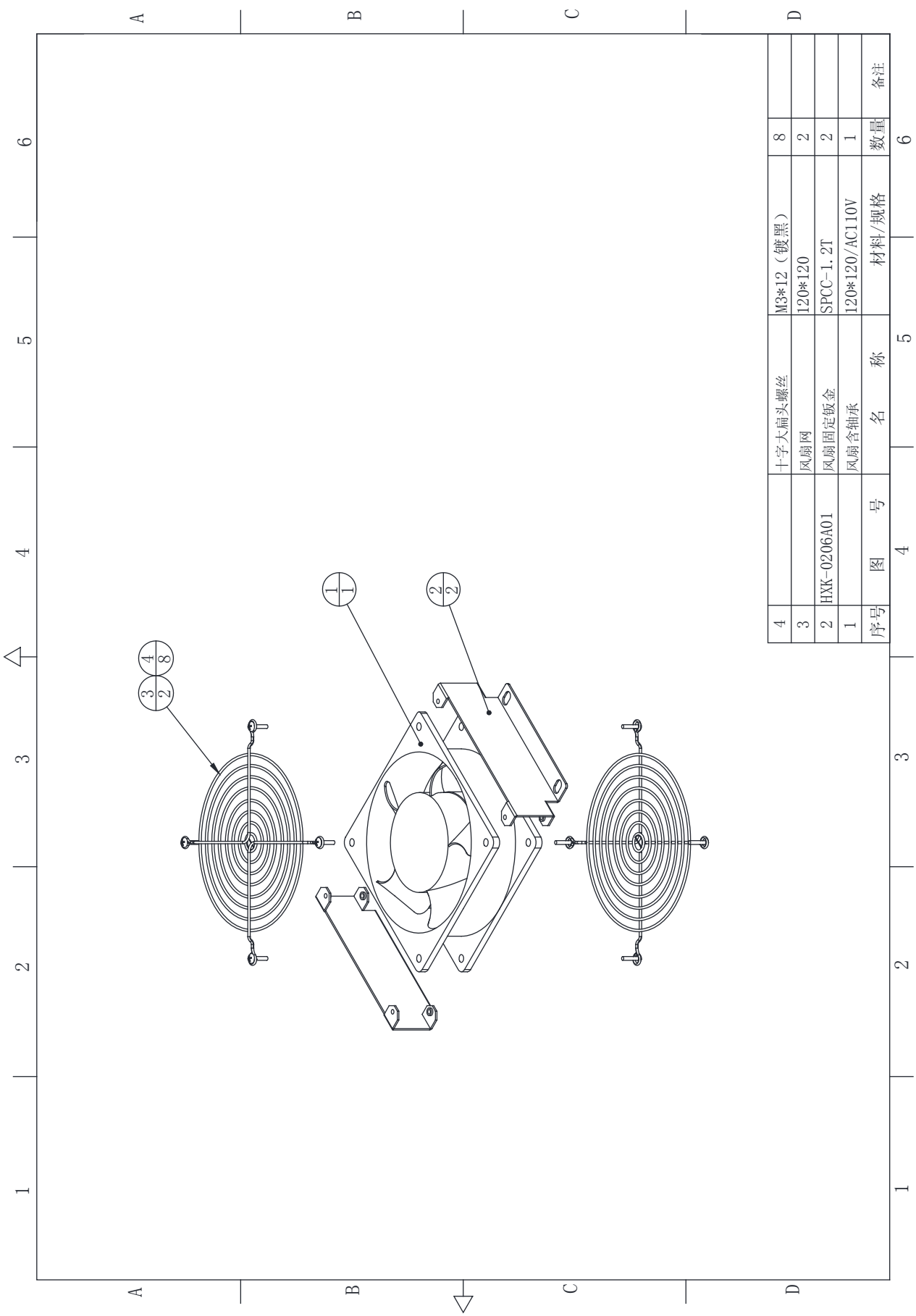
序号	图号	名称	材料/规格	数量	备注
13		外六角螺丝		4	排气管自带
12		弹簧垫圈	M6（镀黑）	4	
11		平垫片	Φ6*Φ20*2.0（镀黑）	4	
10		十字大扁头螺丝	M4*12（镀黑）	4	
9		十字圆头三组合螺丝	M3*8（镀铬）	4	
8		六角法兰面螺母	M4（镀彩）	10	
7		内六角大扁头螺丝	M4*12（镀铬）	6	
6		排气管		2	
5		排气管LED灯	WL-PCB0-0001-0040	2	
4	HXK-0204D01	排气管装饰亚克力	PMMA-3.0T	2	
3	HXK-0204A03	排气管左安装板	SPCC-1.5T	1	
2	HXK-0204A02	排气管LED灯固定板	SPCC-1.5T	2	
1	HXK-0204A01	排气管固定板	SPCC-1.2T	2	

6.4.5 Right-side exhaust-pipe assembly



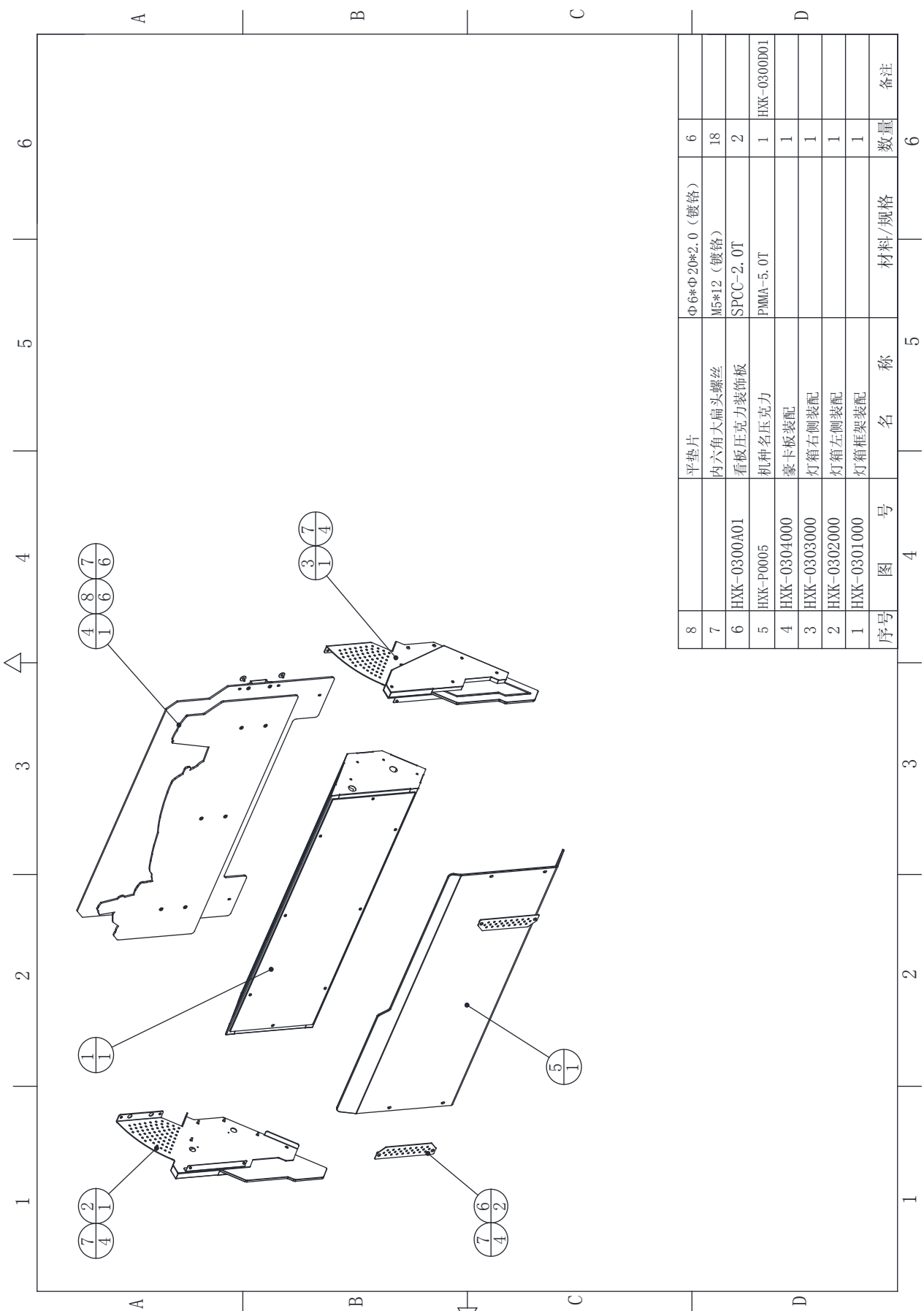
序号	图　　号	名　　称	材料/规格	数量	备注
13		外六角螺丝		4	排气管自带
12		弹簧垫圈	M6（镀黑）	4	
11		平垫片	Φ6*Φ20*2.0（镀黑）	4	
10		十字大扁头螺丝	M4*12（镀黑）	6	
9		十字圆头三组合螺丝	M3*8（镀铬）	4	
8		六角法兰面螺母	M4（镀彩）	10	
7		内六角大扁头螺丝	M4*12（镀铬）	6	
6		排气管		2	
5		排气管LED灯	WL-PCB0-0001-0040	2	
4	HXK-0204D01	排气管装饰亚克力	PMMA-3.0T	2	
3	HXK-0204A02	排气管LED灯固定板	SPCC-1.5T	2	
2	HXK-0204A01	排气管固定板	SPCC-1.2T	2	
1	HXK-0205A01	排气管右安装板	SPCC-1.5T	1	与HXK-0204A03对称

6.4.6 Fan assembly



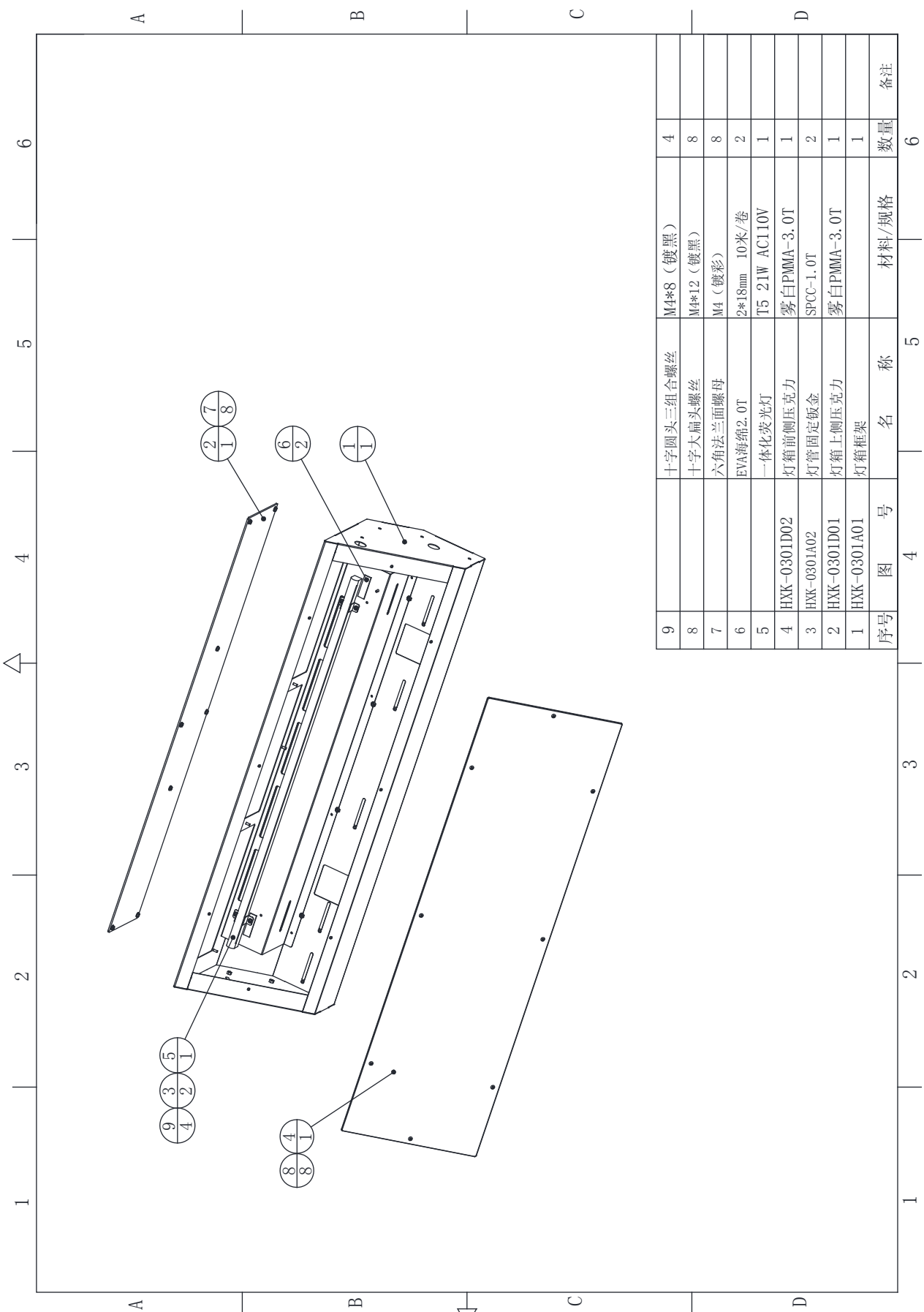
序号	图号	名称	材料/规格	数量	备注
4		十字大扁头螺丝	M3*12（镀黑）	8	
3		风扇网	120*120	2	
2	HXK-0206A01	风扇固定钣金	SPCC-1.2T	2	
1		风扇含轴承	120*120/AC110V	1	

6.5 Light box assembly



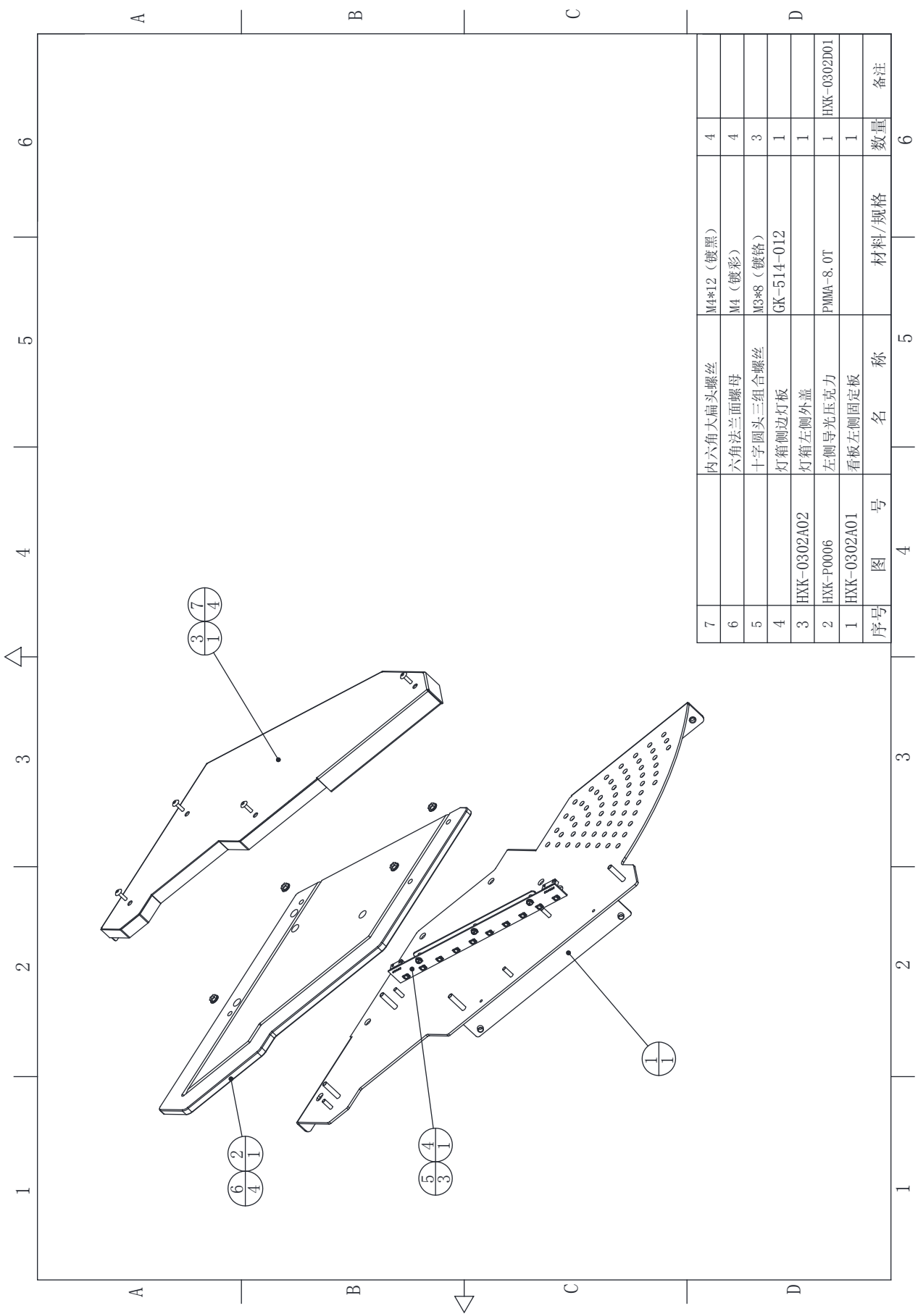
序号	图号	名称	材料/规格	数量	备注
8		平垫片	Φ6*Φ20*2.0（镀铬）	6	
7		内六角大扁头螺丝	M5*12（镀铬）	18	
6	HXK-0300A01	看板压克力装饰板	SPCC-2.0T	2	
5	HXK-P0005	机种名压克力	PMMA-5.0T	1	HXK-0300D01
4	HXK-0304000	豪卡板装配		1	
3	HXK-0303000	灯箱右侧装配		1	
2	HXK-0302000	灯箱左侧装配		1	
1	HXK-0301000	灯箱框架装配		1	

6.5.1 Light-box frame assembly.



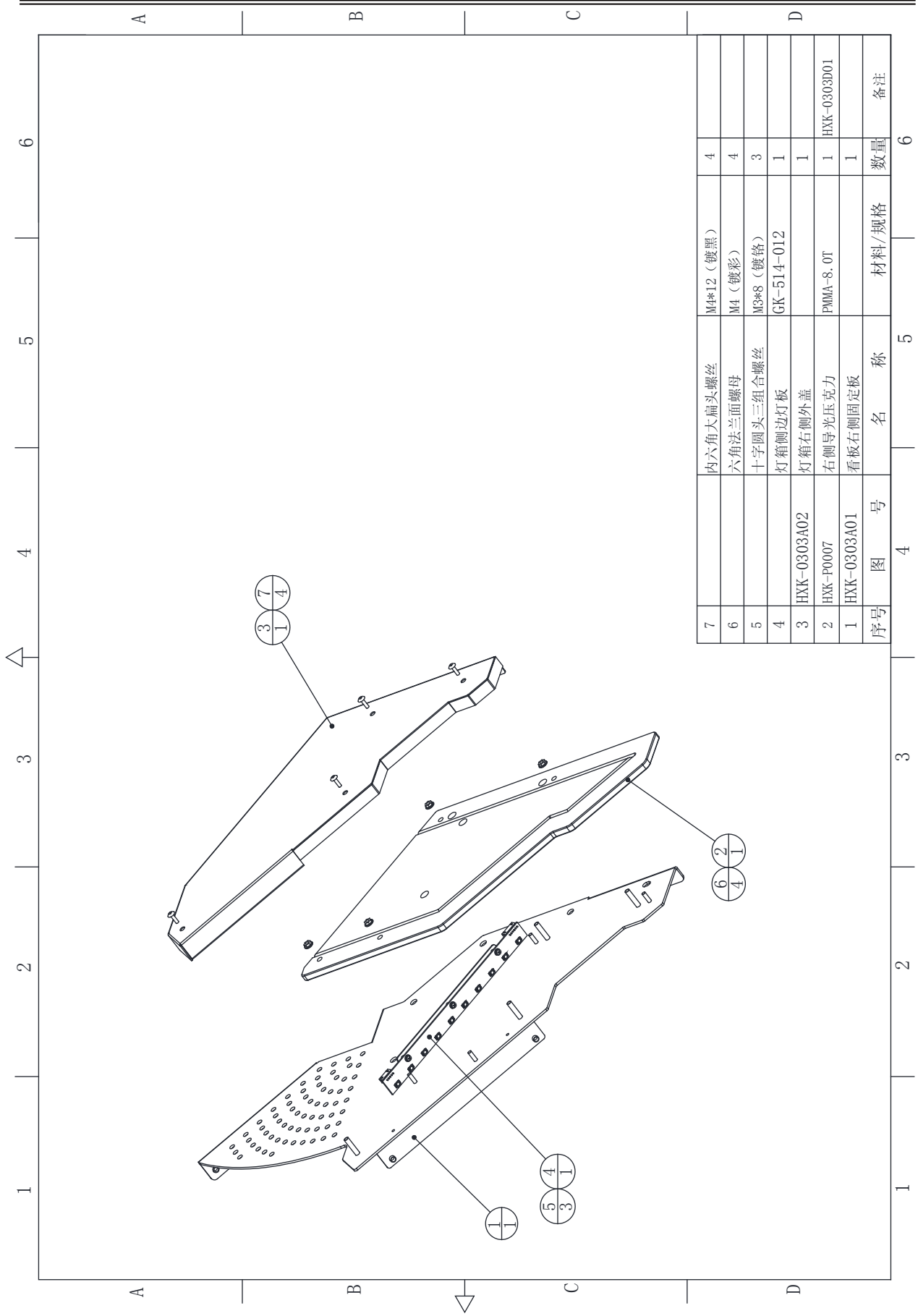
序号	图　号	名　称	材料/规格	数量	备注
9		十字圆头三组合螺丝	M4*8（镀黑）	4	
8		十字大扁头螺丝	M4*12（镀黑）	8	
7		六角法兰面螺母	M4（镀彩）	8	
6		EVA海绵2.0T	2*18mm　10米/卷	2	
5		一体化荧光灯	T5 21W AC110V	1	
4	HXK-0301D02	灯箱前侧压克力	雾白PMMA-3.0T	1	
3	HXK-0301A02	灯管固定钣金	SPCC-1.0T	2	
2	HXK-0301D01	灯箱上侧压克力	雾白PMMA-3.0T	1	
1	HXK-0301A01	灯箱框架		1	

6.5.2 Light-box left-side assembly



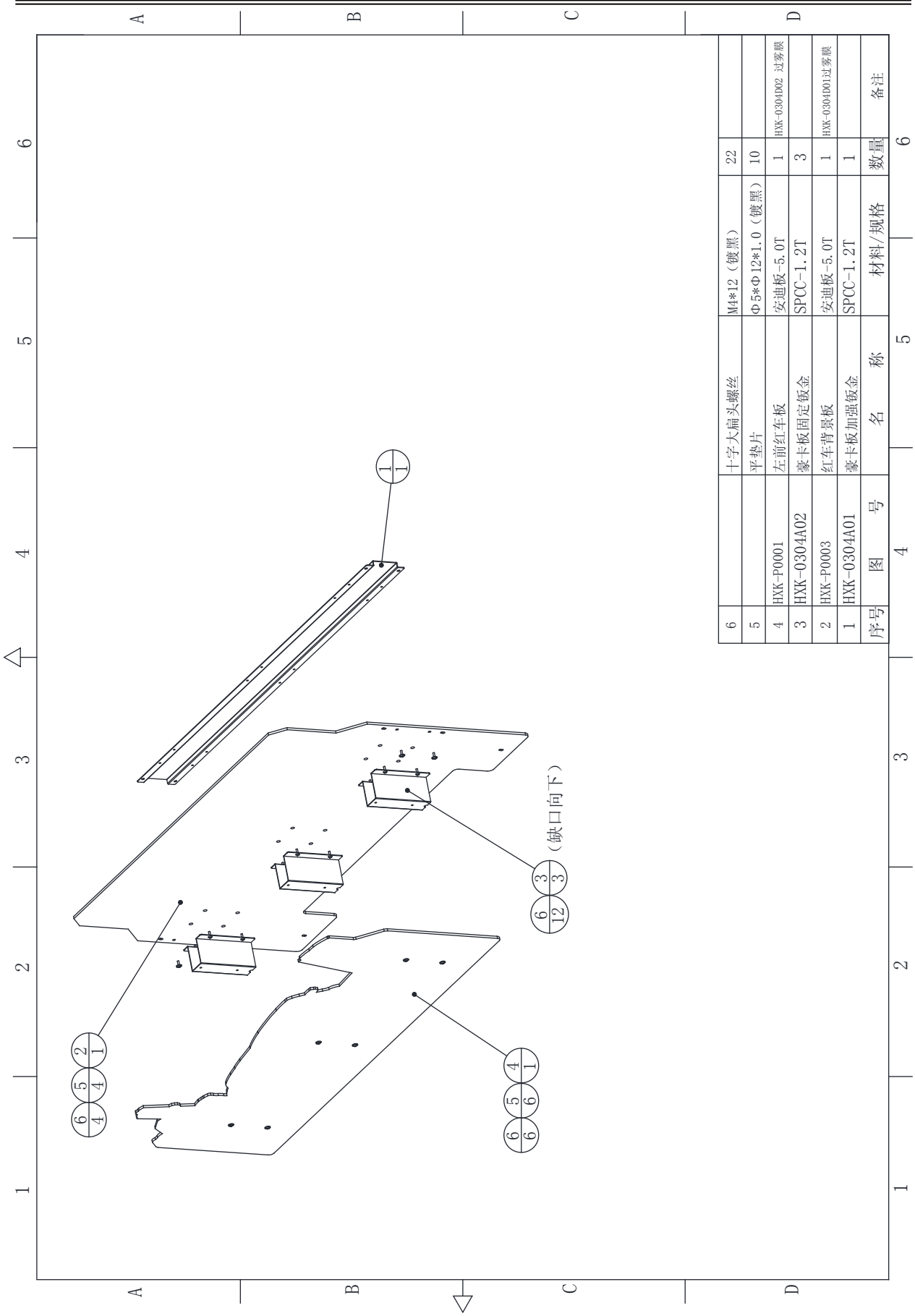
序号	图号	名称	材料/规格	数量	备注
7		内六角大扁头螺丝	M4*12（镀黑）	4	
6		六角法兰面螺母	M4（镀彩）	4	
5		十字圆头三组合螺丝	M3*8（镀铬）	3	
4		灯箱侧边灯板	GK-514-012	1	
3	HXK-0302A02	灯箱左侧外盖		1	
2	HXK-P0006	左侧导光压克力	PMMA-8.0T	1	HXK-0302D01
1	HXK-0302A01	看板左侧固定板		1	

6.5.3 Light-box right-side assembly



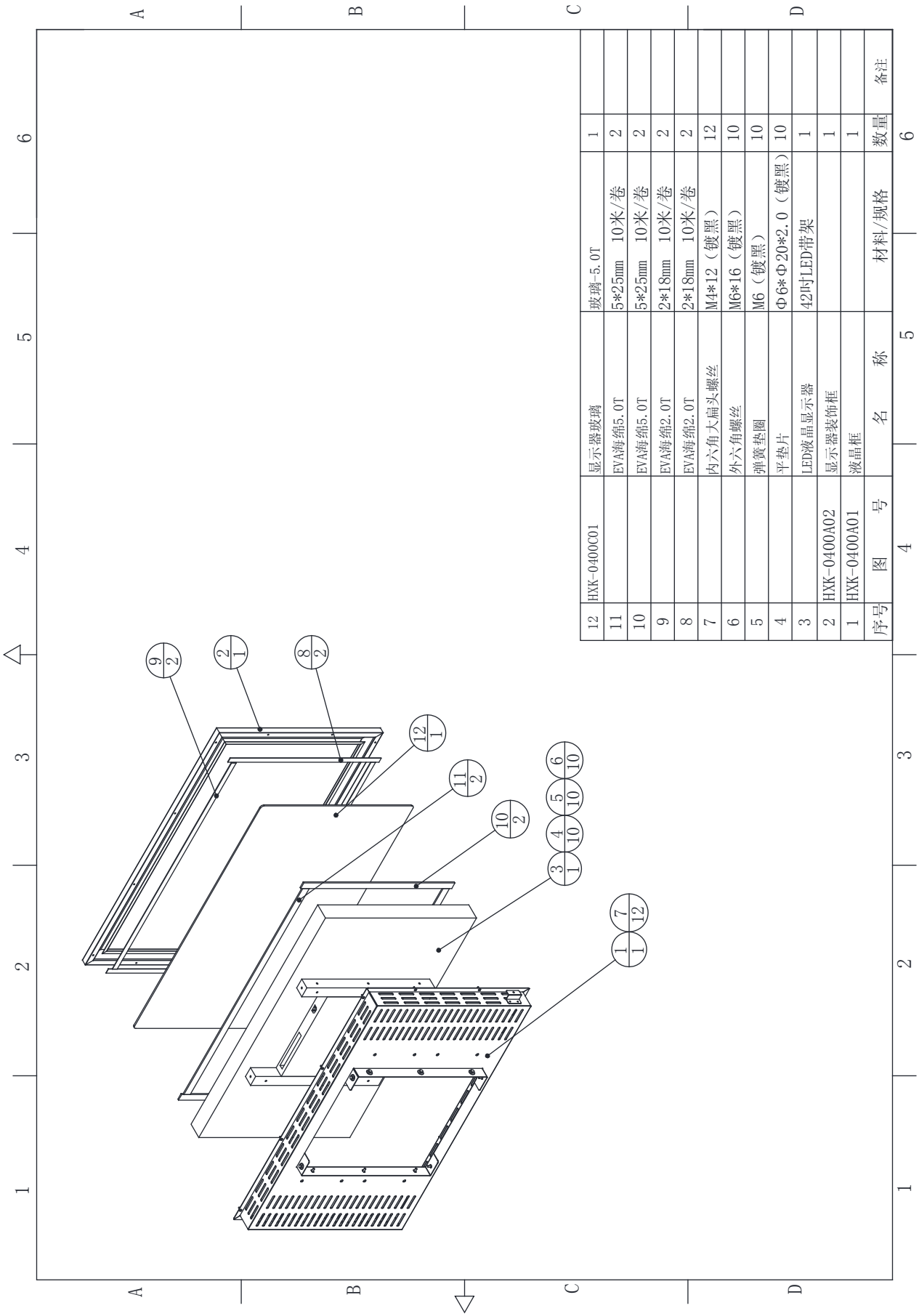
序号	图　号	名　称	材料/规格	数量	备注
7		内六角大扁头螺丝	M4*12（镀黑）	4	
6		六角法兰面螺母	M4（镀彩）	4	
5		十字圆头三组合螺丝	M3*8（镀锌）	3	
4		灯箱侧边灯板	GK-514-012	1	
3	HXK-0303A02	灯箱右侧外盖		1	
2	HXK-P0007	右侧导光压克力	PMMA-8.0T	1	HXK-0303D01
1	HXK-0303A01	看板右侧固定板		1	

6.5.4 Card-board assembly



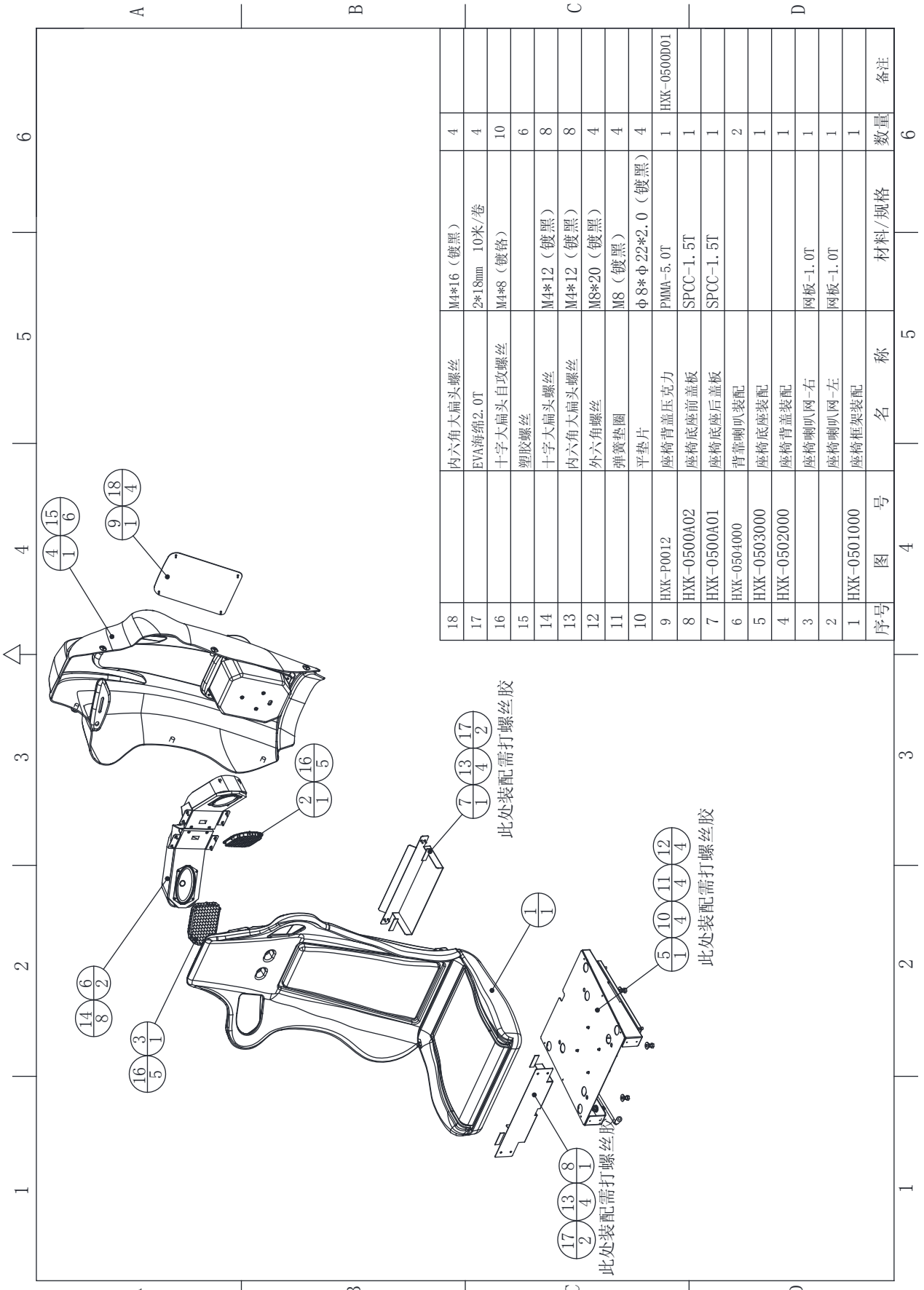
序号	图号	名称	材料/规格	数量	备注
6		十字大扁头螺丝	M4*12（镀黑）	22	
5		平垫片	Φ5*Φ12*1.0（镀黑）	10	
4	HXK-P0001	左前红车板	安迪板-5.0T	1	HXK-0304D02 过雾膜
3	HXK-0304A02	豪卡板固定钣金	SPCC-1.2T	3	
2	HXK-P0003	红车背景板	安迪板-5.0T	1	HXK-0304D01过雾膜
1	HXK-0304A01	豪卡板加强钣金	SPCC-1.2T	1	

6.6 Display assembly

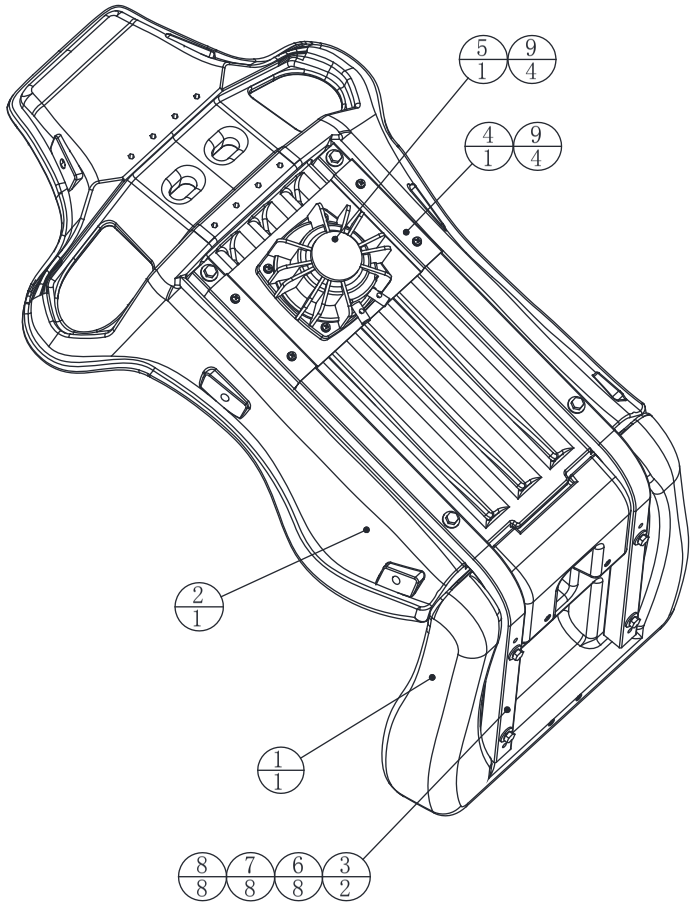


序号	图号	名称	材料/规格	数量	备注
12	HXK-0400C01	显示器玻璃	玻璃-5.0T	1	
11		EVA海绵5.0T	5*25mm 10米/卷	2	
10		EVA海绵5.0T	5*25mm 10米/卷	2	
9		EVA海绵2.0T	2*18mm 10米/卷	2	
8		EVA海绵2.0T	2*18mm 10米/卷	2	
7		内六角大扁头螺丝	M4*12（镀黑）	12	
6		外六角螺丝	M6*16（镀黑）	10	
5		弹簧垫圈	M6（镀黑）	10	
4		平垫片	Φ6*Φ20*2.0（镀黑）	10	
3		LED液晶显示器	42吋LED带架	1	
2	HXK-0400A02	显示器装饰框		1	
1	HXK-0400A01	液晶框		1	

6.7 Seat assembly



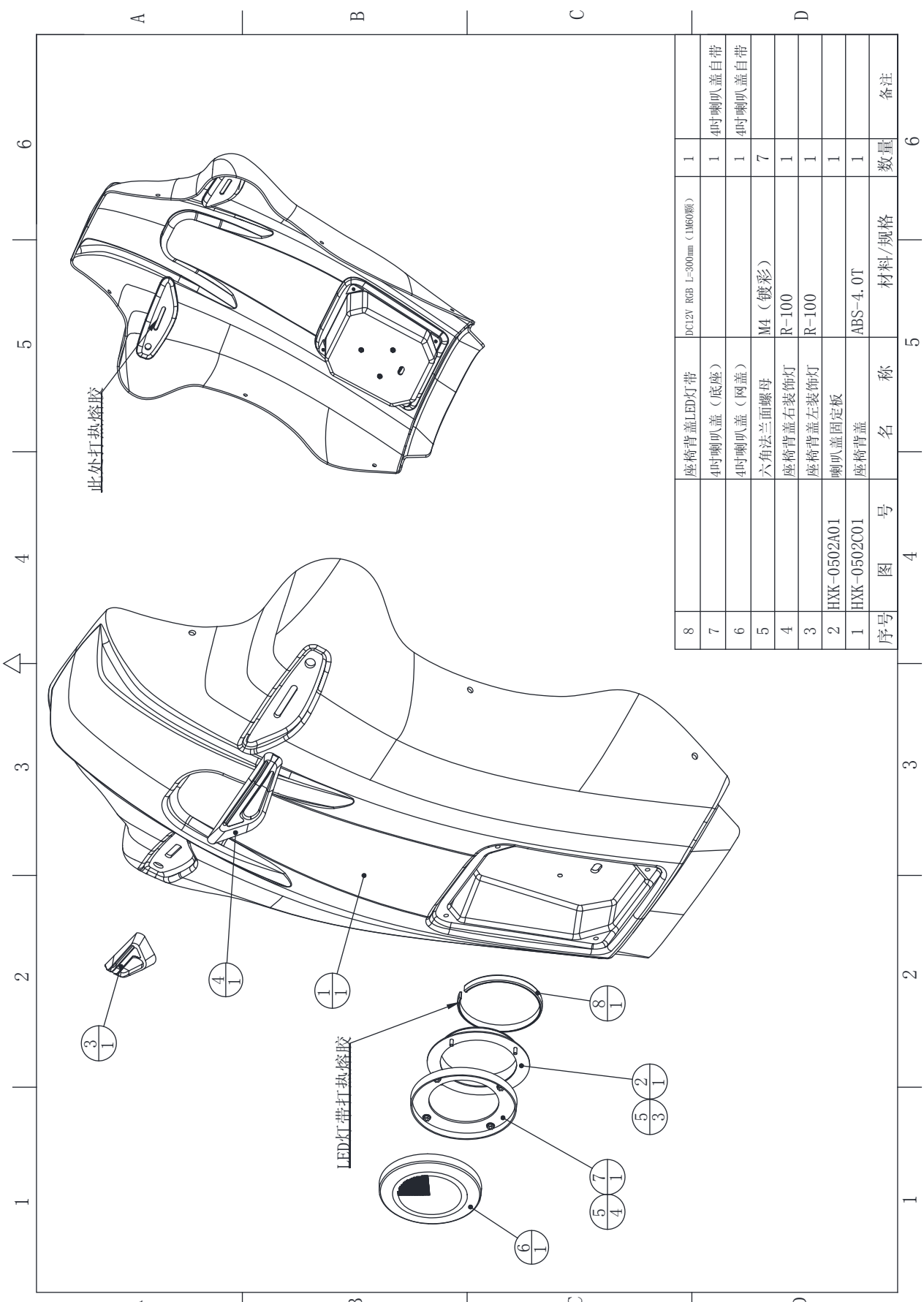
序号	图号	名称	材料/规格	数量	备注
18		内六角大扁头螺丝	M4*16（镀黑）	4	
17		EVA海绵2.0T	2*18mm 10米/卷	4	
16		十字大扁头自攻螺丝	M4*8（镀铬）	10	
15		塑胶螺丝		6	
14		十字大扁头螺丝	M4*12（镀黑）	8	
13		内六角大扁头螺丝	M4*12（镀黑）	8	
12		外六角螺丝	M8*20（镀黑）	4	
11		弹簧垫圈	M8（镀黑）	4	
10		平垫片	Φ8*Φ22*2.0（镀黑）	4	
9	HXK-P0012	座椅背盖压克力	PMMA-5.0T	1	HXK-0500D01
8	HXK-0500A02	座椅底座前盖板	SPCC-1.5T	1	
7	HXK-0500A01	座椅底座后盖板	SPCC-1.5T	1	
6	HXK-0504000	背靠喇叭装配		2	
5	HXK-0503000	座椅底座装配		1	
4	HXK-0502000	座椅背盖装配		1	
3		座椅喇叭网-右	网板-1.0T	1	
2		座椅喇叭网-左	网板-1.0T	1	
1	HXK-0501000	座椅框架装配		1	



注：低频振动器固定时需打螺丝胶

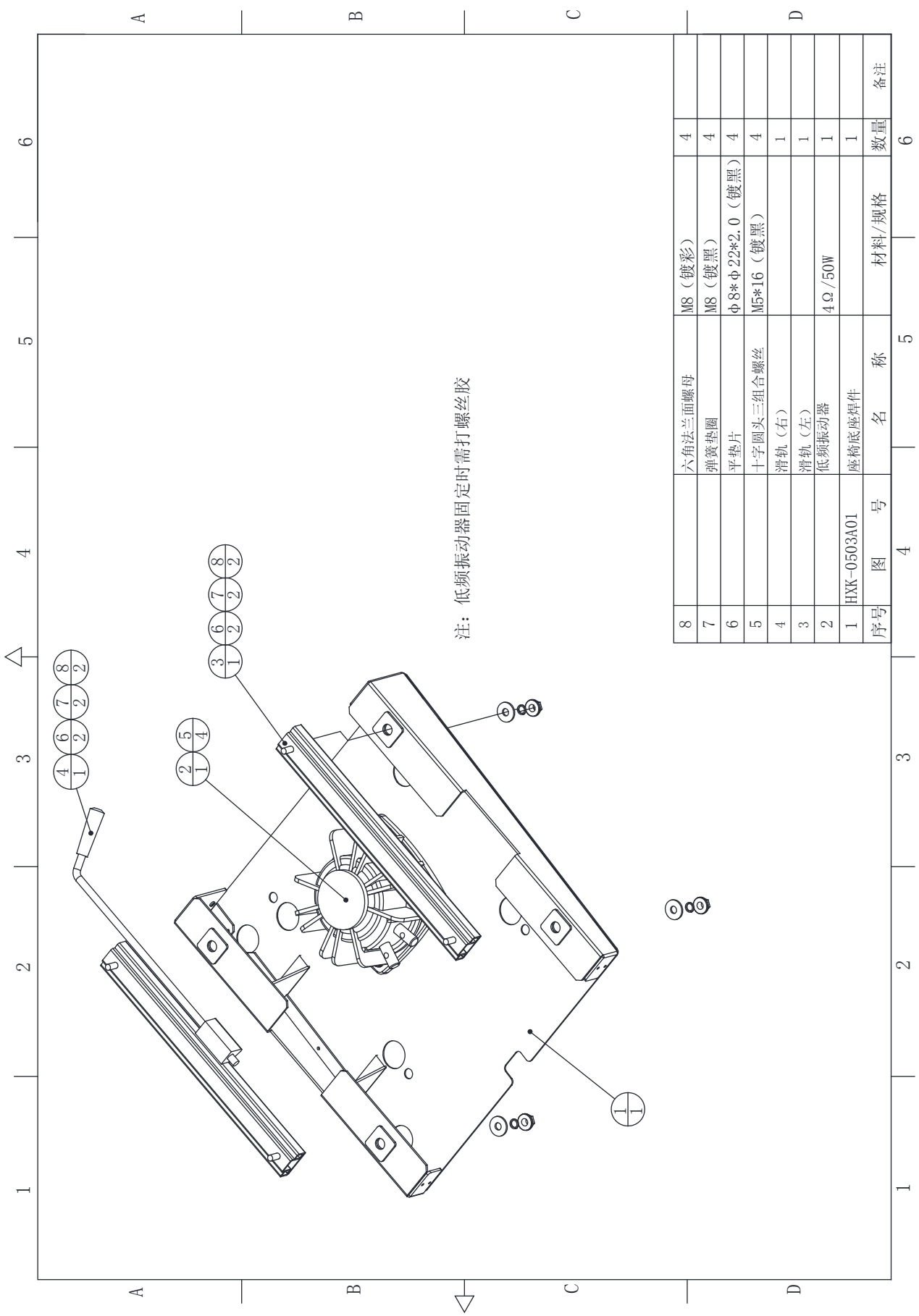
序号	图　　号	名　　称	材料/规格	数量	备注
9		十字圆头三组合螺丝	M5*16（镀黑）	8	
8		外六角螺丝	M8*50（镀黑）	8	
7		弹簧垫圈	M8（镀黑）	8	
6		平垫片	φ8*φ22*2.0（镀黑）	8	
5		低频振动器	4Ω/50W	1	
4	HXK-0501A01	座椅震动喇叭固定板	SPCC-1.5T	1	
3	HXK-0501A02	座位弯管	方管30*2/Q235	2	
2	SD3-07-01-03	座椅靠背		1	
1	HXK-0501C01	座椅座垫		1	

6.7.2 Seat-cover assembly



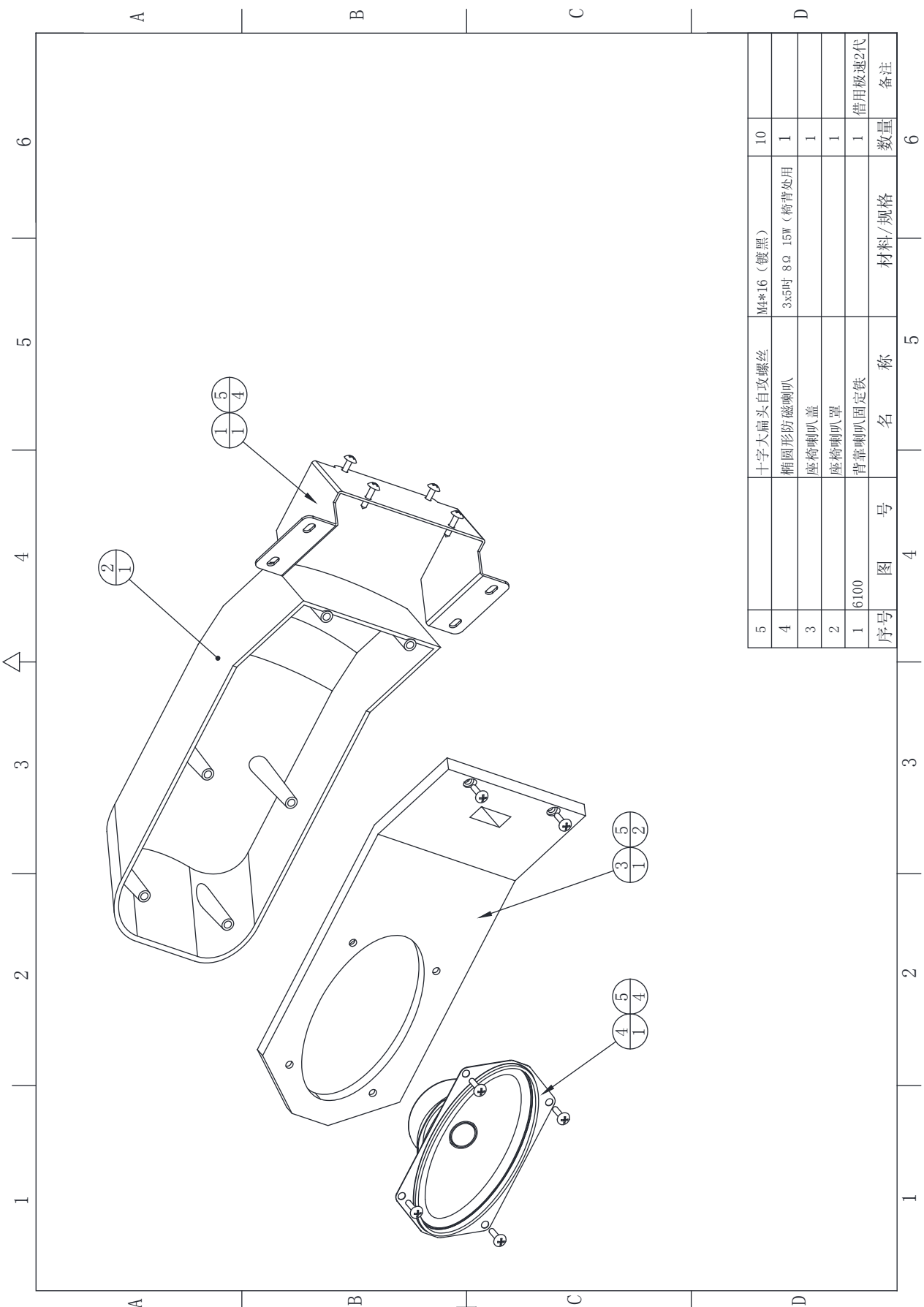
序号	图号	名称	材料/规格	数量	备注
8		座椅背盖LED灯带	DC12V RGB L=300mm（1M60颗）	1	
7		4吋喇叭盖（底座）		1	4吋喇叭盖自带
6		4吋喇叭盖（网盖）		1	4吋喇叭盖自带
5		六角法兰面螺母	M4（镀彩）	7	
4		座椅背盖右装饰灯	R-100	1	
3		座椅背盖左装饰灯	R-100	1	
2	HXK-0502A01	喇叭盖固定板		1	
1	HXK-0502C01	座椅背盖	ABS-4.0T	1	

6.7.3 Seat-base assembly



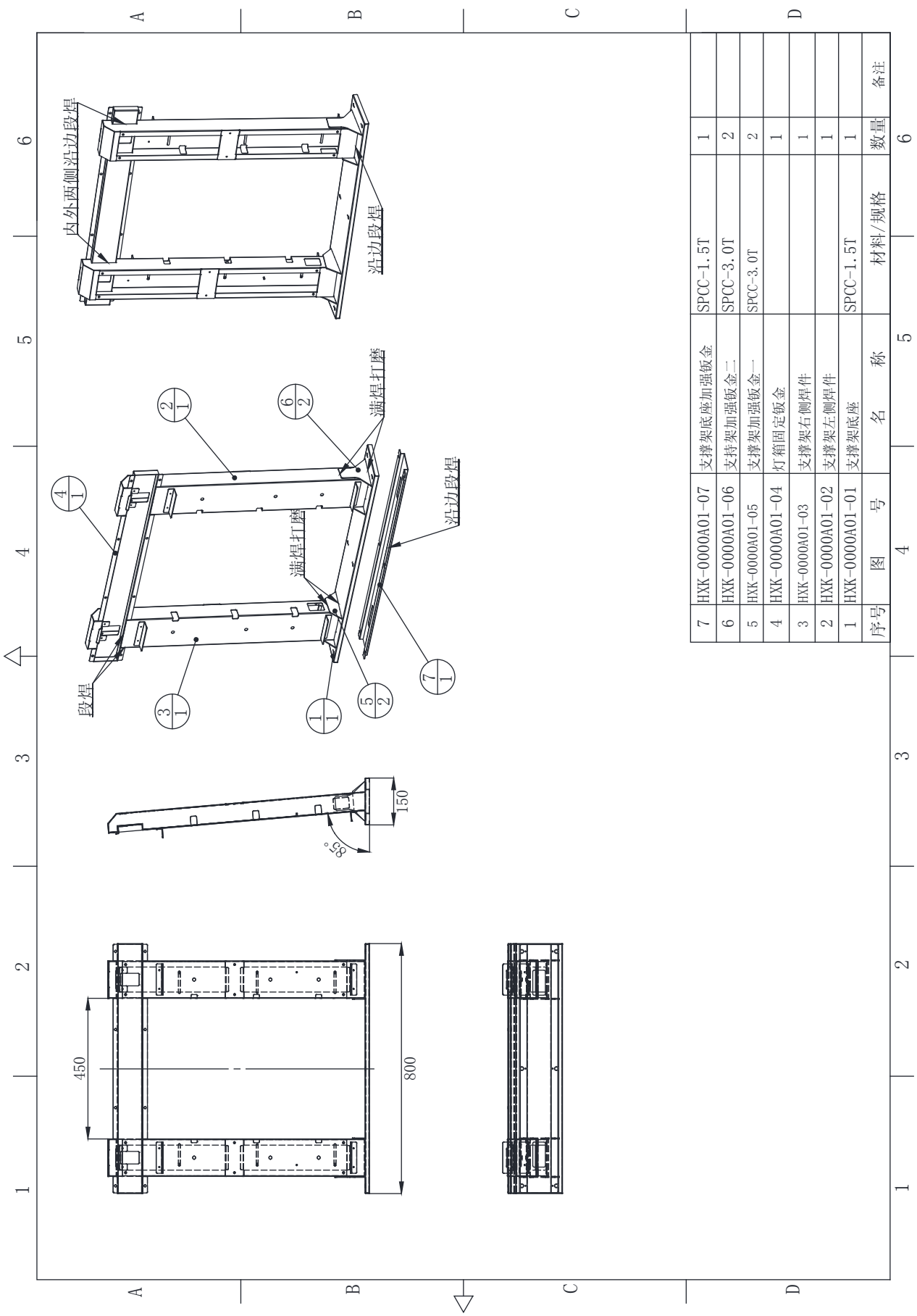
序号	图号	名称	材料/规格	数量	备注
8		六角法兰面螺母	M8（镀彩）	4	
7		弹簧垫圈	M8（镀黑）	4	
6		平垫片	φ8*φ22*2.0（镀黑）	4	
5		十字圆头三组合螺丝	M5*16（镀黑）	4	
4		滑轨（右）		1	
3		滑轨（左）		1	
2		低频振动器	4Ω/50W	1	
1	HXK-0503A01	座椅底座焊件		1	

6.7.4 Back-speaker assembly



序号	图号	名称	材料/规格	数量	备注
5		十字大扁头自攻螺丝	M4*16（镀黑）	10	
4		椭圆形防磁喇叭	3x5吋 8Ω 15W（椅背处用	1	
3		座椅喇叭盖		1	
2		座椅喇叭罩		1	
1	6100	背靠喇叭固定铁		1	借用极速2代

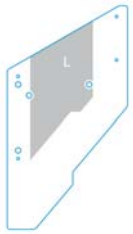
6.8 Display supportingg frame



序号	图　号	名　称	材料/规格	数量	备注
7	HXK-0000A01-07	支撑架底座加强钣金	SPCC-1.5T	1	
6	HXK-0000A01-06	支持架加强钣金二	SPCC-3.0T	2	
5	HXK-0000A01-05	支撑架加强钣金一	SPCC-3.0T	2	
4	HXK-0000A01-04	灯箱固定钣金		1	
3	HXK-0000A01-03	支撑架右侧焊件		1	
2	HXK-0000A01-02	支撑架左侧焊件		1	
1	HXK-0000A01-01	支撑架底座	SPCC-1.5T	1	

7. Printing Pattern

HXK-P0016



HXK-P0006

HXK-P0007

HXK-P0017

HXK-P0019

HXK-P0008

HXK-P0011

HXK-P0020

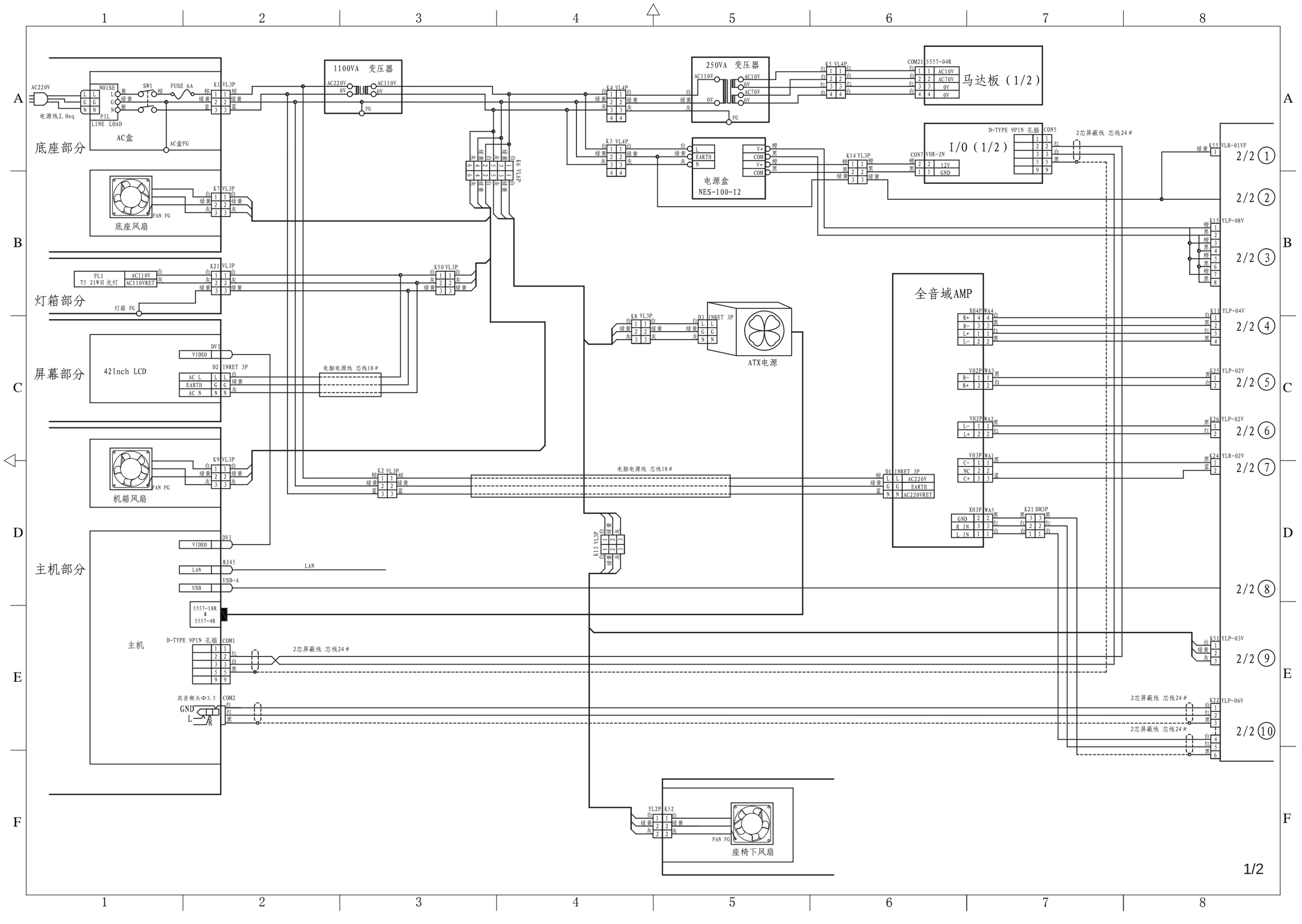
HXK-P0021

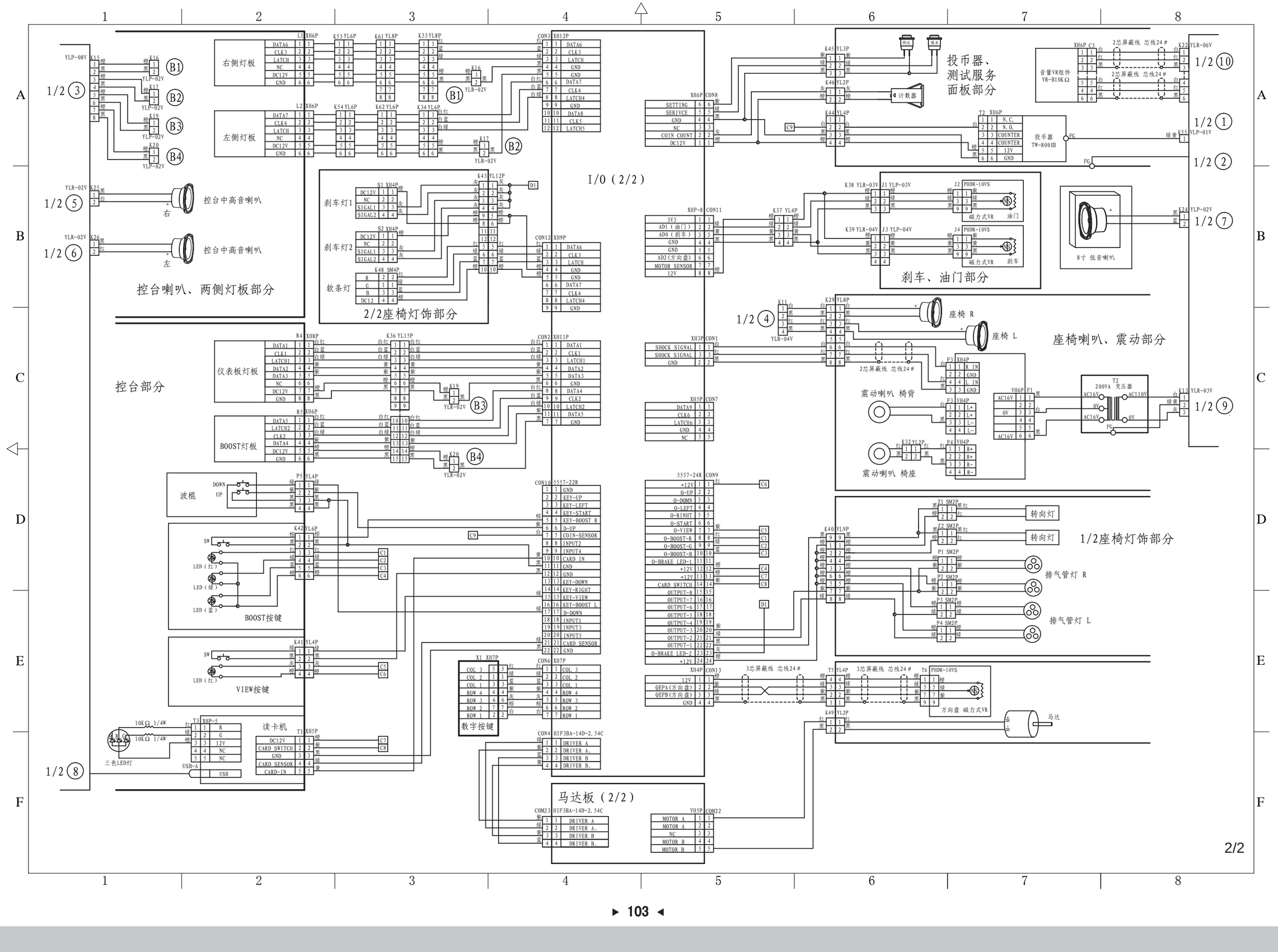
HXK-P0022

PVC

HXK-P0015

8. Wiring Diagram


底座部分
AC220V
电源线2.0sq
NOISE
FIL
LINE LOAD
SW1
FUSE 6A
AC盒
AC盒FG
K1 VL3P
1100VA 变压器
AC220V
0V
AC110V
0V
FG
250VA 变压器
AC110V
0V
AC10V
0V
AC70V
0V
FG
K5 VL4P
COM21 5557-04R
AC10V
AC70V
0V
0V
马达板（1/2）
K4 VL4P
K3 VL4P
电源盒
NES-100-12
L
EARTH
N
V+
COM
V+
COM
K14 YL3P
CON7 VHR-2N
12V
GND
I/O（1/2）
D-TYPE 9P1N 孔插 CON5
2芯屏蔽线 芯线24＃
K55 VLR-01VF
2/2 ①
2/2 ②
K15 YLP-08V
2/2 ③
K9 VL6P
底座风扇
FAN FG
灯箱部分
FL1
T5 21W日光灯
AC110V
AC110VRET
灯箱 FG
K21 VL3P
K50 VL3P
K8 VL3P
D3 1NRET 3P
ATX电源
全音域AMP
XH4P WA4
R+
R-
L+
L-
K11 YLP-04V
2/2 ④
屏幕部分
42Inch LCD
DVI
VIDEO
D2 1NRET 3P
AC L
EARTH
AC N
电脑电源线 芯线18＃
XH2P WA3
R-
R+
K25 YLP-02V
2/2 ⑤
XH2P WA2
L-
L+
K26 YLP-02V
2/2 ⑥
XH3P WA1
C-
NC
C+
K24 YLP-02V
2/2 ⑦
K9 VL3P
机箱风扇
FAN FG
K2 VL3P
D1 1NRET 3P
AC220V
EARTH
AC220VRET
XH3P WA5
GND
R IN
L IN
K21 SM3P
KL3 YL3P
主机部分
DVI
VIDEO
RJ45
LAN
USB-A
USB
5557-18R
&
5557-4R
主机
D-TYPE 9PIN 孔插 COM1
2芯屏蔽线 芯线24＃
K51 YLP-03V
2/2 ⑨
双音频头Φ3.5 COM2
GND
L
R
2芯屏蔽线 芯线24＃
K22 YLP-06V
2/2 ⑩
YL2P K52
座椅下风扇
FAN FG
1/2


控台喇叭、两侧灯板部分
右侧灯板
左侧灯板
2/2座椅灯饰部分
刹车灯1
刹车灯2
软条灯
控台部分
仪表板灯板
BOOST灯板
波棍
BOOST按键
VIEW按键
读卡机
数字按键
三色LED灯
马达板（2/2）
I/O（2/2）
投币器、测试服务面板部分
计数器
投币器 TW-800III
音量VR组件 VR-B10KΩ
刹车、油门部分
磁力式VR 油门
磁力式VR 刹车
8寸 低音喇叭
座椅喇叭、震动部分
座椅 R
座椅 L
震动喇叭 椅背
震动喇叭 椅座
1/2座椅灯饰部分
转向灯
排气管灯 R
排气管灯 L
方向盘 磁力式VR
马达
2/2

9. After-sales Service

Honorable customer！

Thank you for purchasing our product！
For your benefits, if you find any fault during the operation of the product, please use a technician who obtains a certificate related to mechanical engineering, electrical engineering or who engages in routine maintenance, repair and management of amusement machine to check the machine and inform us the fault in a timely manner. Our company will take corresponding measures to assist you to solve the problem promptly.

NOTICE: Do not dismount or replace any part of the machine without our technician's permission, or you will solely undertake the consequence！

Please pay attention to our contact information as follow:

GuangZhou Wahlap Technology Limited

Add: H1-H6 Startoon city,Yingxing Dong Road,Donghuan Street,Panyu, Guangzhou,China
Tel：+86 20 39226222 Fax：+86 20 39226300
Service Hotline：+86 20 39226222 4006-926-222
E-mail：sales@wahlap.com Postcode：511490

http://www.wahlap.com

Ver.1.00

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